

FASTENER GROUPS LISTED BELOW ARE USED FOR ASSEMBLY AND INSTALLATION. SOME ASSEMBLY DRILLING IS REQUIRED. PARTITION INSTRUCTIONS & FASTENERS ARE WITH THAT UNIT. USE KD UNIT DRAWINGS TO IDENTIFY THEIR SEPARATE PARTS. CUSTOMER SPECIFIED SHELF DIMENSIONS ARE SHOWN HERE.

SYM	FASTENERS	(12)	(2)	(4)	(4)
⊙	1/4-20 x 5/8 GS CRHSCW, WSH, L'NUT S/S	(12)			
⊕	5/16-18 X 3/8 ALLEN W/CUP POINT	(2)			
⊖	1/4-20 x 1-1/2 CRHSCW, L'NUT	(4)			
⊕	1/4-20 x 1 CRHSCW, WSH, L'NUT S/S	(4)			

AS
 ADRIAN STEEL CO.
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VP1 EXTENSION
 FOR VP1
 CARGO RACKS

DWG BY	ECN#	DATE	CHK. BY	PACKAGE#	ISS
BTS	12861	4/26/2010	12861	S/L VP1	G
PACKAGE WEIGHT -		36.40 #	REF	19739-0	
ITEM	PART NO.	DESCRIPTION	QTY.		

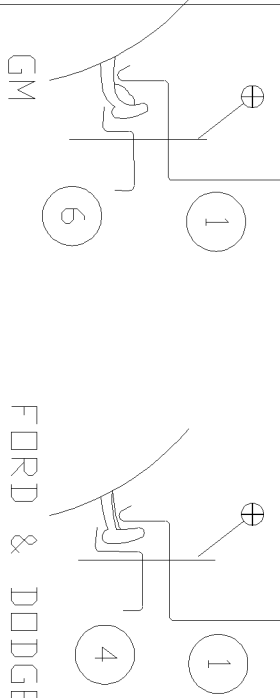
VP1 (BLACK)
 VP1-W (WHITE)

ASSEMBLY/INSTALLATION STEPS

1. PLACE RIGHT HAND EXTENSION ASSEMBLY OVER END OF RACK AND SLIDE IT AS FAR BACK AS IT WILL GO THEN MARK AND DRILL 11/32" HOLES THROUGH RACK. REPEAT FOR LEFHAND EXTENSION ASSEMBLY.
2. ATTACH RIGHT HAND EXTENSION ASSEMBLY TO RACK.
3. SLIDE CROSS TUBE INTO RIGHT HAND EXTENSION.
4. ATTACH LEFT HAND EXTENSION ONTO ASSEMBLY. MAKE SURE TO SLIDE THE EXTENSION ASSEMBLY OVER CROSS TUBE.
5. CENTER CROSS TUBE AND TIGHTEN SET SCREWS.
6. ATTACH OUTER FEET. FEET SHOULD REST IN THE DRIP RAIL THE SAME AS THE VP1 FEET.
7. ATTACH FOOT CLAMPS THE SAME WAY AS THE VP1 FOOT CLAMPS.
8. CAULK JUNCTION ALL THE WAY AROUND WHERE CROSS TUBE AND EXTENSION ASSEMBLIES MEET.

(G) REMOVED SC NOTE

FOOT CLAMP INSTALL
 DRIPRAIL PROFILE



FORD & DODGE

