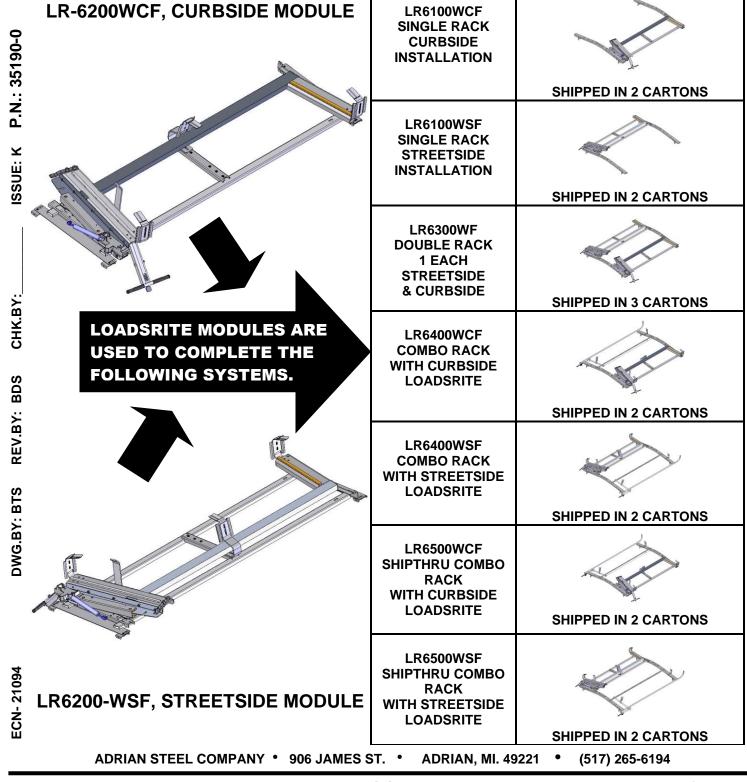




Assembly/Install Instructions

FOR USE WITH FULL SIZE VANS



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BEFORE YOU START



IMPORTANT NOTES PERTAINING TO USER AND/OR PRODUCT SAFETY ARE DENOTED BY A STOP SIGN AND THEY MUST BE FOLLOWED IN ORDER TO COMPLETE A SAFE ASSEMBLY AND INSTALLATION!



YOU WILL NEED THE FOLLOWING TOOLS IN ORDER TO COMPLETE THIS JOB.

7/32" ALLEN WRENCH AND/OR 7/32" ALLEN SOCKET	9/16" OPEN END WRENCH	RATCHET WRENCH, WITH 9/16" SOCKET
Ft. Lb. TOURQUE WRENCH	WARNING: DO NOT USE IMPACT TOOLS FOR ASSEMBLY!	



ALL FASTENERS USED IN THE ASSEMBLY AND INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO A TORQUE OF 18 FT. LBS.

THE USE OF AIR OR ELECTRIC IMPACT TOOLS FOR THE ASSEMBLY OF FASTENERS IS NOT RECOMMENDED AND COULD CAUSE FASTENER FAILURE!

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STEP - 01

Remove the hardware box from the carton and set it aside for later use. If you are assembling this LOADSRITE® for a ship thru application you will need to stow the hardware box inside the vehicle.

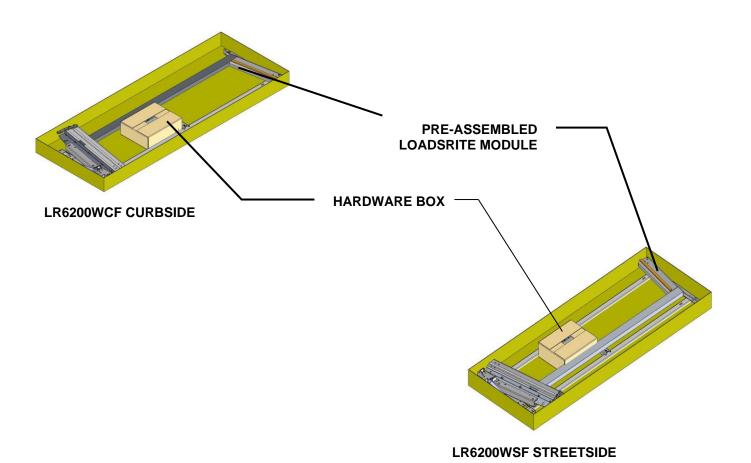
STEP - 02

REMOVAL OF LOADSRITE MODULE FROM CARTON

Remove the LOADSRITE® unit from the carton and place onto a smooth level work surface for assembly of the additional parts to complete the unit.



DO NOT remove the cable tie wraps from the base & bed assembly until after you have completed *step 03* of this assembly!



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STEP - 03

HANDLE ASSEMBLY INSTALL FOR CURBSIDE

Remove the following parts from the hardware box and fastener bag.



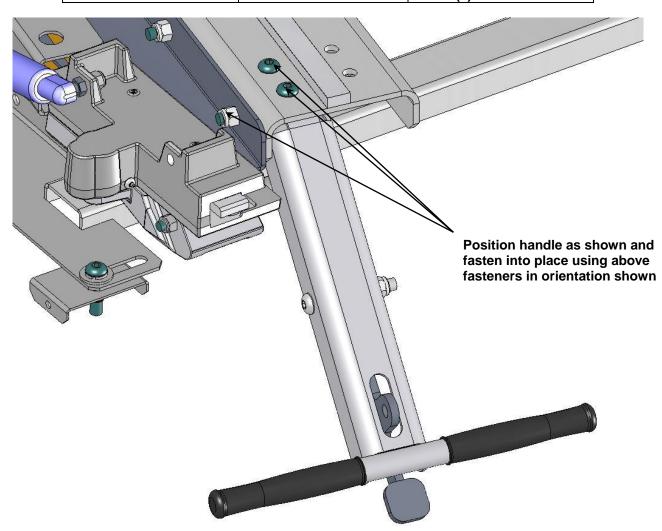
FAS0572 3/8-16 x 1" BHCS (3) REQUIRED TORQUE TO 18ft. lbs.



FAS0249 3/8-16 NUT NYLOCK (3) REQUIRED



34769-W HANDLE ASM CRBSD (1) REQUIRED





CHECK THE LATCH FOR PROPER OPERATION (LATCHING) BEFORE PROCEEDING! THE LATCH SHOULD SECURELY HOLD THE UNIT IN PLACE AND SHOULD RELEASE EASILY USING THE LATCH RELEASE LEVER.

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STEP - 03a

HANDLE ASSEMBLY INSTALL FOR STREETSIDE

Remove the following parts from the hardware box and fastener bag.

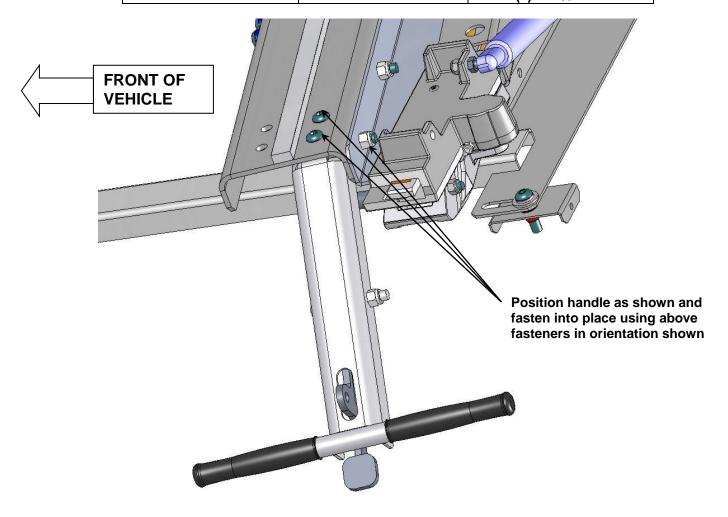




3/8-16 **NUT NYLOCK** (3) REQUIRED



HANDLE ASM CRBSD (1) REQUIRED





CHECK THE LATCH FOR PROPER OPERATION (LATCHING) BEFORE PROCEEDING! THE LATCH SHOULD SECURELY HOLD THE UNIT IN PLACE AND SHOULD RELEASE EASILY USING THE LATCH RELEASE LEVER.

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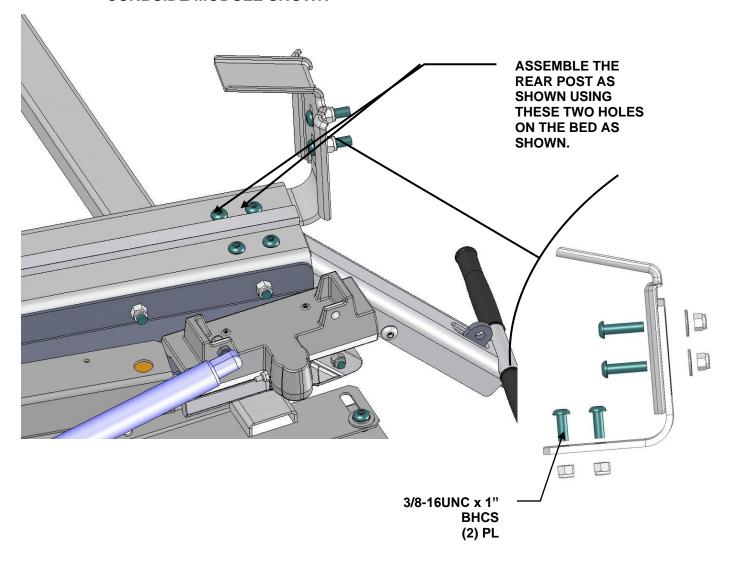
STEP - 04

REAR POST ASSEMBLY

Remove the following parts from the hardware box and fastener bag. Assemble the parts as shown. Curbside and streetside assembly are the same.



CURBSIDE MODULE SHOWN



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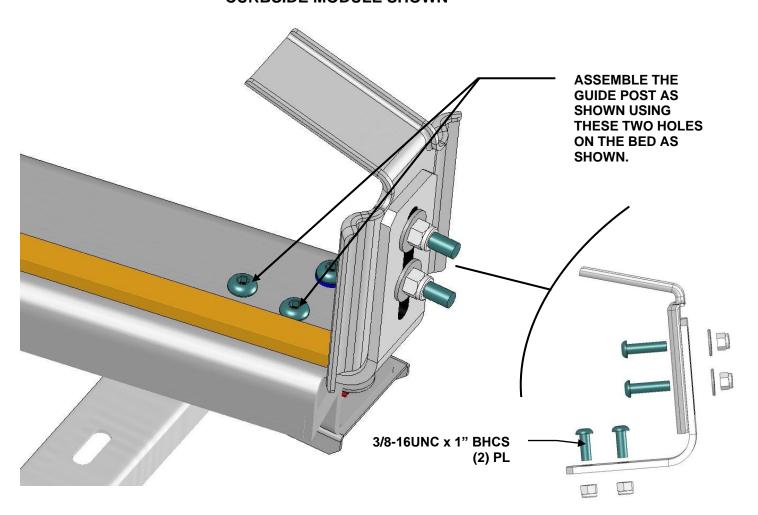
STEP - 05

GUIDE POST ASSEMBLY

Remove the following parts from the hardware box and fastener bag. Assemble the parts as shown. Curbside and streetside assembly the same.



CURBSIDE MODULE SHOWN



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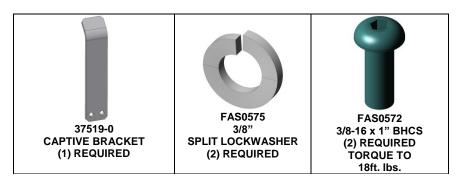
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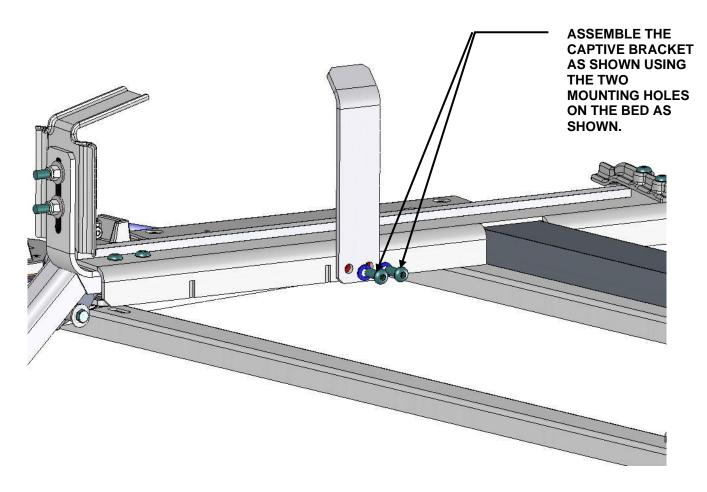
STEP - 06

CAPTIVE BRACKET ASSEMBLY

Remove the following parts from the hardware box and fastener bag. Assemble the parts as shown. Curbside and streetside assembly the same.



CURBSIDE MODULE SHOWN



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STEP - 07

BASE CLAMP ASSEMBLY

Remove the following parts from the hardware box and fastener bag. Assemble the parts as shown. Curbside and streetside assembly the same.



29692-0 BASE CLAMP MOUNT W/3 SLOTS (1) REQUIRED



37518-0 UNIV CLAMP PAD (1) REQUIRED



FAS0104 3/8" FLAT WASHER (4) REQUIRED



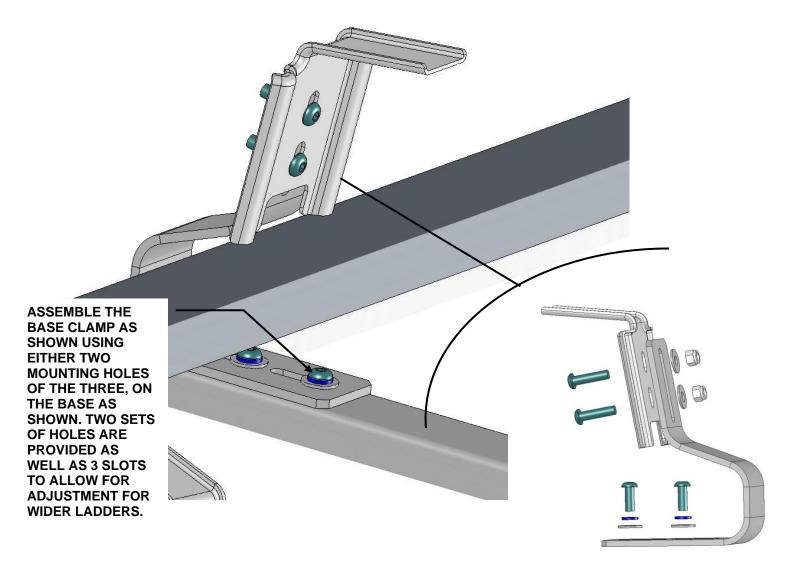
FAS0577 3/8-16 x 1-1/2" BHCS (4) REQUIRED TORQUE TO 18ft. lbs.



FAS0249 3/8-16 NYLOCK NUT (2)REQUIRED TORQUE TO 18ft. lbs.



FAS0575 3/8" SPLIT LOCK WASHER (2) REQUIRED



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STEP - 08

INSTALLATION OF COMPLETED LOADSRITE ASSEMBLY

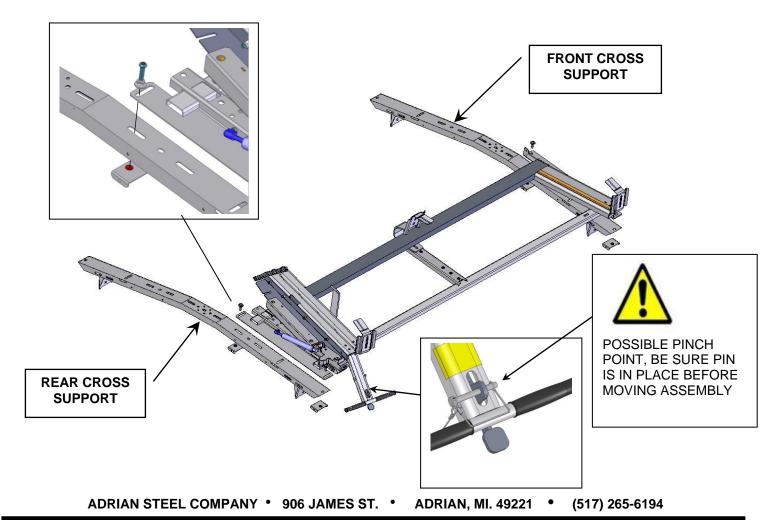
Mount the Loadsrite onto the Cross Supports, or 60 series Ladder rack. If you have a 60 series Ladder Rack you will need to remove the outer rail, inner rail and any other parts that are installed on the side of the 60 series ladder rack that you are going to install the Loadsrite unit on. Both the cross supports and the 60 series ladder rack should already be installed on to your vehicle. See the instructions that came with these items for proper assembly and installation.

Mount your LoadsRite onto the Cross Supports that should be already installed on your van as shown below using fasteners indicated. Note: Cross Supports should be 7' on center.

Once the ladder rack is completely installed on to the Cross Supports, and is ready for transport

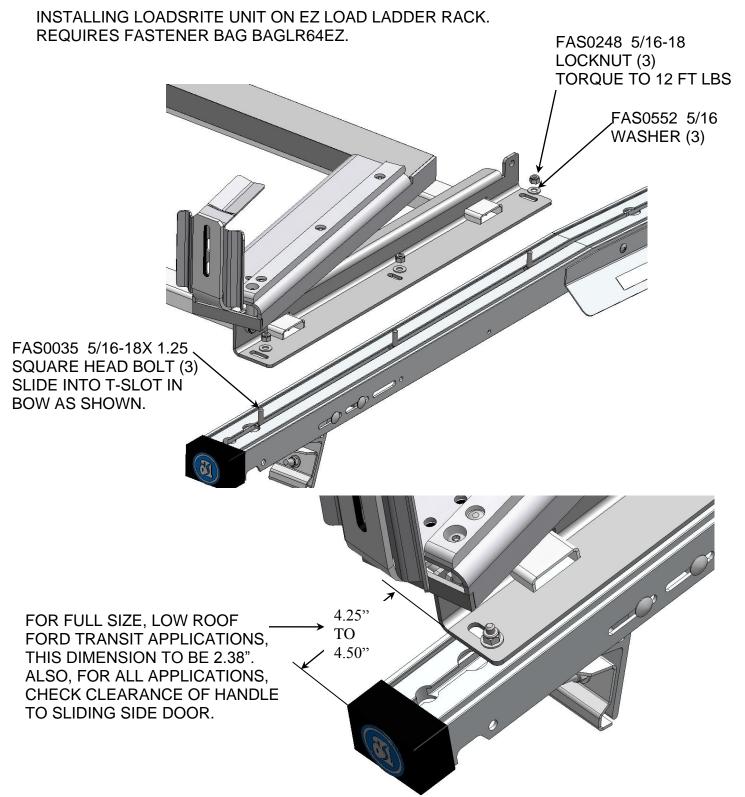
make sure to attach the Latch Lanyard as shown below





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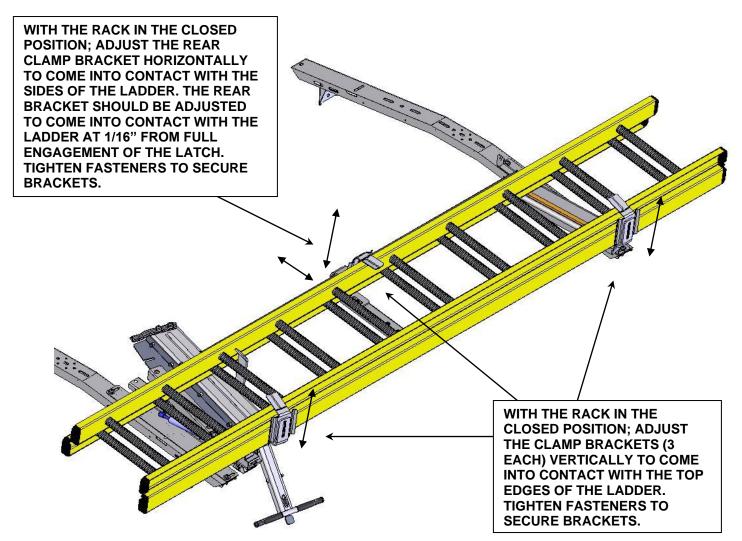


This Product Requires Final Adjustment Prior to Use!

The end user must perform the following adjustments to ensure proper function and safe operation of this product!

FAILURE TO COMPLETE THESE FINAL ADJUSTMENTS COULD VOID YOUR WARRANTY!

ADJUST THE THREE (3) CLAMP BRACKETS TO FIT YOUR LADDER. PLACE THE LADDER ONTO THE RACK AND ADJUST EACH BRACKET AS SHOWN BELOW.



ONCE YOU HAVE COMPLETED THE ADJUSTMENTS; TEST THE OPERATION OF THE RACK. IF THE LATCHING/UNLATCHING OF THE RACK IS DIFFICULT THEN YOU SHOULD RE-CHECK THE BRACKETS TO ENSURE CORRECT ADJUSTMENT. YOUR LADDER RACK IS NOW READY FOR USE

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THIS COMPLETE INSTRUCTION MANUAL MUST BE PRESENTED TO THE END USER WHEN DELIVERING THE INSTALLED PRODUCT!

It is advised that "All Fasteners" used in the assembly and installation of this Ladder Rack System be "checked for tightness" at the following intervals:

At 2 Weeks of Operation. and again At 6 Weeks of Operation.

Assembly "fasteners could loosen" due to vibration through your vehicle while on the road or in and out of construction sites.

Drip rail clamps could loosen due to Ladder Rack Feet settling into the grouting that the O.E.M. puts into the drip rail as a seal.

This preventative maintenance step must be completed to ensure your Ladder Rack System gives you long service life.

Failure to complete this required safety inspection at prescribed intervals "could" void your product warranty.



THIS COMPLETE INSTRUCTION MANUAL MUST BE PRESENTED TO THE END USER WHEN DELIVERING THE INSTALLED PRODUCT!

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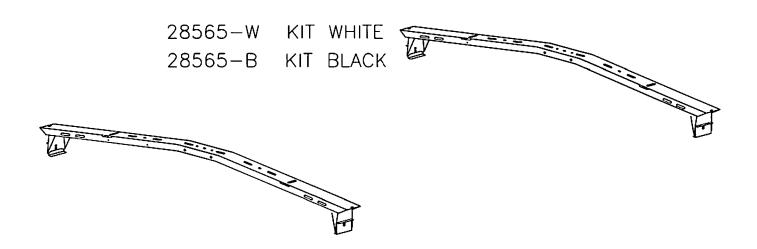
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CROSS SUPPORT KIT FORD & GM FULL SIZE VAN

INSTRUCTIONS

* ASSEMBLY & INSTALLATION *



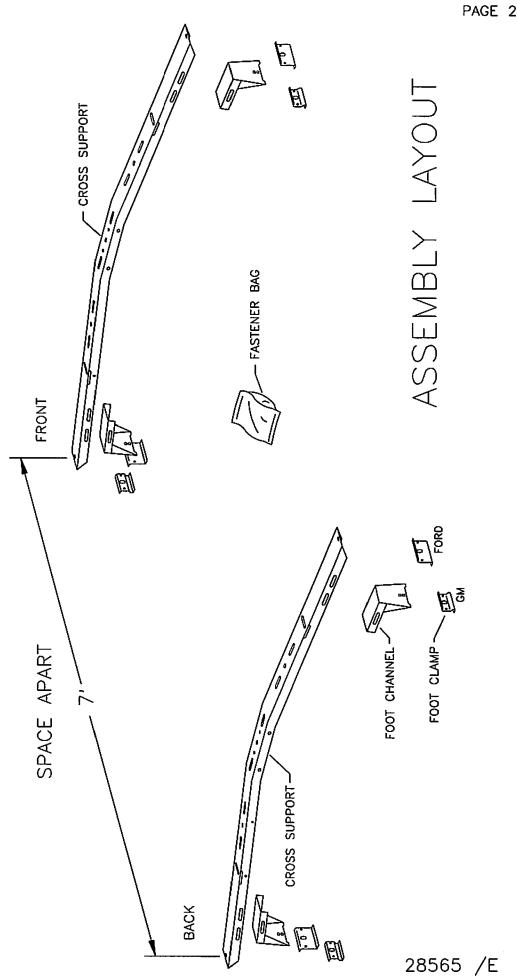
NOTE TO INSTALLER:

st these instructions must be sent with the LADDER rack to the end user !

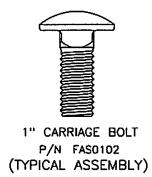
BEFORE YOU BEGIN:

REFER TO THE COVER PAGE (PAGE-1), ASSEMBLY LAYOUT (PAGE-2), PARTS LIST (PAGE-3), & FASTENER TEMPLATE (PAGE-4) TO PROPERLY IDENTIFY THE PARTS IN THE BOX FOR YOUR LADDER RACK.

X IF YOU HAVE ANY QUESTIONS OR COMMENTS PLEASE CONTACT THE DEALER YOU PURCHASED YOUR LADDER RACK FROM OR CALL US AT ADRIAN STEEL Co. (800) 677-2726 . THANK YOU FOR CHOOSING THE ADRIAN STEEL Co. "GRIP LOCK" LADDER RACK ! * PLEASE READ THROUGH & FOLLOW EACH STEP CAREFULLY TO EASE THE ASSEMBLY & INSTALLATION OF YOUR LADDER RACK.

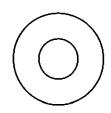


P/N	28565
QUANTITY	PART No.
1	BAGLR029-0
4	11427-0
4	16024-0
4	22856-0
2	25335-0
	QUANTITY 1 4 4

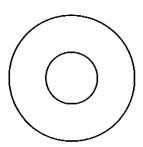




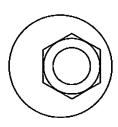
1-1/2" CARRIAGE BOLT P/N FASO117 (FOOT CLAMP)



3/8" WASHER
P/N FASO104
(TYPICAL ASSEMBLY)



1/2" FLAT WASHER P/N FAS0139 (FOOT CLAMP)



CAM NUT P/N 07466-0 (FOOT CLAMP)



3/8" LOCK NUT
P/N FASO110
(ASSEMBLY/INSTALLATION)

ASSEMBLY

TOOLS NEEDED:

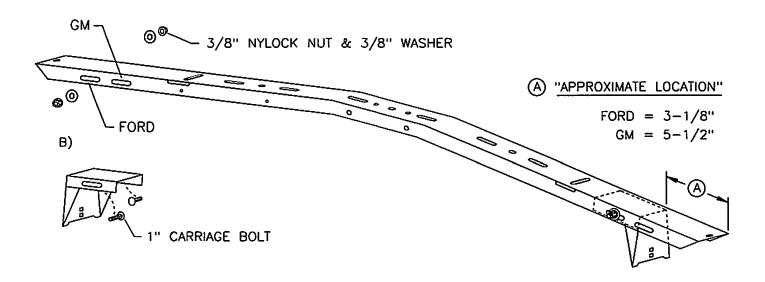
9/16 WRENCH or 9/16 DEEPWELL SOCKET with RATCHET 5/8 WRENCH (OPEN END)
TAPE MEASURE

* USE THE "ASSEMBLY LAYOUT" ON PAGE-2 AS A GUIDE TO HELP IDENTIFY AND PLACE PARTS THROUGHOUT THE ASSEMBLY.

(STEP-1) (TOOLS: 9/16 wrench or deepwell socket & ratchet, tape measure.)

- A) Layout both CROSS SUPPORTS approximately 7 feet apart & insert the FOOT CHANNELS into them.
- B) Next attach the FOOT CHANNELS using 1" CARRIAGE BOLT, 3/8" WASHER, & 3/8" NYLOCK NUT for each slot in the FOOT CHANNELS. SEE ILLUSTRATION BELOW.
 - * REFER TO THE "FASTENER TEMPLATE" ON PAGE-4 TO MATCH UP FASTENERS.

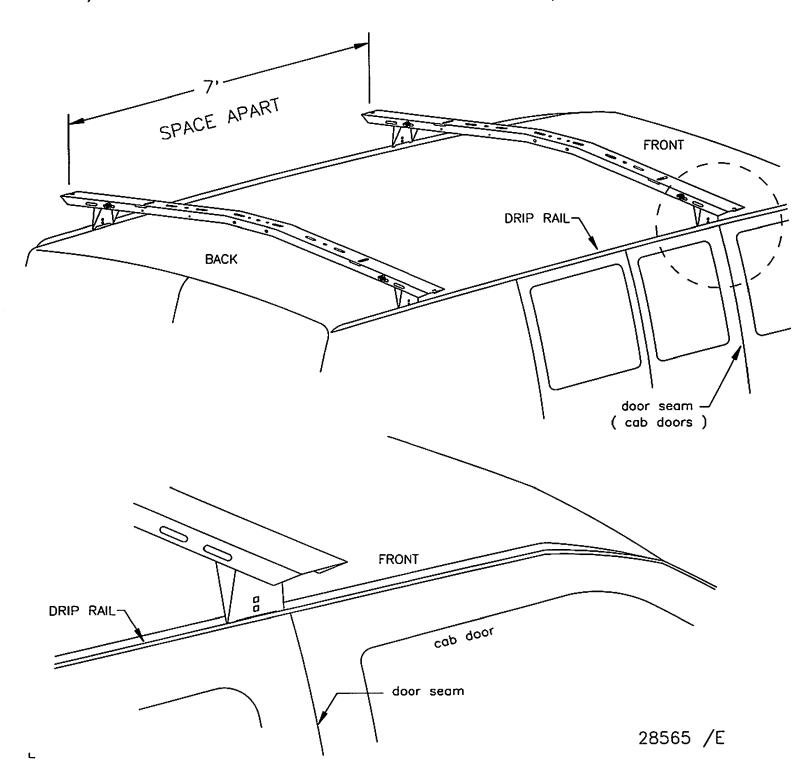
"DO NOT TIGHTEN FASTENERS YET TO ALLOW FOR FINAL ADJUSTMENT AT INSTALLATION !"



NOTE: THE FINAL ADJUSTMENT SHOULD BE MADE DURING INSTALLATION (PAGE-7), THE FOOT CHANNELS SHOULD BE EVEN DISTANCES FROM EACH END OF THE CROSS SUPPORT TO CENTER THE LADDER RACK ON TOP OF THE VAN.

STEP-2

- A) Set the CROSS SUPPORTS on top of the van locating the front CROSS SUPPORT at the back edge of the cab door searn as shown below and then locating the back CROSS SUPPORT 7' behind the front CROSS SUPPORT.
- B) Now center each CROSS SUPPORT side to side to center them on top of the van.

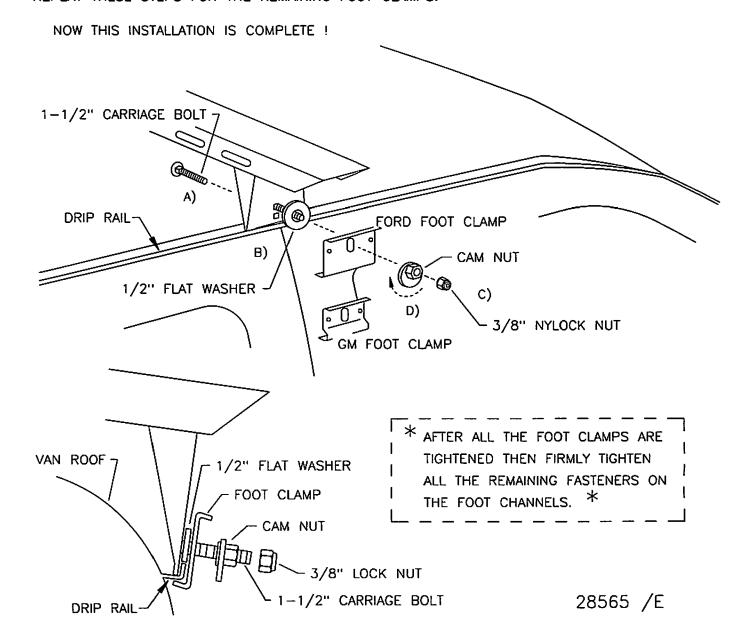


INSTALLATION

(STEP-3) (TOOLS: 9/16 wrench or deepwell socket with ratchet, 5/8 open end wrench.)

- A) Insert a 1-1/2" CARRIAGE BOLT through the upper hole from behind the FOOT CHANNEL. SEE ILLUSTRATION BELOW.
 - st refer to the "fastener template" on Page-4 to match up fasteners.
- B) Next slide a 1/2" FLAT WASHER over the 1-1/2" CARRIAGE BOLT then attach a FOOT CLAMP.

 ** NOTE: Be sure the bottom lip of the foot clamp grips under the drip rail. **
- C) Now slide a CAM NUT over the 1-1/2" CARRIAGE BOLT and snug it against the FOOT CLAMP with a 3/8" LOCK NUT. ** NOTE: Be sure the CAM NUT is flat against the FOOT CLAMP. **
- D) Loosen the 3/8" LOCK NUT 1/4 of a turn and use the 5/8 open wrench to rotate the CAM NUT clockwise to tighten the FOOT CLAMP against the drip rail. Now FIRMLY TIGHTEN the 3/8" LOCK NUT. REPEAT THESE STEPS FOR THE REMAINING FOOT CLAMPS.





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ATTENTION!!

LADDER RACK PURCHASER

It is advised that "all fasteners" that assemble and install your Ladder Rack is "checked for tightness" at 2 weeks of operation and then rechecked again at 6 weeks of operation.

Assembly "fasteners could loosen "due to vibration through your vehicle while on the road or in and out of construction sites.

"Drip rail Clamps could loosen "due to the Ladder Rack Feet settling into the grouting that the O.E.M. puts into the drip rail as a seal.

This is a preventative maintenance step to insure your Ladder Rack gives you a <u>long service life</u>.

* * INSTALLER: Please present this statement to the End User when delivering the installed product!