

# PROLIFT STANDARD DROP PASSENGER SIDE 4' LOW TOPPER LADDER RACKS

PRODUCT WEIGHT
58.5 LBS
WIDTH X DEPTH X HEIGHT

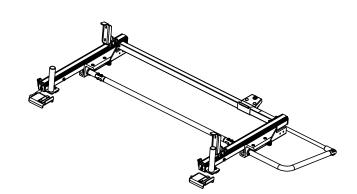
82.00" X 32.00" X4.00"

CAPACITY
SINGLE LADDER

**COLOR** 

WHITE/BLACK

**CATALOG NUMBER** 



# PLSDPSLT4W, PLSDPSLT4B

#### PRODUCT FEATURES

These Prolift Std Drop, low topper racks can be used on ADRIAN STEEL BIFF, LEER, UNICOVER and ARE truck toppers with bed lenghts from 4'6" - 6'1" with appropriate rail kit, crossbow kit and mounting bracket kit. Use rail kits, crossbow kits, and mounting bracket kits listed in the table below to create new rack combinations. This rack features an attched handle.

Unicover Toppers will use roof rail kits ending in UC (Ex. 4'6" Unicover topper would use RRKTOP55UC)

Ignore the roof rail kit when ordering racks for ASC BIFF toppers as they ship with preinstalled rails.

The Standard-Drop ProLift™ has a single function that lowers the ladder to a single set height. Uses hook brackets to hold and secure ladders.

Commercial Part Numbers							
Vehicle		Bed Length			Mounting	Pro-Lift	Pro-Lift
Platform	Bed Length	(in)	<b>Roof Rail Kit</b>	Crossbow kit	Bracket Kit	(Passenger Side)	(Drivers Side)
Maverick	4'6"	54"	RRKTOP55/UC	2BARTOPW	MAVRMBK4W	PLSDPSLT4	PLSDDSLT4
All	4'10" - 5'6"	58" - 66"	RRKTOP58/UC	2BARTOPW	URMBK4W	PLSDPSLT4	PLSDDSLT4
All	5'7" - 6'1"	67"-73"	RRKTOP67/UC	2BARTOPW	URMBK4W	PLSDPSLT4	PLSDDSLT4

NOTE: CROSSBAR KIT IS DIFFERENT FOR COMBO WITH GRIPLOCK. IN THIS CASE, USE 2BAR53W/B

SEE PAGE 2 FOR APPLICATION NOTES, ACCESSORIES AND OTHER PRODUCTS THAT WORK WITH THIS UNIT.

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# PROLIFT STANDARD DROP PASSENGER SIDE 4' LOW TOPPER LADDER RACKS

#### **CATALOG NUMBER**

PLSDPSLT4W, PLSDPSLT4B

#### PRODUCT APPLICATION

TOPPER PROLIFT LADDER RACKS ARE FOR USE ON PICKUP TRUCK BED TOPPERS, AVAILABLE IN 4 FT, 5 FT, AND 6 FT LENGTHS FOR ALL DIFFERENT SIZE TRUCK BEDS.

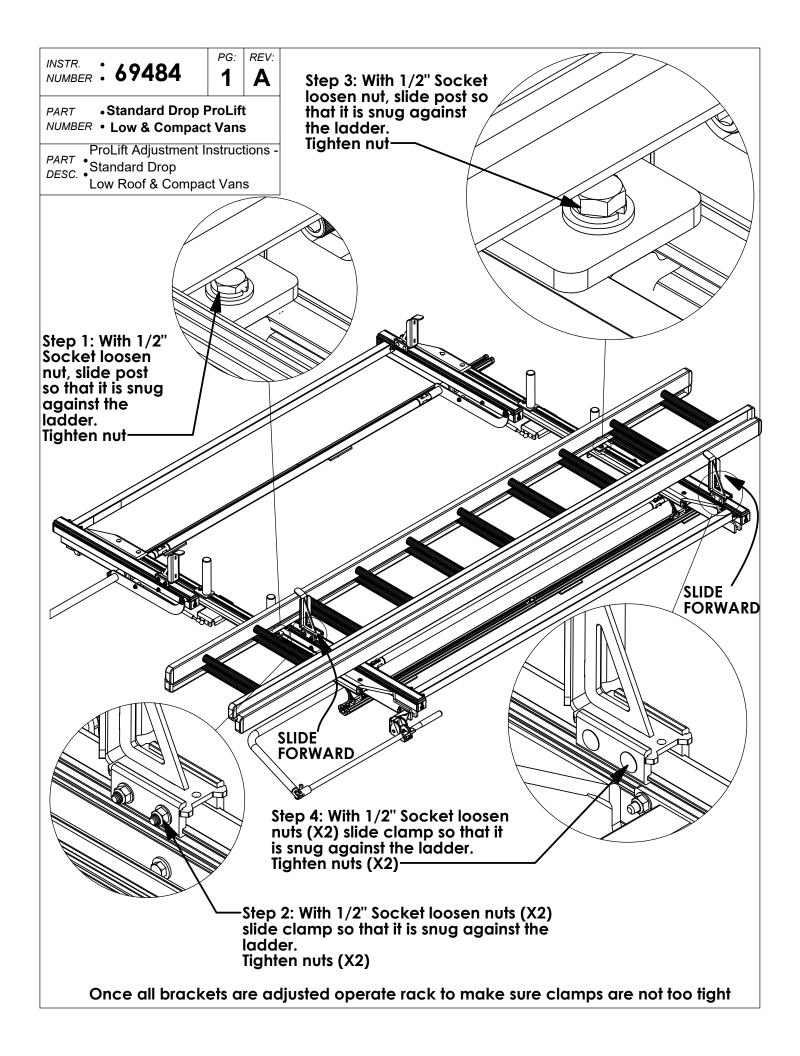
Reduce back and shoulder injuries while loading/unloading ladders by eliminating the need to climb on bumpers and tires to reach the cargo on the roof of your vehicle.

The ProLift™ uses unique, patent-pending, mechanical advantages, and high-performing spring assist struts to raise and lower ladders with an almost effortless pull.

#### ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

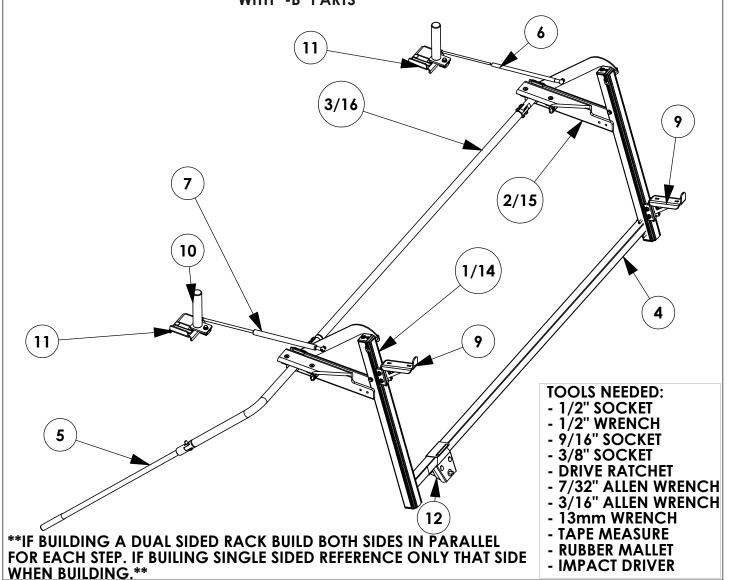
CATALOG NUMBER	DESCRIPTION (smart)
RRKTOP55	ROOF RAIL KIT,TOPPER,55"
RRKTOP58	ROOF RAIL KIT,TOPPER,58"
RRKTOP67	ROOF RAIL KIT,TOPPER,67"
RRKTOP55UC	ROOF RAIL KIT,TOPPER,55" UNICOVER
RRKTOP58UC	ROOF RAIL KIT,TOPPER,58" UNICOVER
RRKTOP67UC	ROOF RAIL KIT,TOPPER,67" UNICOVER
2BARTOPW / B	2BAR UTILITY RACK, TOP
2BAR53W / B	2BAR, CROSSBOW,53"
MAVRMBK4W / B	MAV RAIL MNT BKT KT,4
URMBK4W / B	UTILTY,MNT BKT KT,RAIL
GL-TOPDSW / B	GRIP-LOCK,TOPPER DS
PLSDDSLT4W/B	PROLIFT,STD,DS,LOW T,4

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INSTR 70118	PG: ◀	REV:	ITEM NO.	PART NUMBER	DESCRIPTION	PLSDPSLT	PLSDDSLT
NUMBER • 7 0 1 10	1	D	1/14	70104-W	PROLIFT,LST,DR ASM,PS,R,W	1	-
PART PLSDPSLT & PLSDDSLT			2/15	68031-W	DROP DOWN FRONT ARM ASSM PS, WHITE	1	-
			3/16	66572-B	DROP DOWN, CS CENTER DRIVELINE, BLK	1	-
PART • PROLIFT,STD,PS,LT			4	72698-W	PL, 6' DS, OS BAR W/ LATCH CLAMP, WHITE	1	1
DESC. • & PROLIFT,STD,DS,LT		O,L1		66611-B	DROP DOWN, PIVOT HANDLE, BLK	1	1
			6	48265	DAMPER ASSEMBLY	1	1
			7	58239	COMPRESSION DAMPER	1	1
		8	65963-W	STOP CLAMP, WHITE	4	4	
		9	68037-В	CLAMP PAD, 6.5", BLACK	2	2	
			10	68186-W	PROLIFT INNER POST, WHITE	2	2
			11	68628-W	PROLIFT HR DAMPER MOUNT, WHITE	2	2
			12	25340-0	HANDLE LATCH-STD	1	1
			13	70105-W	Prolift,lst,dr ASM,ds,r,w	-	1
			14	60813-W	DROP DOWN FRONT ARM ASSM DS, WHITE	-	1
			15	66563-B	DROP DOWN, SS CENTER DRIVELINE, BLK	-	1
			DAD	T NIIIAADI	EDC WITH " W" CHEELY A DE DAINTED	W/LITE	

- PART NUMBERS WITH "-W" SUFFIX ARE PAINTED WHITE - FOR BLACK MOUNTING KITS, REPLACE "-W" PARTS WITH "-B" PARTS



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

# FASTENERS AND HARDWARE USED





FAS0861 NUT,HEX NLK FLG 5/16-18 QTY: 18



FAS0399 NUT,HEX NLK LT 3/8-16 QTY: 02



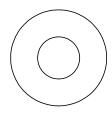
FAS0588 WASHER,LCK SPLIT 5/16 QTY: 02



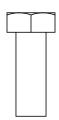
FAS0857 WASHER,LCK EXT CS 5/16 QTY: 04



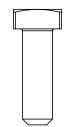
FAS0552 WASHER,FLAT USS 5/16 QTY: 06



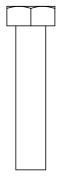
FAS0720 WASHER,FLAT USS 3/8 QTY: 01



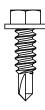
FAS0283 SCREW,HH 5/16-18X.875 QTY: 02



FAS0035 BOLT,SQ HD 5/16-18X1.0 QTY: 04



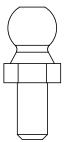
FAS0242 SCREW,HH 5/16-18X1.5 QTY: 04



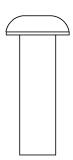
FAS0473 SCREW,HH TEK #12X.75 QTY: 04



FAS0856 SCREW,FHH 5/16-18X1.13 QTY: 04



34927-0 BALL STUD 13MM X 5/16-18 QTY: 02



FAS0820 SCREW,BHCS 3/8-16X1.00 QTY: 01

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BEST PRACTICE: ORGANIZE ALL FASTENERS & VERIFY THAT ALL ARE ACCOUNTED FOR PAGE: **FASTENERS AND HARDWARE USED** 5 FAS0812 FAS0819 BOLT, CRG 5/16-18X1.25 SCREW,BHCS 3/8-16X1.5 QTY: 04 QTY: 01 FAS0838 BOLT,CRG 5/16-18X2.5 QTY: 04 64831 63490 RAIL SLIDE, 1" REAR ROLLER, SPACER QTY: 02 QTY: 06 64830 34928-0 REAR ROLLER, BOLT PLATE CLIP, SPRING, RETAINER, 13MM QTY: 02 QTY: 04 ADRIAN STEEL

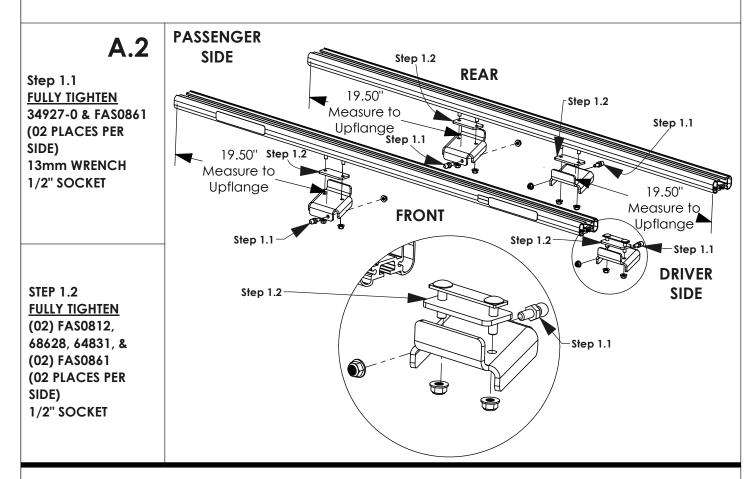
65961 DROP DOWN END CAP QTY: 02



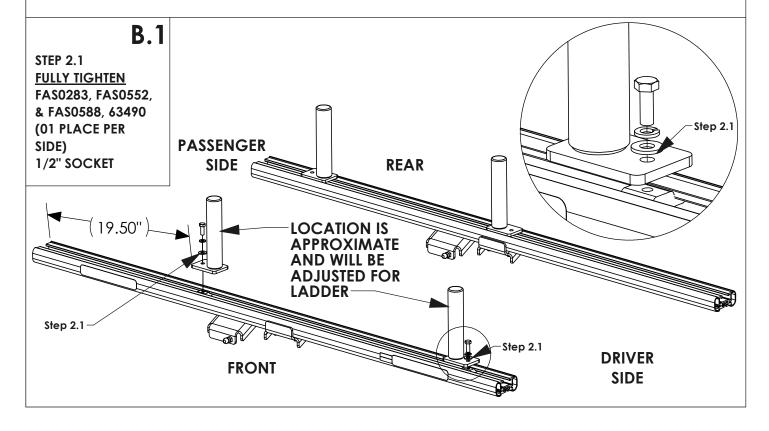
**DISCARD** FASO603 SCREW,HH 5/16-18X.875 QTY: 02

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### STEP 1 - MOUNT DAMPER BRACKETS



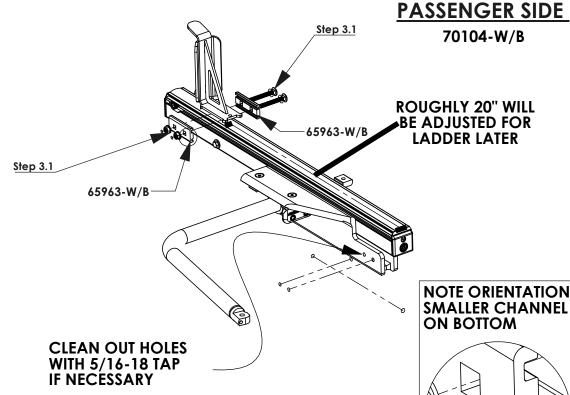
## STEP 2 - MOUNT INNER STOPS TO FRONT CROSSBOW



# STEP 3 - INSTALL CLAMPS AND HARDWARE ON DROP DOWN **CARTRIDGES**

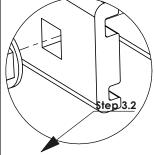
**REAR SUB-ASSEMBLY** 

**STEP 3.1 FULLY TIGHTEN** FAS0838 & FAS0861 (02 PLACES) 1/2" SOCKET

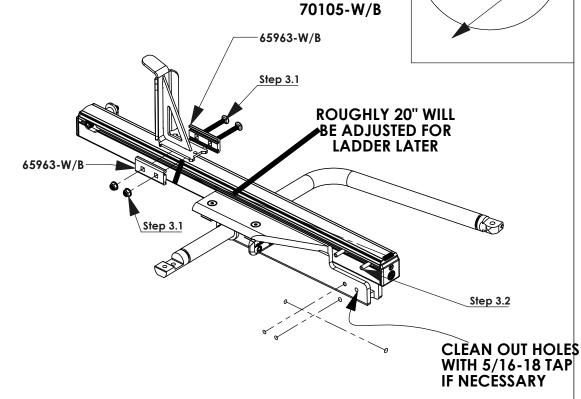


**NOTE ORIENTATION: SMALLER CHANNEL** ON BOTTOM

70104-W/B



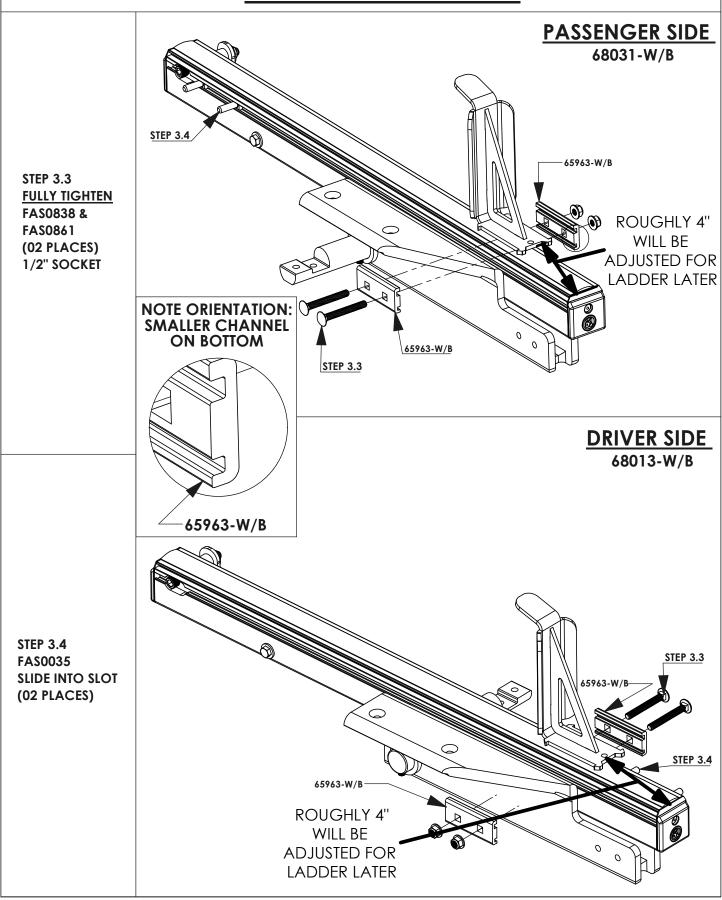
**STEP 3.2 FAS0035 SLIDE INTO SLOT** (02 PLACES)



**DRIVER SIDE** 

#### **STEP 3 CONTINUED**

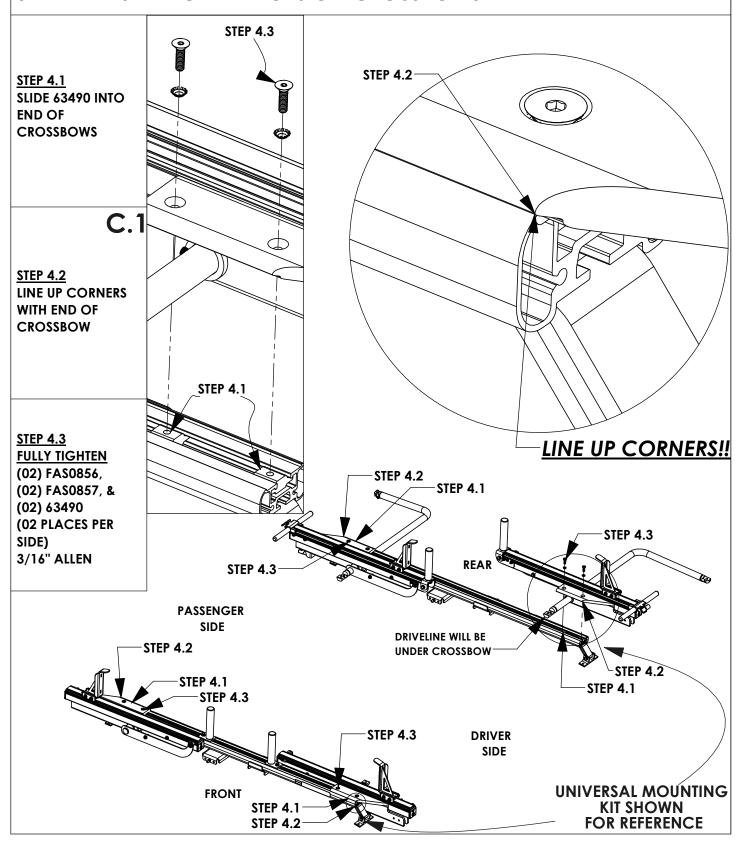
# FRONT SUB-ASSEMBLY



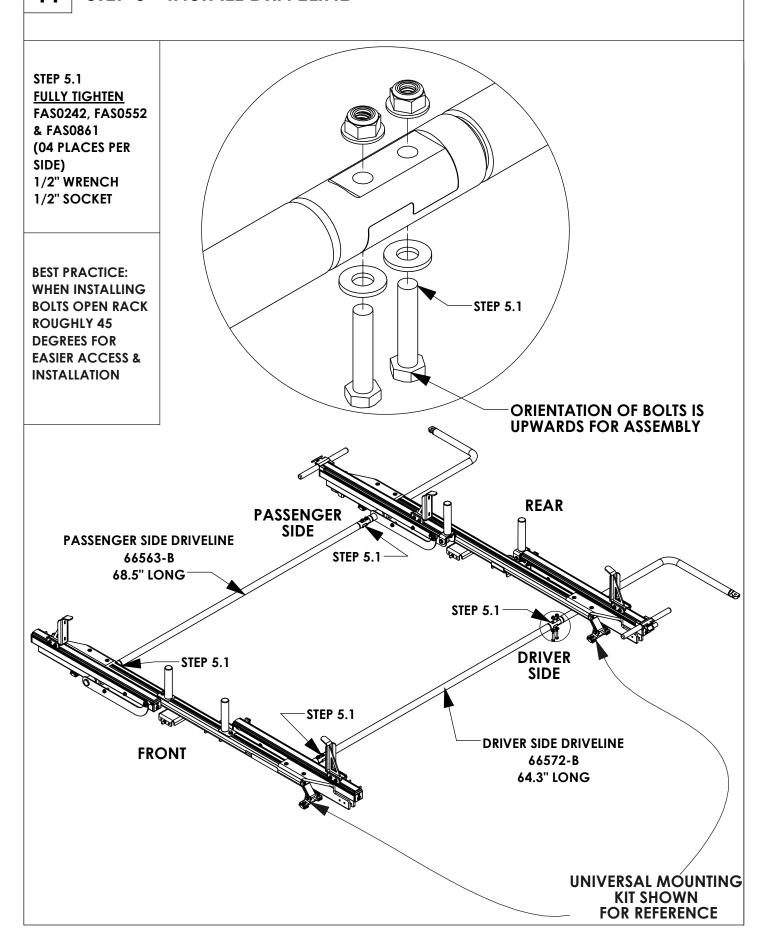


# REFERENCE INSTALLATION GUIDE 68895 TABLES 1-3 STOP INSTALLATION OF A.1, A.2, B.1, & B.2 SHOULD BE **COMPLETE BEFORE PROCEEDING TO STEP 4**

### STEP 4 - INSTALL CARTRIDGES ON CROSSBOWS



### STEP 5 - INSTALL DRIVELINE



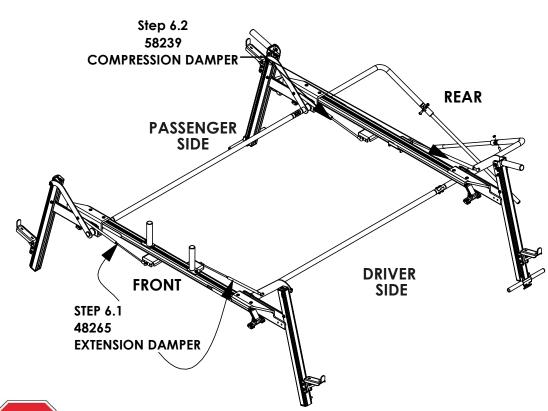
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# STEP 6 - DEPLOY RACK & INSTALL DAMPERS AND DROP DOWN HANDLE

Step 6.1
ATTACH EXTENSION
DAMPERS (48625) TO
BALL STUDS.
ORIENTATION OF
DAMPER MATTERS!!!
(01 PLACE PER SIDE)

Step 6.2
ATTACH
COMPRESSION
DAMPERS (58239) TO
BALL STUDS.
ORIENTATION OF
DAMPER MATTERS!!!
(01 PLACE PER SIDE)

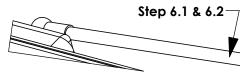
Step 6.3
INSERT LOCKING
PINS (34928-0)
AFTER MOUNTING
DAMPERS TO BALL
STUDS
(04 PLACES PER SIDE)

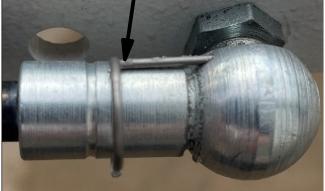


# **ORIENTATION OF DAMPER MATTERS!!!!!**

LARGE CYLINDER OF DAMPER ATTACHES TO ARM SMALL ROD END ATTACHES TO DAMPER BRACKET

58239 REAR OF RACK 48265 FRONT OF RACK

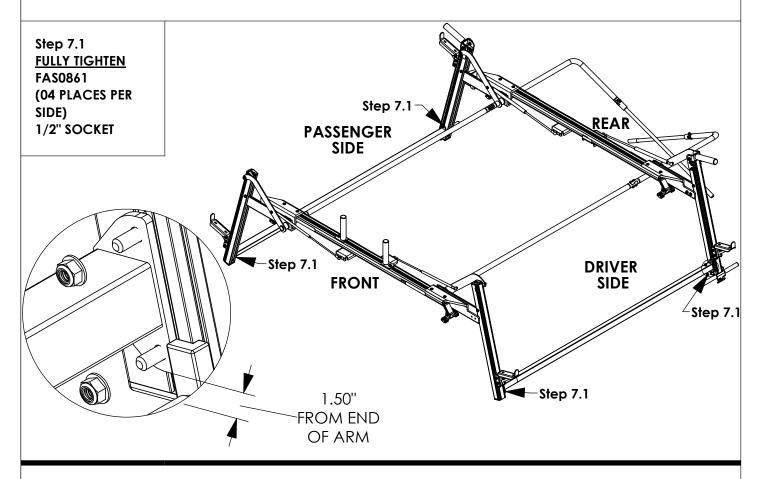




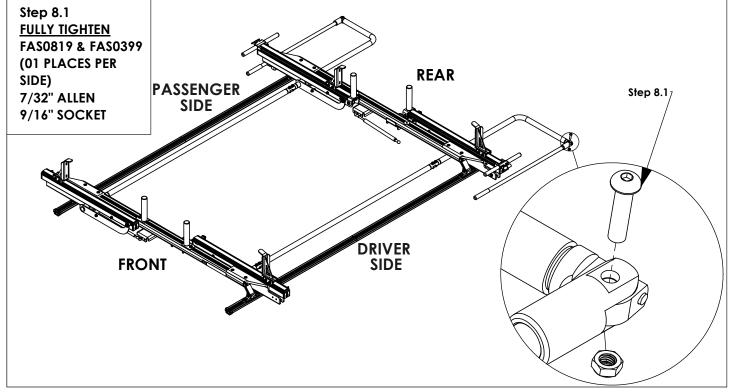
Step 6.3 34928-0



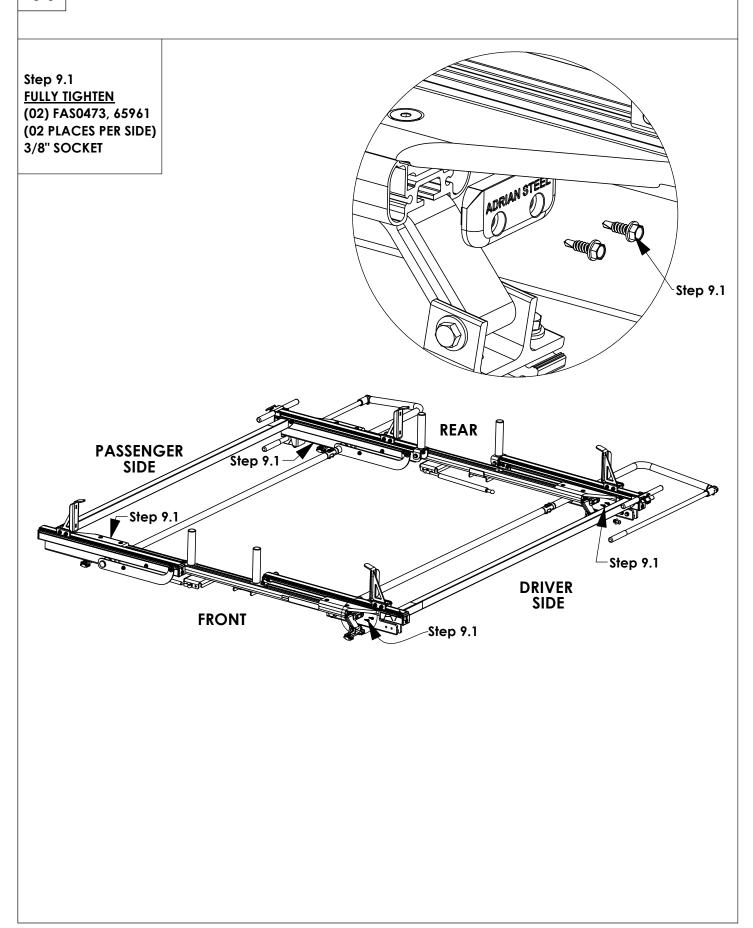
### STEP 7 - WHILE RACK DEPLOYED INSTALL O.S. BAR



### STEP 8 - INSTALL DROP DOWN HANDLE



### STEP 9 - INSTALL CROSSBOW END CAPS



### STEP 10 - INSTALL HANDLE LATCH

