



**PRODUCT WEIGHT**  
157 lbs

**WIDTH x DEPTH x HEIGHT**  
91" x 113" x 18"

**CAPACITY**  
28 FOOT EXT

**COLOR**  
Aluminum / Black

**CATALOG NUMBER**  
DDL63FTL

**PRODUCT FEATURES**

This double drop down rack and roof cross-bow kit is designed to fit the Ford Transit, 130 and 148 wheel base. The drop down will carry 20 to 28 foot extension ladders, and 10-12 foot step ladders. Step ladders shorter than 10' require DDLRSLK2 step ladder kit. Step ladders wider than 26" at the base require the wide step ladder add on, part 57107. Ladders with extensive gussets or platform step ladders may not be compatible with the rack.

The cross-bow kit is secured to the Ford Transit by OEM supplied fastening points.

**SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.**

**CATALOG NUMBER**      **DDL63FTL**

**PRODUCT APPLICATION**

**This Double drop down unit is designed to fit 2016 and new Ford Transit, low roof vehicles.**

**ACCESSORIES THAT WILL WORK WITH THIS PRODUCT**

**CATALOG NUMBER**

**DESCRIPTION**

**DDL63FTL      STEP LADDER KIT**

**69-DDCS      DDLR EXTENSION KIT,CS-32 FOOT EXTENSION LADDER**

**69-DDSS      DDLR EXTENSION KIT,SS-32 FOOT EXTENSION LADDER**

**80-1LR      CONDUIT KITS, ALUMINUM**  
**80-2LR**

**70-1LR      CONDUIT KITS, PVC**  
**70-2LR**

**57107      DDLR WIDE STEP LADDER KIT-ADD ON PIECE**

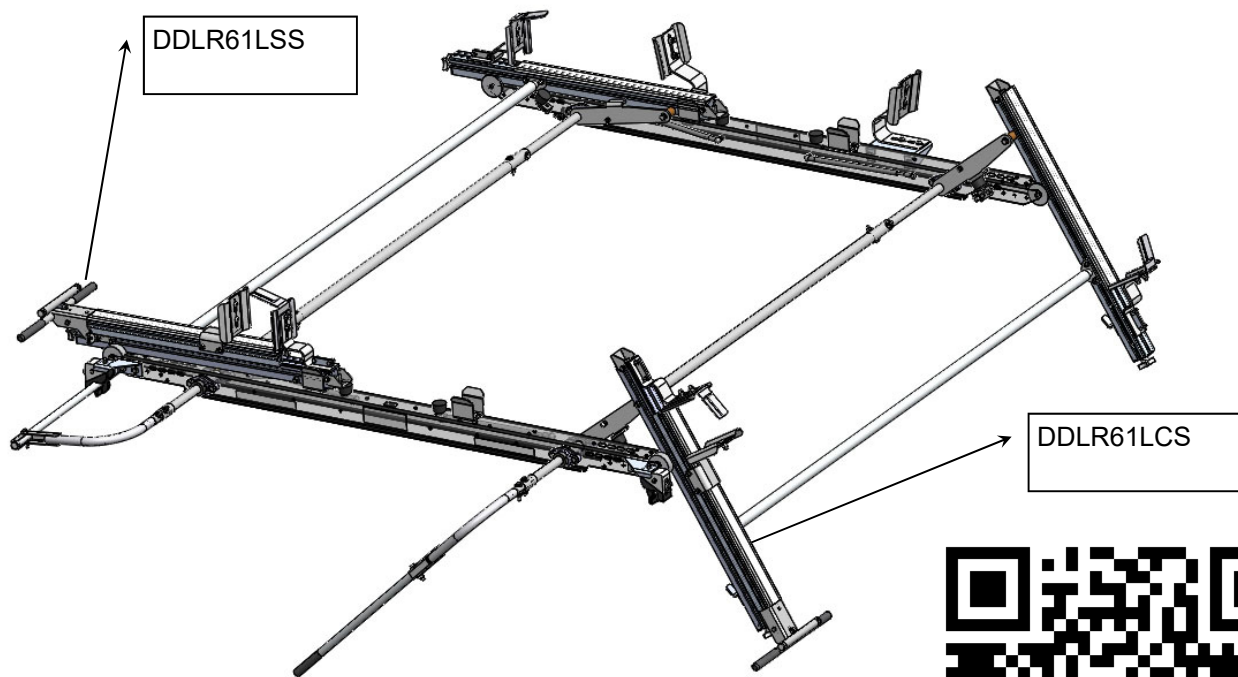
**SPECIAL APPLICATION NOTES**

**Introduction / Comments:**

THIS DROP DOWN UNIT IS CURB SIDE, STREET SIDE SPECIFIC. THE DROP DOWN IS FOR LOW ROOF VEHICLES, THESE INSTRUCTIONS WILL BE SHOWING THE GM FSV AND SOME FORD TRANSIT PICTURES FOR THE VEHICLE REPRESENTATION. THIS DROP DOWN LADDER RACK IS DESIGNED TO ADAPT TO AN ADRIAN STEEL CROSS BOW KIT FOR VARIOUS STANDARD ROOF VEHICLES.

**Note:**

It is advised that all fasteners used in this assembly and installation of this Rack should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your package gives you long service life.



TO VIEW INSTALL VIDEO

**DDL61GM / DDL63GM  
FINAL DROP DOWN LADDER RACK, STREET, CURB  
GM FSV, LOW ROOF VAN**

## - PRECAUTIONS -





 **CAUTION**   
**THE USE OF AIR IMPACT TOOLS CAN  
OVER-TORQUE FASTENERS AND  
CAUSE FASTENER FAILURE!**



 **CAUTION**   
**ALL INSTALLATION HOLES SHOULD BE SEALED  
WITH SILICON OR BUTYL SEALANT TO PREVENT  
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER**   
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH  
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO  
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS  
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION**   
**TO AVOID DAMAGING THE VEHICLE ALWAYS  
USE DRILL STOPS WHEN DRILLING ANY IN-  
STALLATION HOLES!**



## - IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

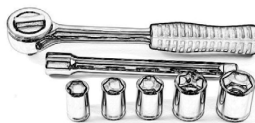
### THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH  
STOP



RATCHET, SOCKETS  
AND/OR WRENCHES



SCREWDRIVERS

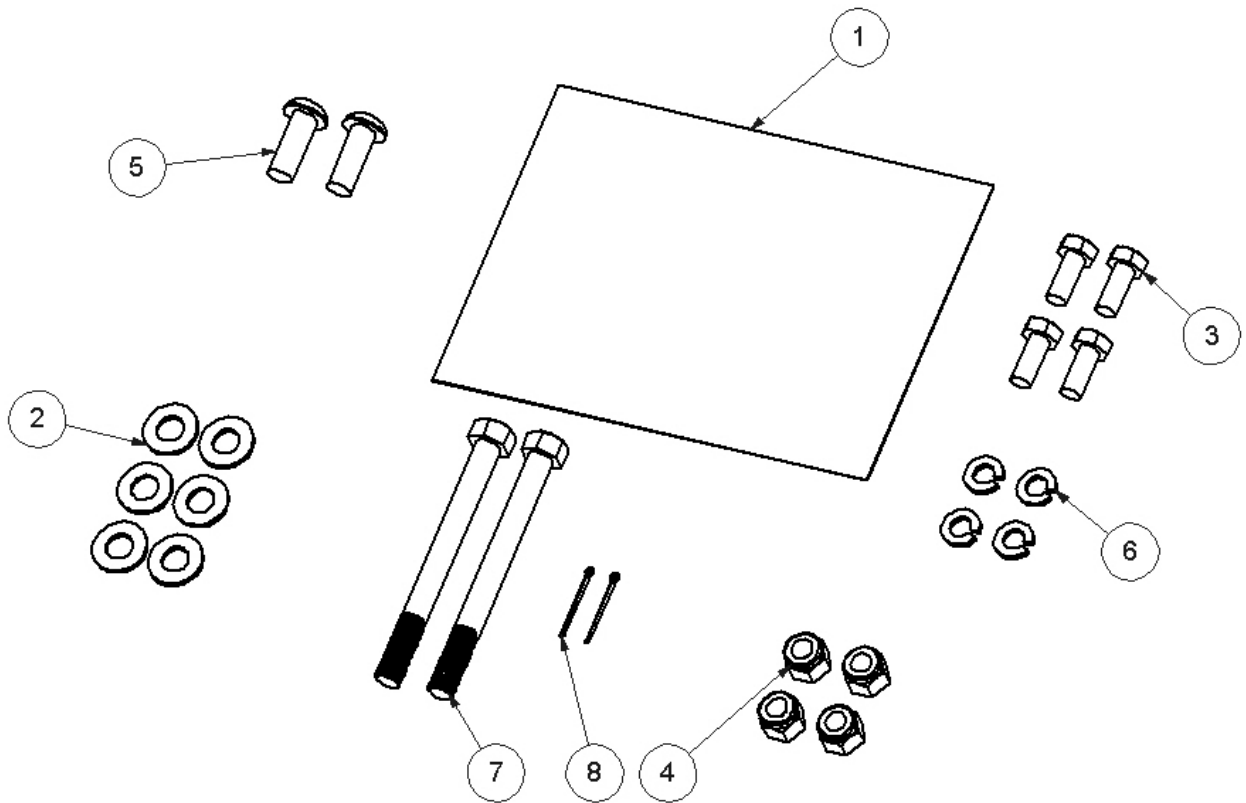


MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

**BAG51041—FINAL ASSEMBLY FASTENER BAG**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0507-A	5" x 7" 3MIL AUTOBAG	1
2	FAS0246	Washer, Flat, 3/8, HRD, ZN	6
3	FAS0799	Screw, Hex Hd, 5/16-18x0.75 SS	4
4	FAS0110	Nut,Hex Nylk 3/8-16 SS W	4
5	FAS0572	Screw, Button Hd Hex Soc, 3/8-16x1.00 NI-ZN	2
6	FAS0588	Washer, Lock, Split, 5/16, SS	4
7	FAS0286	SCREW, HHCS, 3/8-16x4, SS	2
8	FAS0287	COTTER PIN, 1/16DIA X 1"LG, SS	2





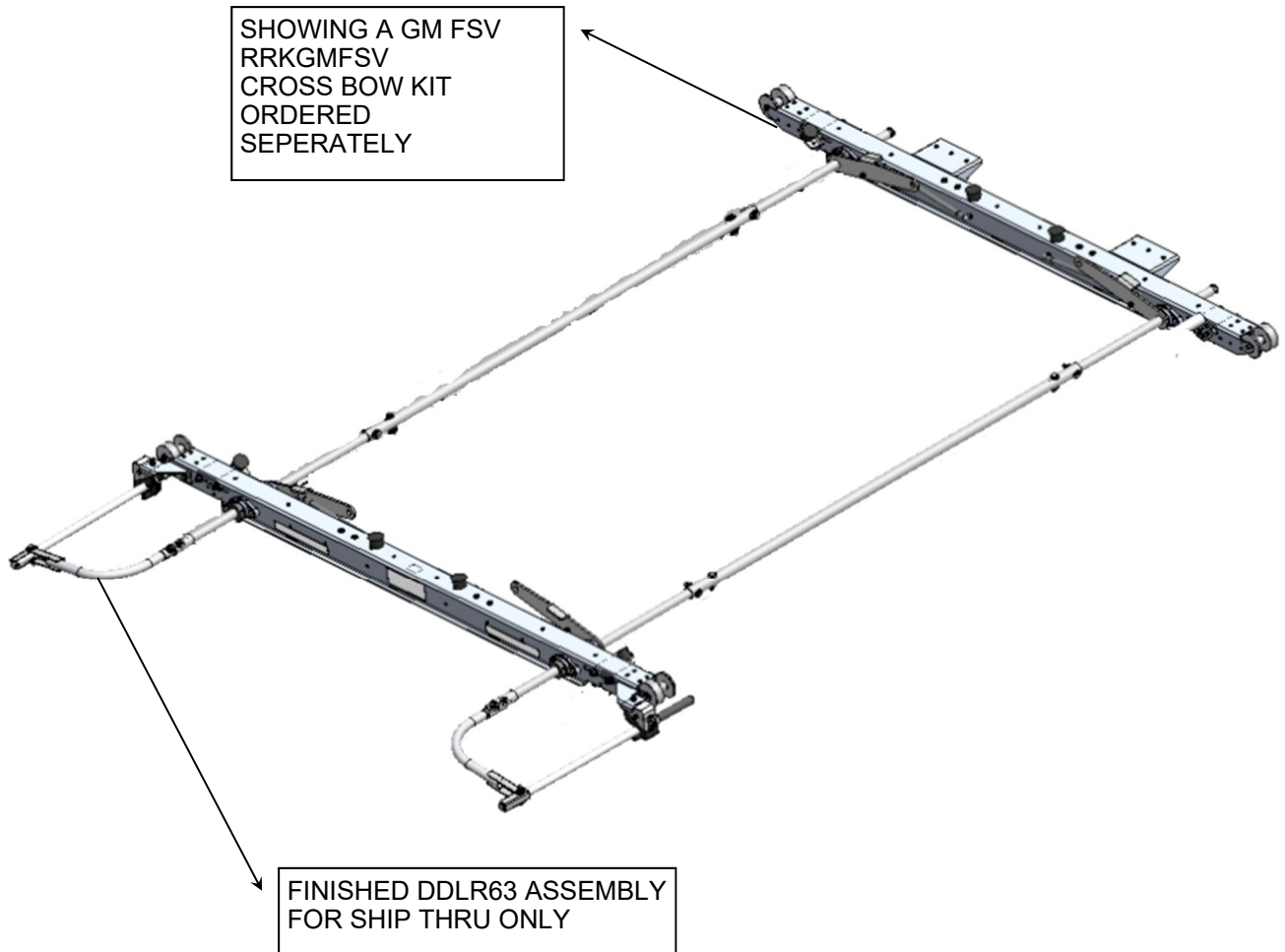
**STEP 1A : THIS IS THE SHIP THRU SINGLE DROP DOWN AS YOU WOULD RECEIVE FOR FINAL DEALER ASSEMBLY. SEE STEP 1B FOR DOUBLE DROP DOWN.**

SHOWING A GM FSV  
RRKGMFSV  
CROSS BOW KIT  
ORDERED  
SEPERATELY

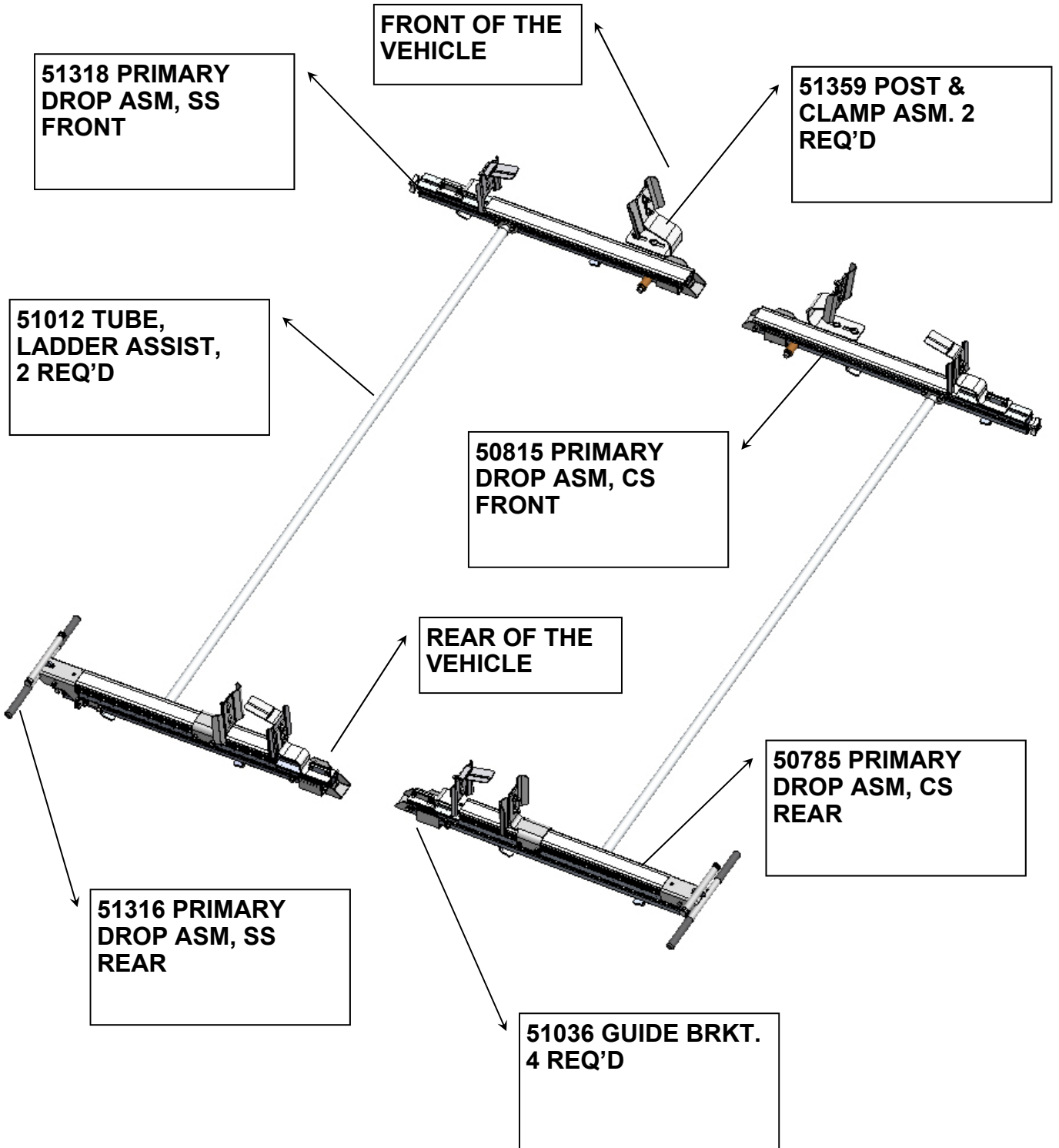




**STEP 1B : THIS IS THE SHIP THRU DOUBLE DROP DOWN AS YOU WOULD RECEIVE FOR FINAL DEALER ASSEMBLY**



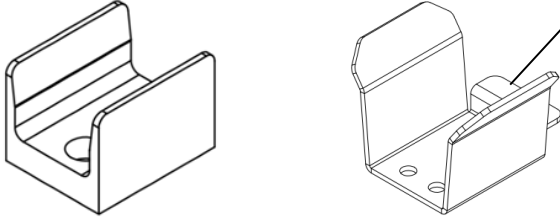
**STEP 2 - THIS IS THE FINAL ASSEMBLY, SHOWING THE CURB AND STREET SIDE DROP DOWN COMPONENTS**





**STEP 3 : ASSEMBLE BRACKETS TO THE FRONT CROSS BOW**

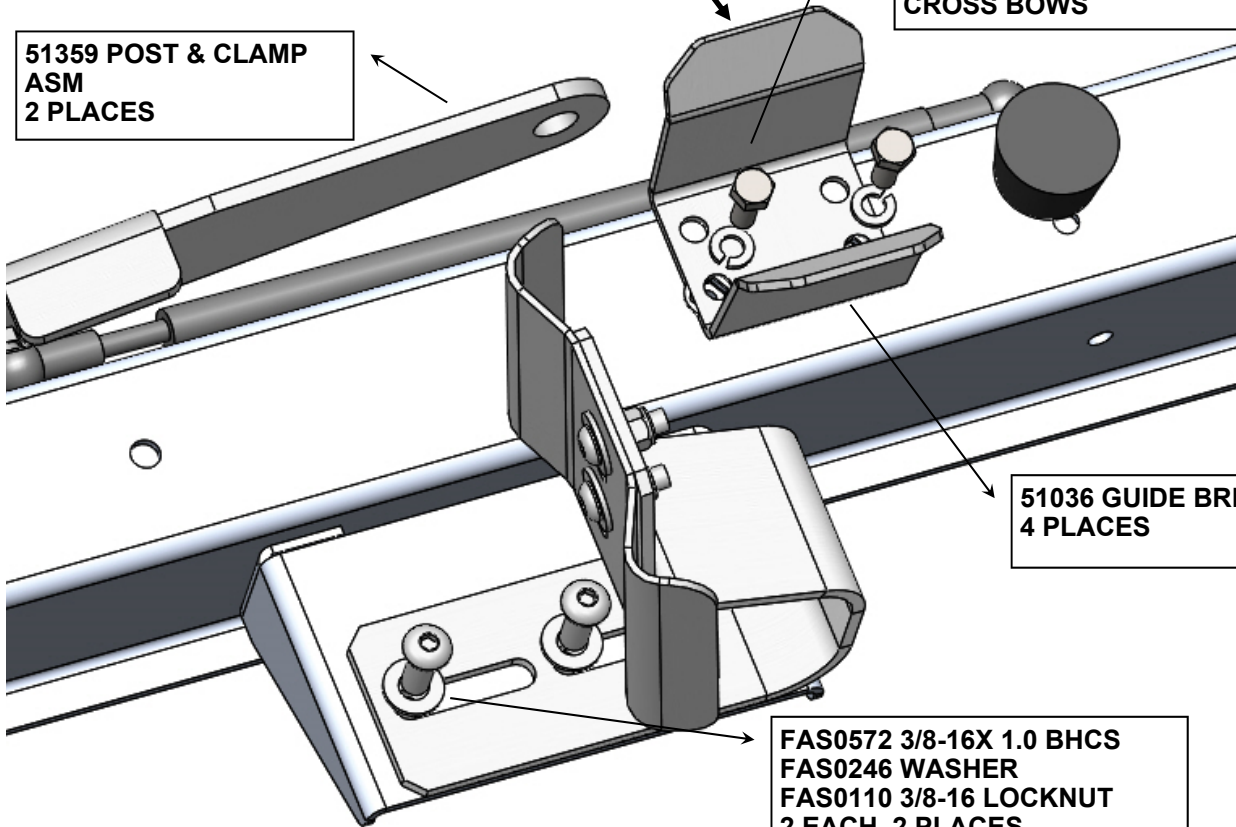
NOTE: ITEM 51036 WILL VARY APPEARANCE AS EITHER VIEW OF 54178 SHOWN BELOW.



IF USING THIS STYLE, ENSURE THE REST FLANGE IS MOUNTING FACING TO THE OUTSIDE OF THE LADDER RACK! THIS WILL GIVE CLEARANCE FOR A CONDUIT KIT TO BE MOUNTED IN THE CENTER.

FAS0799— 5/16 X .75 HHCS  
FAS0588— 5/16 LW  
(2) EACH, 4 PLACES  
THRU FRONT HOLES OF FRONT BRKTS AND REAR HOLES FOR REAR BRKTS INTO RIVNUTS IN CROSS BOWS

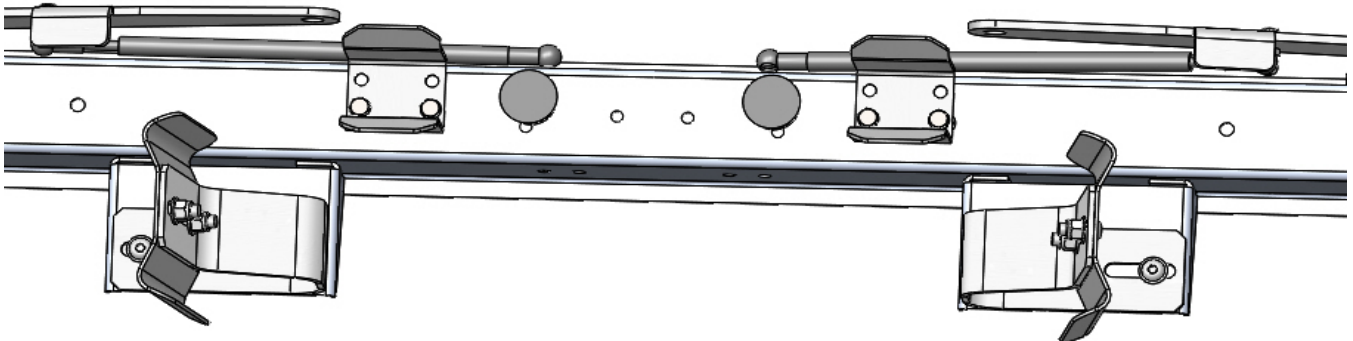
51359 POST & CLAMP  
ASM  
2 PLACES



51036 GUIDE BRKT  
4 PLACES

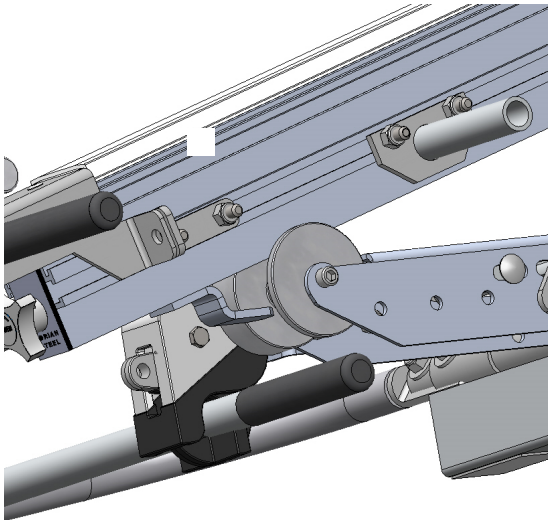
FAS0572 3/8-16X 1.0 BHCS  
FAS0246 WASHER  
FAS0110 3/8-16 LOCKNUT  
2 EACH, 2 PLACES

**COMPLETED VIEW OF THE FRONT CROSS BOW**



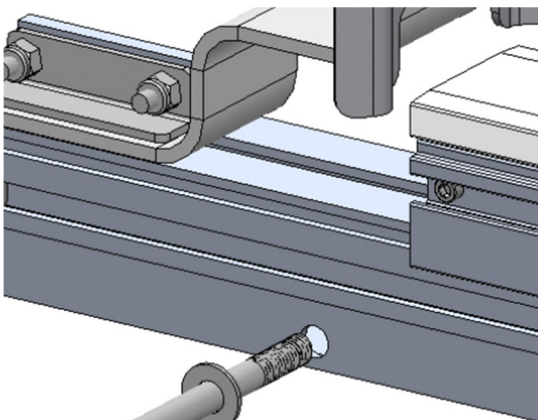
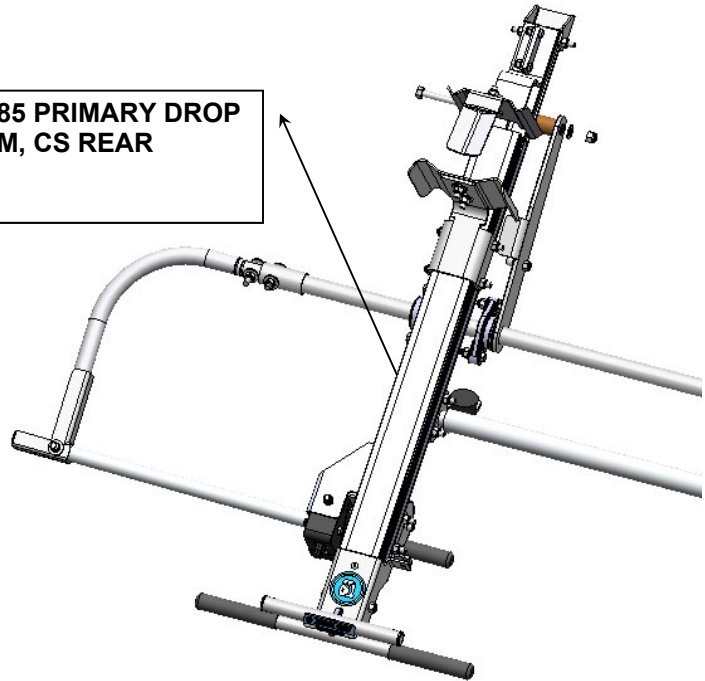
**STEP 4 : ASSEMBLE REAR CURB SIDE PRIMARY DROP TO RACK**

**SET 50785 PRIMARY DROP ASM, REAR CS IN PLACE ON REAR CROSS BOW.  
USE GUIDE ROLLER TO HELP LOAD INTO POSITION**

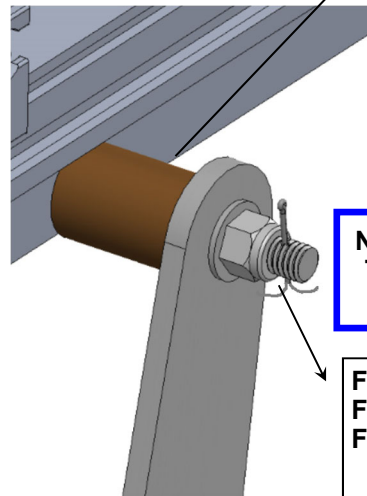


**50785 PRIMARY DROP  
ASM CS REAR**

**50785 PRIMARY DROP  
ASM, CS REAR**



**FAS02826 3/8-16 X 4" HHCS  
FAS0246 WASHER**



**51034 BRONZE  
BUSHING**

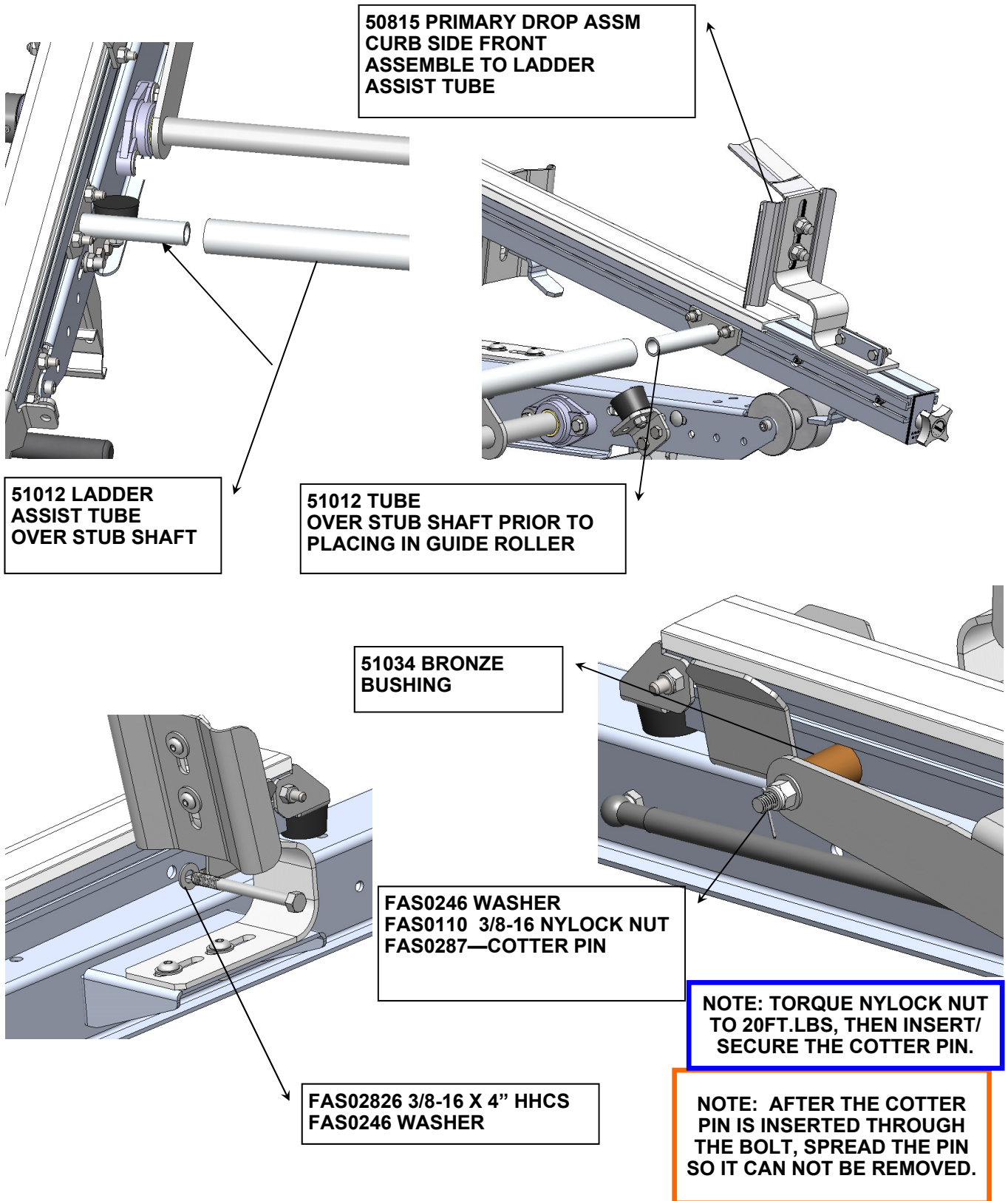
**NOTE: TORQUE NYLOCK NUT  
TO 20FT.LBS, THEN INSERT/  
SECURE THE COTTER PIN.**

**FAS0246 WASHER  
FAS0110 3/8-16 NYLOCK NUT  
FAS0287—COTTER PIN**

**NOTE: AFTER THE COTTER  
PIN IS INSERTED THROUGH  
THE BOLT, SPREAD THE PIN  
SO IT CAN NOT BE REMOVED.**

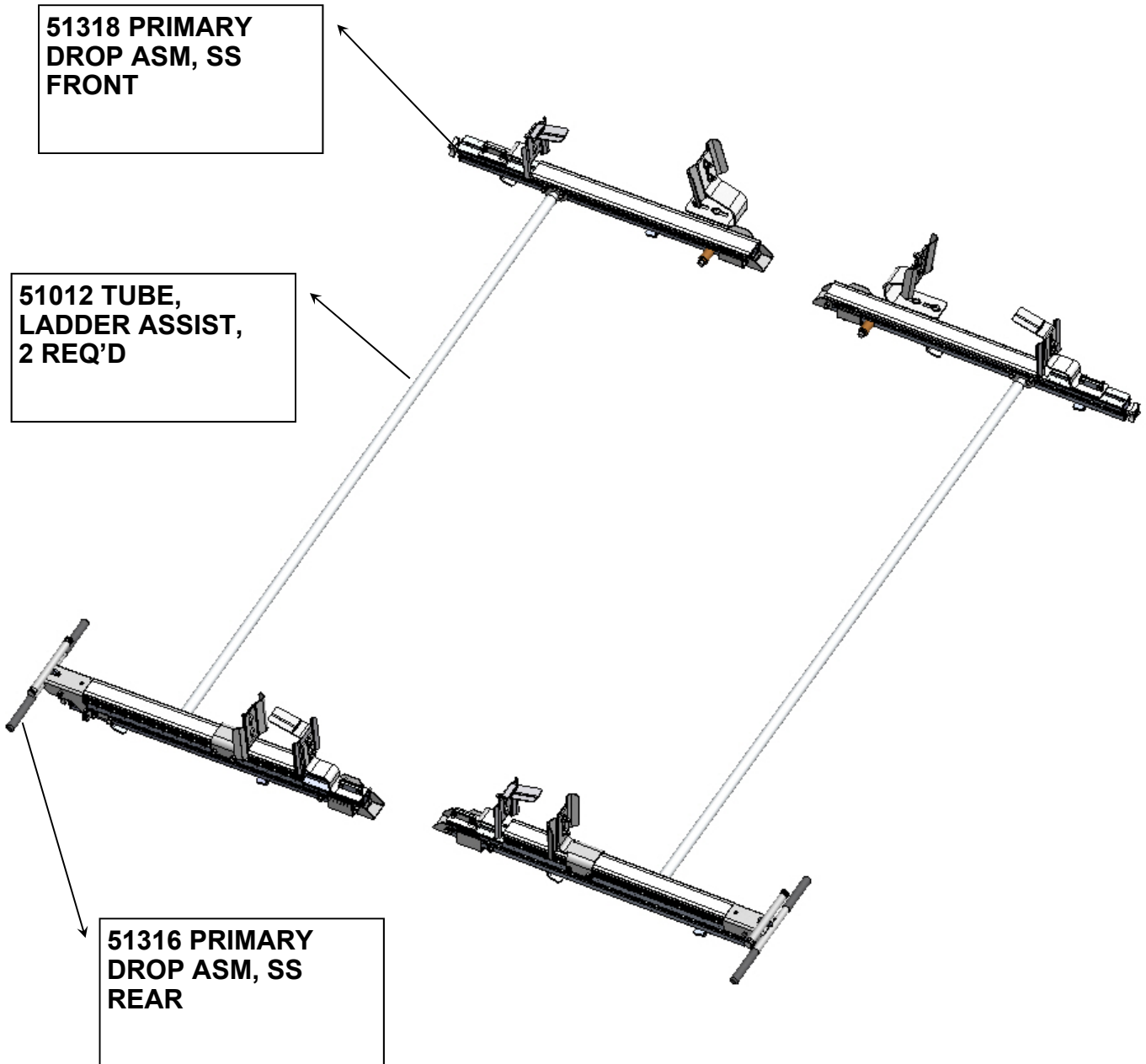
**STEP 5 : ASSEMBLE FRONT SIDE PRIMARY DROP TO RACK**

**SET 50815 PRIMARY DROP ASM, FRONT CS IN PLACE ON FRONT CROSS BOW.  
USE GUIDE ROLLER AFTER LADDER ASSIST TUBE IS ON BOTH STUB SHAFTS**





**STEP #6 : FOR A DOUBLE DROP DOWN, INSTALL STREET SIDE USING  
STEPS #4 & #5 AS YOUR GUIDE.**



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL  
FASTENERS ARE TIGHTENED TO SPECIFICATIONS.  
YOUR INSTALLATION IS NOW COMPLETE!  
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**



**STEP #7 : YOUR DOUBLE DROP DOWN INSTALLATION IS NOW COMPLETE  
FOR A COMBO RACK, GO TO STEP 8**



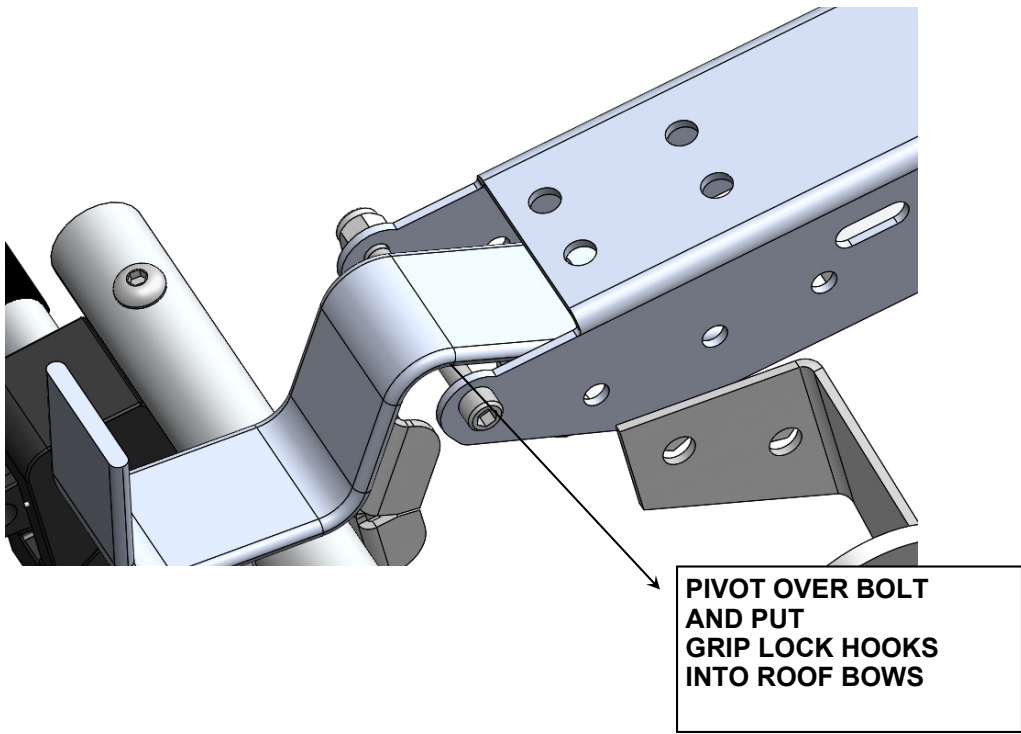
**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL  
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**STEP #08 : COMBO RACK, FINAL INSTALL- STREET SIDE GRIP LOCK**



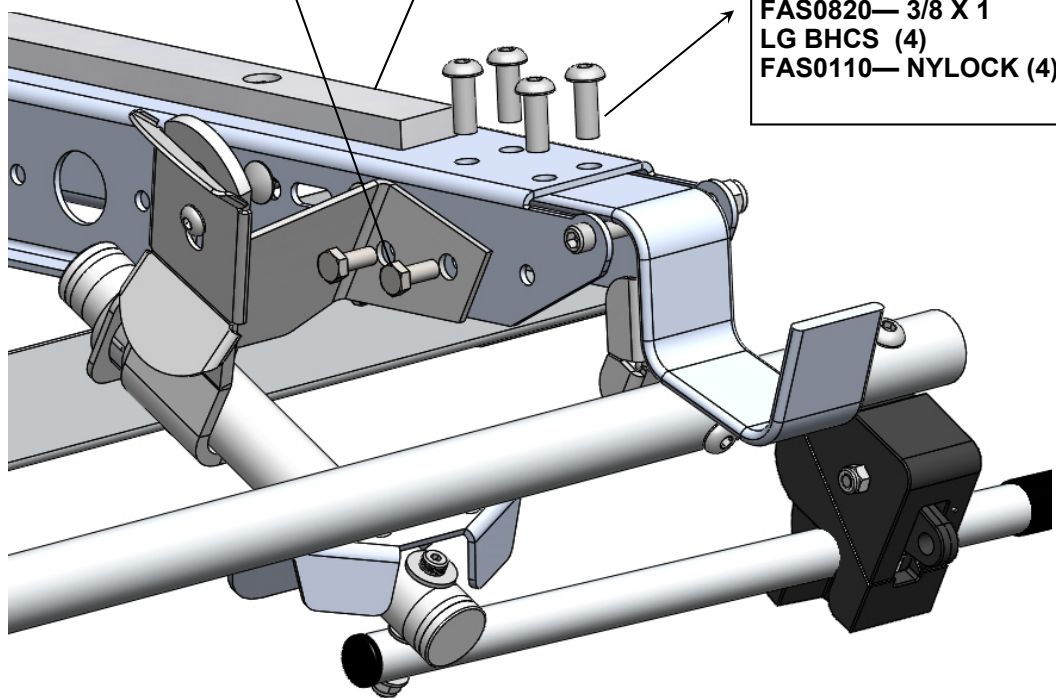
**STEP #9 : COMBO RACK, INSTALL STREET SIDE GRIP LOCK**



**SECOND AND THIRD HOLES !**  
FAS0799— 5/16 x 3/4 HHCS (2)  
FAS0248— NYLOCK (2)

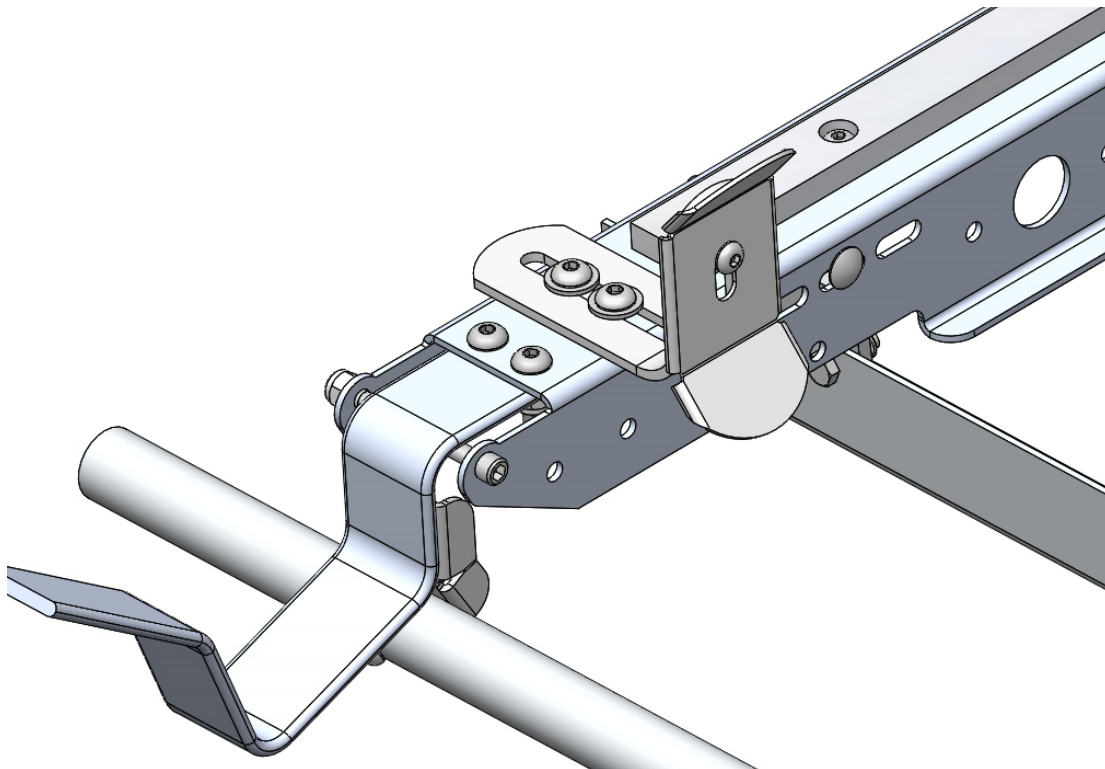
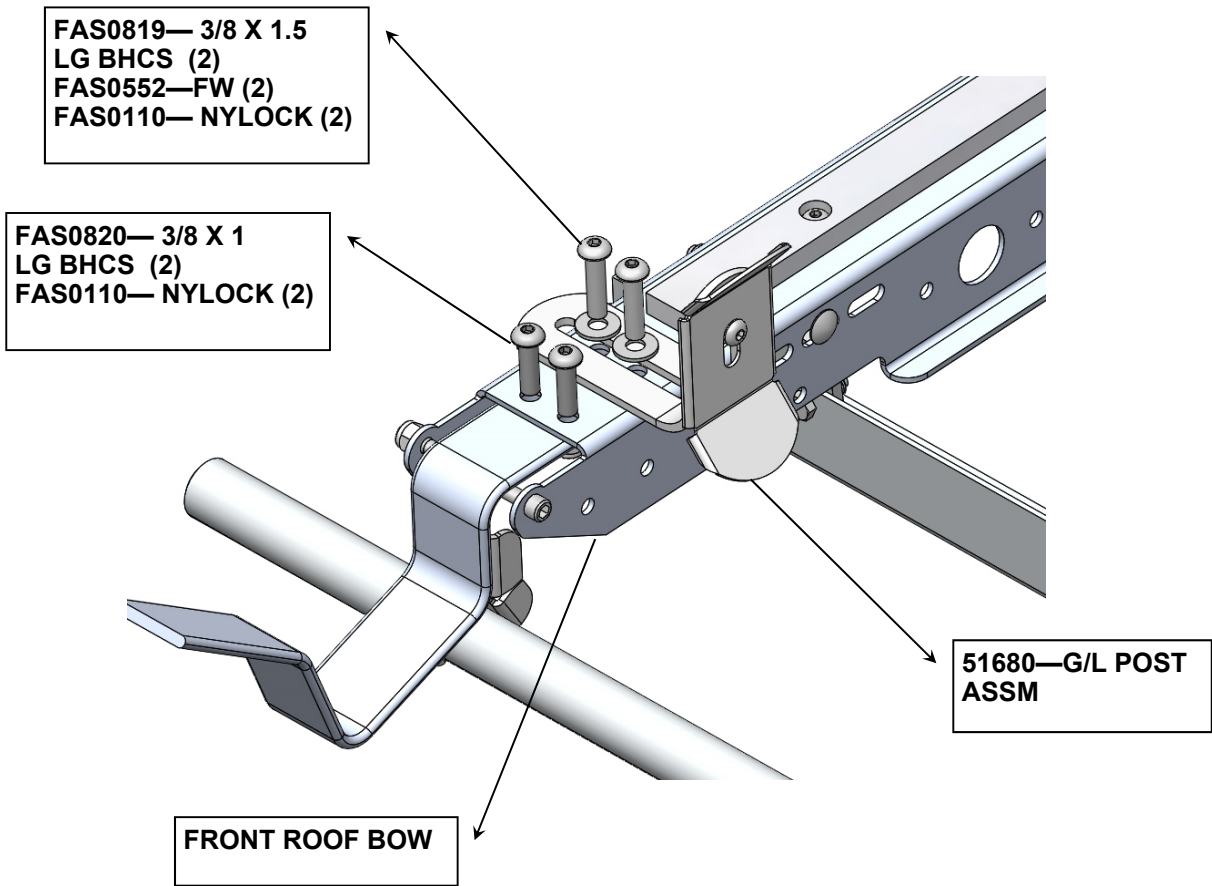
REAR ROOF BOW

FAS0820— 3/8 X 1 LG BHCS (4)  
FAS0110— NYLOCK (4)





**STEP #10: FRONT ROOF BOW ASSEMBLY –STREET SIDE**



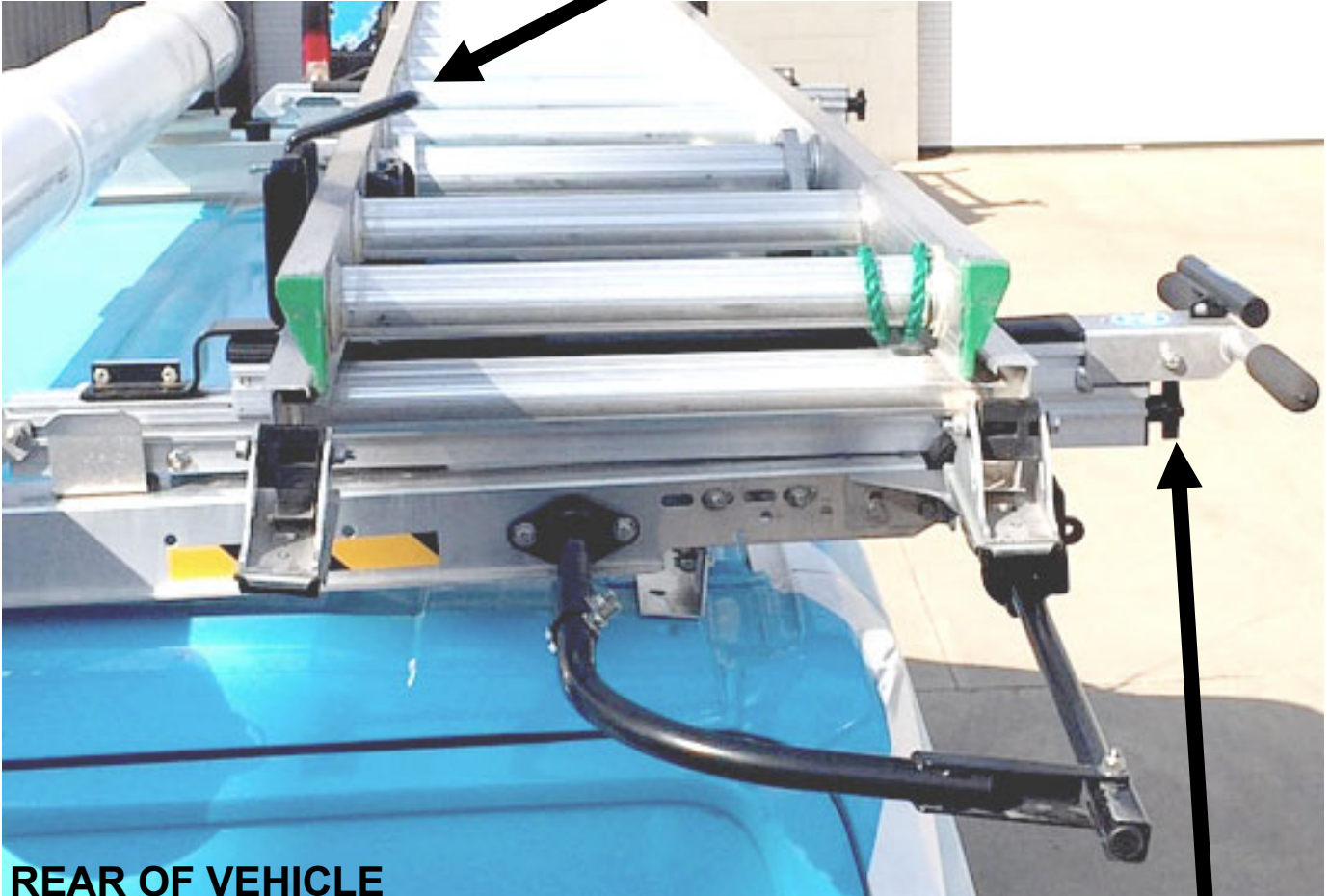


**STEP #23 : YOUR DROP DOWN COMBO INSTALLATION IS NOW COMPLETE**



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL  
FASTENERS ARE TIGHTENED TO SPECIFICATIONS.  
YOUR INSTALLATION IS NOW COMPLETE!  
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**

**REAR CLAMP PAD MOVES TOWARDS CURB TO  
TIGHTEN LADDER TO RACK**



**REAR OF VEHICLE**



**TURN KNOB TO ADJUST TO  
YOUR LADDER.**

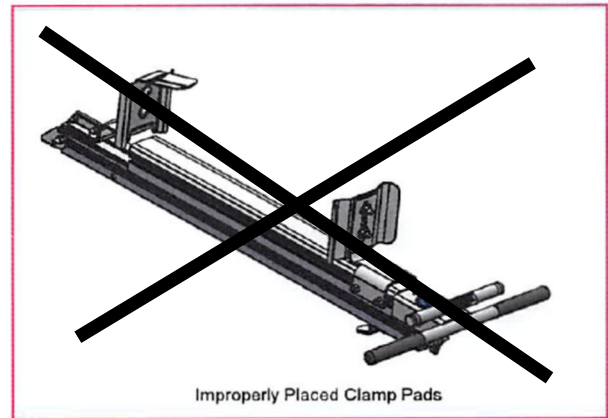
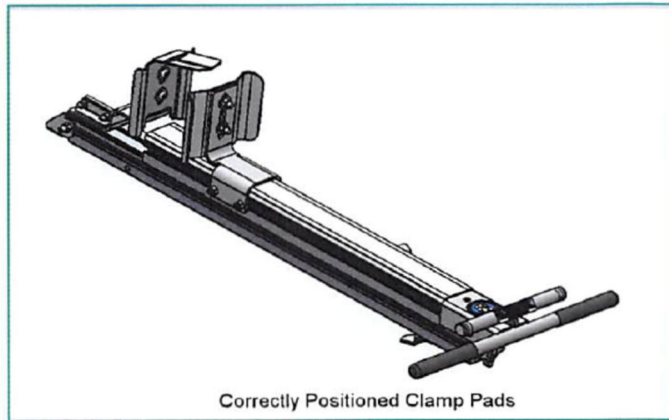
**DO NOT OVER TIGHTEN!  
CLAMP PAD SHOULD JUST  
TOUCH THE LADDER.**

**DDL61 Series Final Adjustment Instruction (GMFSV / Ford Transit)**

## Proper Clamp Pad Locations

**Below is the proper way to clamp the ladder to the vehicle (highlighted in green)**

How to inspect for this: Properly placed clamp pads should be in close proximity to each other to allow the clamp pads to securely retain the ladder from side to side motion and front to back motion.



**Above is the wrong way to clamp the ladder to the vehicle**

**FRONT CLAMP PAD MOVES TOWARDS STREET  
TO TIGHTEN LADDER TO RACK**



**TURN KNOB TO ADJUST TO  
YOUR LADDER.**

**DO NOT OVER TIGHTEN!  
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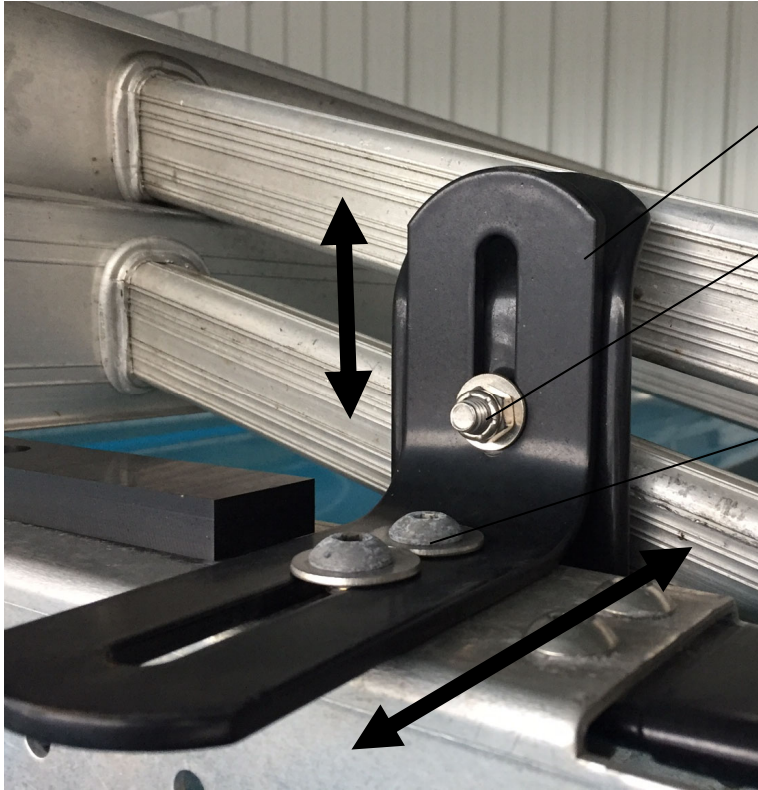
**DDL61 Series Final Adjustment Instruction (GMFSV / Ford Transit)**

**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE  
TIGHTENED TO SPECIFICATIONS.**

**YOUR INSTALLATION IS NOW COMPLETE!**

**STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**

**STEP #10A: HOW TO ADJUST THE CLAMP PADS**



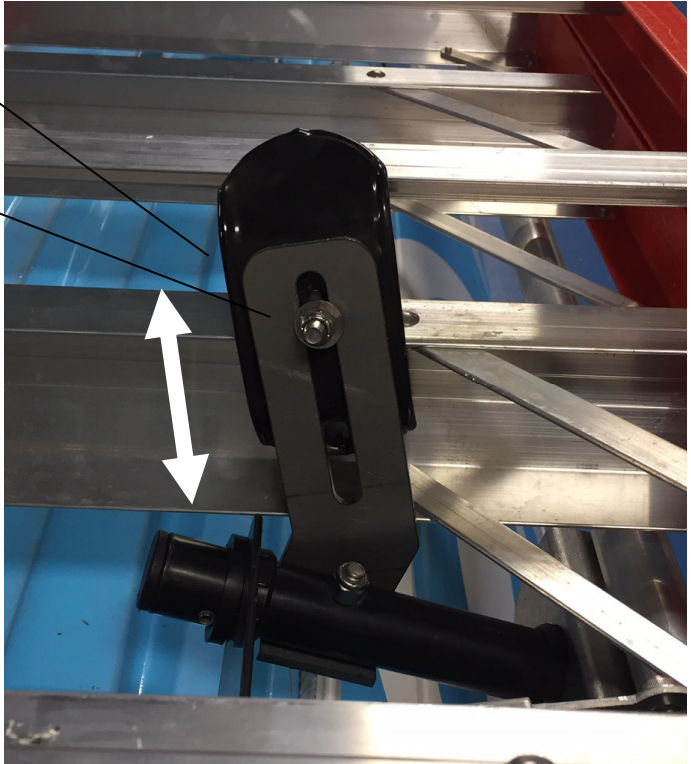
FRONT BRACKET

ADJUST VERTICALLY TO YOUR LADDER

ALL OF THE HORIZONTAL ADJUSTMENT IS IN THIS BRACKET.

REAR LOCKING PIVOT BRACKET

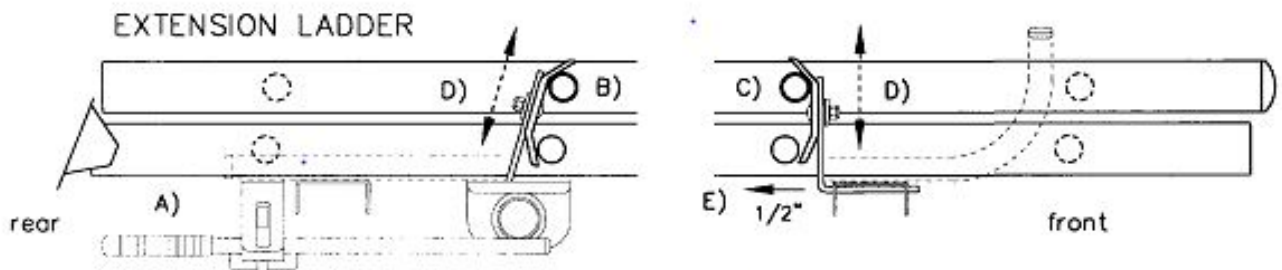
ADJUST VERTICALLY TO YOUR LADDER. SHOWING A STEP LADDER



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.  
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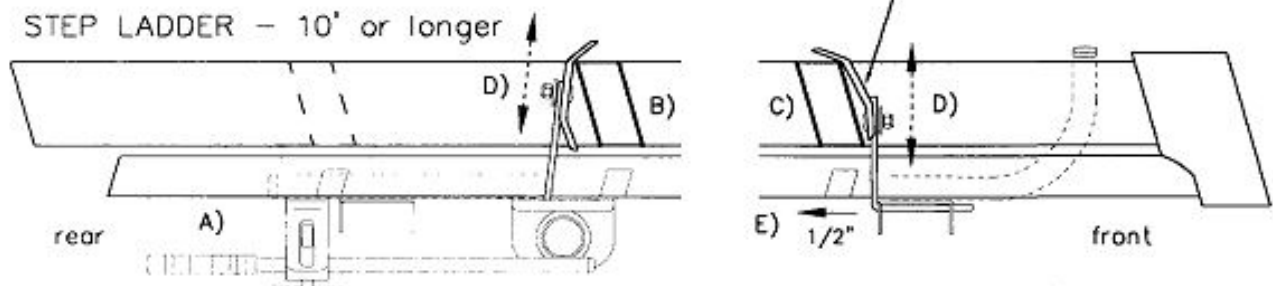
**STEP #10B : HOW TO ADJUST THE CLAMP PADS**

- A) Load your ladder onto the ladder rack (see page 14) and latch the HANDLE BAR into the HANDLE LATCH.
- B) Now slide the ladder back towards the rear of the vehicle and slide the rear CLAMP BRACKET to fit snug over and against the top ladder rung. \*\* See bottom illustration for STEP LADDERS ! \*\* SEE ILLUSTRATION BELOW.
- C) Next slide the FRONT STOP POST at the front of the ladder rack back towards the rear of the vehicle and fit the front CLAMP BRACKET to the top ladder rung the same as the rear.
- D) Firmly tighten both front and rear CLAMP BRACKETS to their posts and tighten snug the FRONT STOP POST to the front CROSS SUPPORT.
- E) Now unlatch the HANDLE BAR and unload your ladder. Next loosen the FRONT STOP POST and slide it out towards the rear of the vehicle 1/2" and FIRMLY RETIGHTEN !  
YOUR LADDER RACK SHOULD NOW BE ADJUSTED FOR YOUR LADDER.



**CAUTION:** Never clamp up the first step and the head of the STEP LADDER !

Front CLAMP BRACKET must be attached like this !



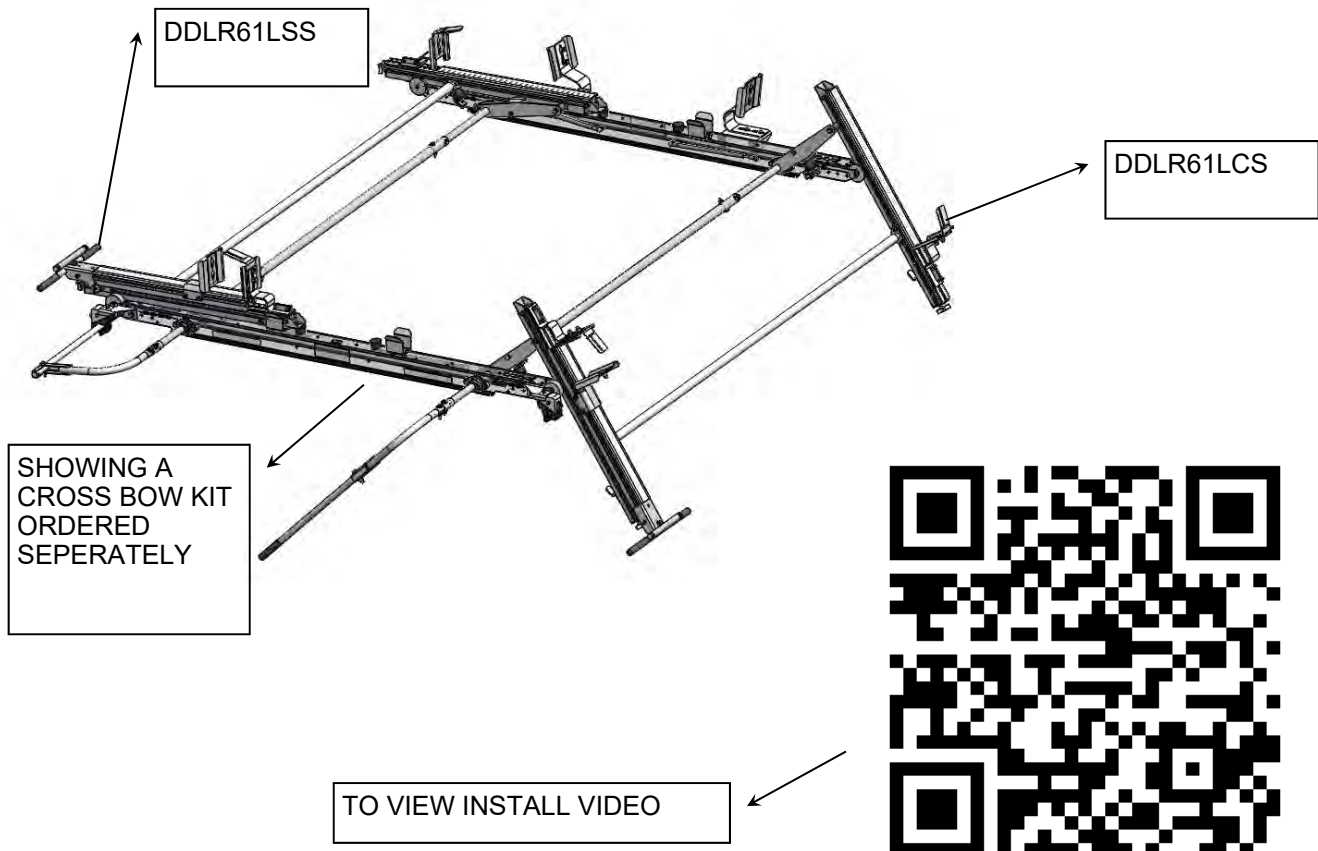
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**Note:**

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**DDL61FTL / DDL63FTL  
DROP DOWN LADDER RACK, STREET, CURB  
VARIOUS LOW ROOF VANS**





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 **CAUTION**   
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3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

### THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



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DRILL BIT WITH  
STOP



RATCHET, SOCKETS  
AND/OR WRENCHES



SCREWDRIVERS

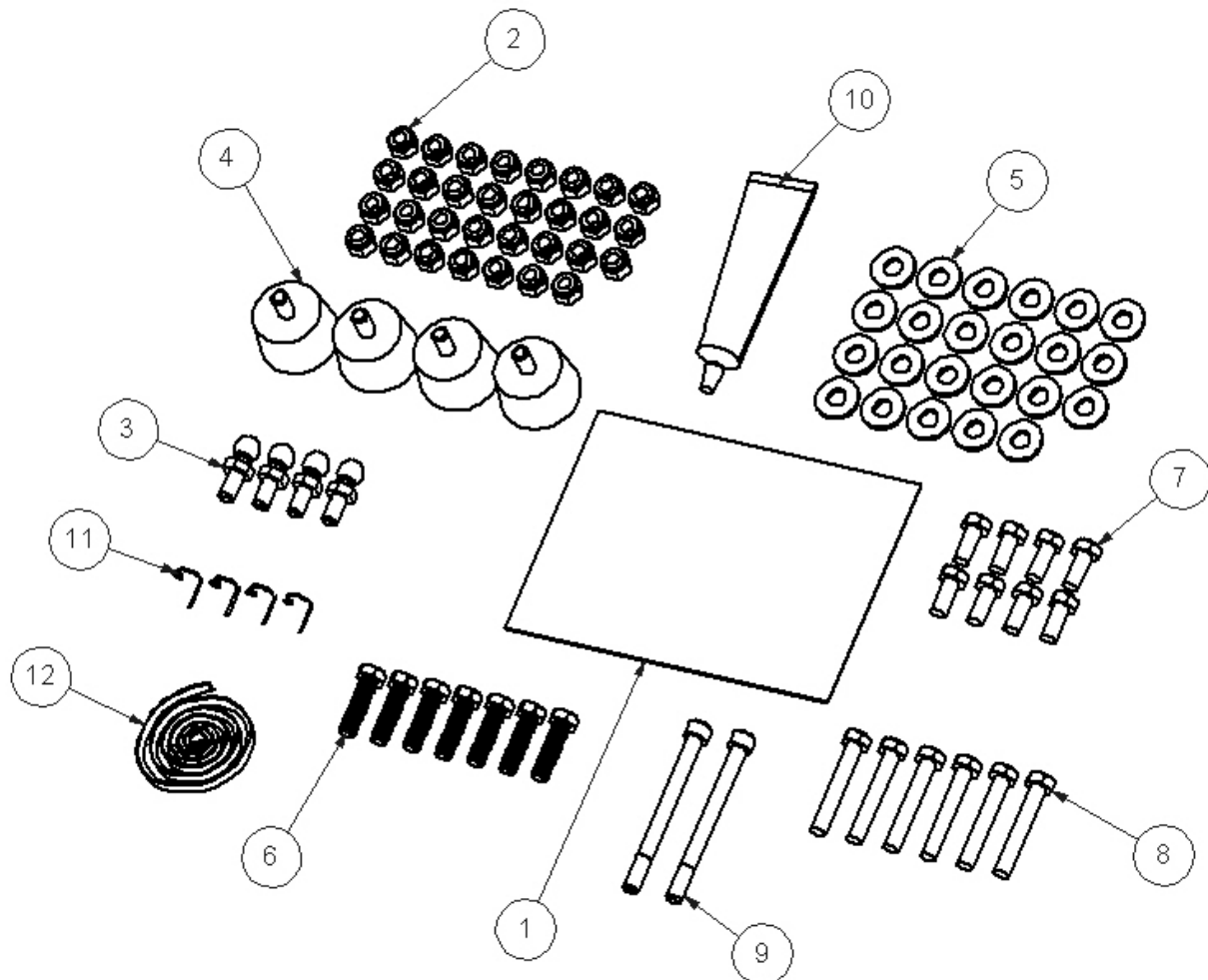


MEASURING TAPE

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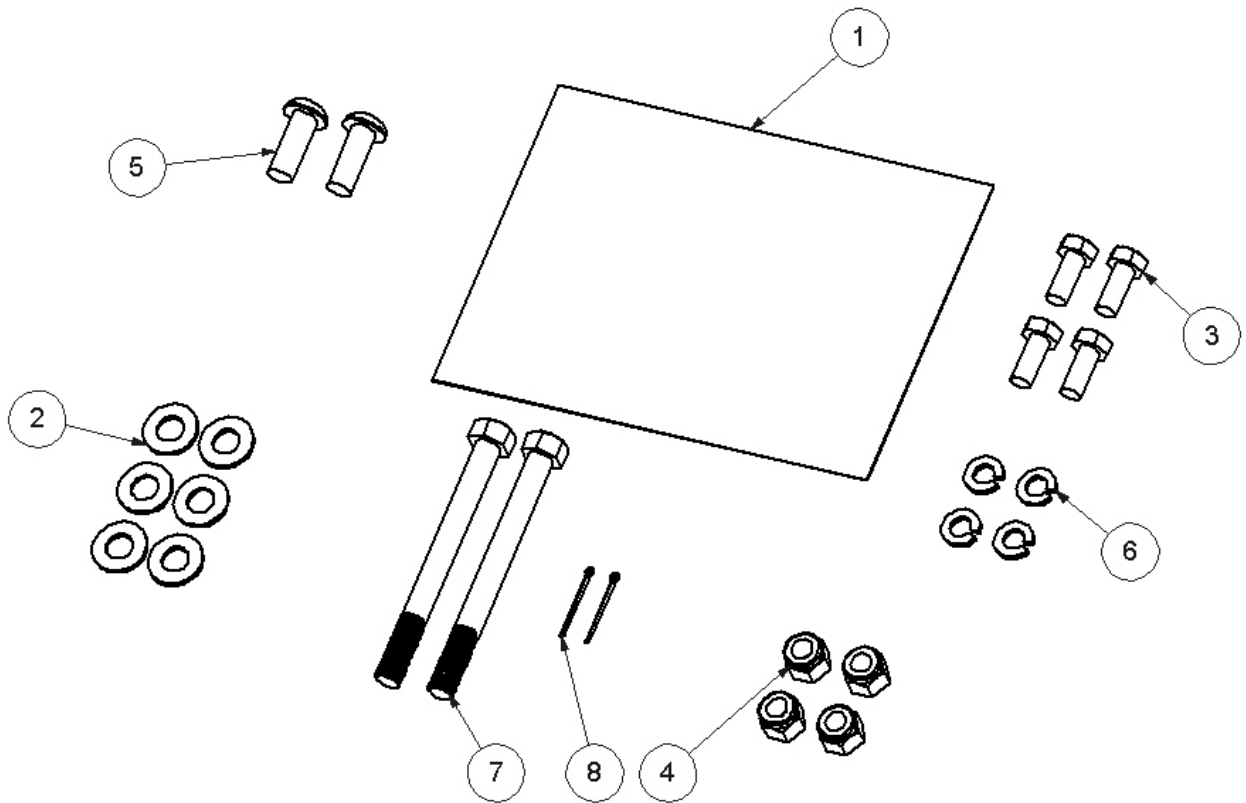
**BAG51043 - DROP DOWN ASSEMBLY BAG**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0507-A	5" x 7" 3MIL AUTOBAG	1
2	FAS0248	Nut, Nylon Insert Lock, 5/16-18 SST	31
3	34927-0	Ball Stud, Damper	4
4	34924-0	Neoprene Bumper	4
5	FAS0552	Washer, Flat, 5/16, SST	23
6	FAS0830	Screw, Hex Hd, 5/16-18 X 1.25 SS	7
7	FAS0799	Screw, Hex Hd, 5/16-18x0.75 SS	8
8	FAS0179	Screw, Hex Hd, 5/16-18x2.00 STAINLESS STEEL	6
9	FAS0811	SCREW,CAP, 5/16-18X3.50 SS	2
10	26618-0	Silicone Sealant	1
11	34928-0	Clip, Suspa P/N P68-00019	4
12	05586-0	Butyl Tape, T224 -1/2"X 1' Roll	1



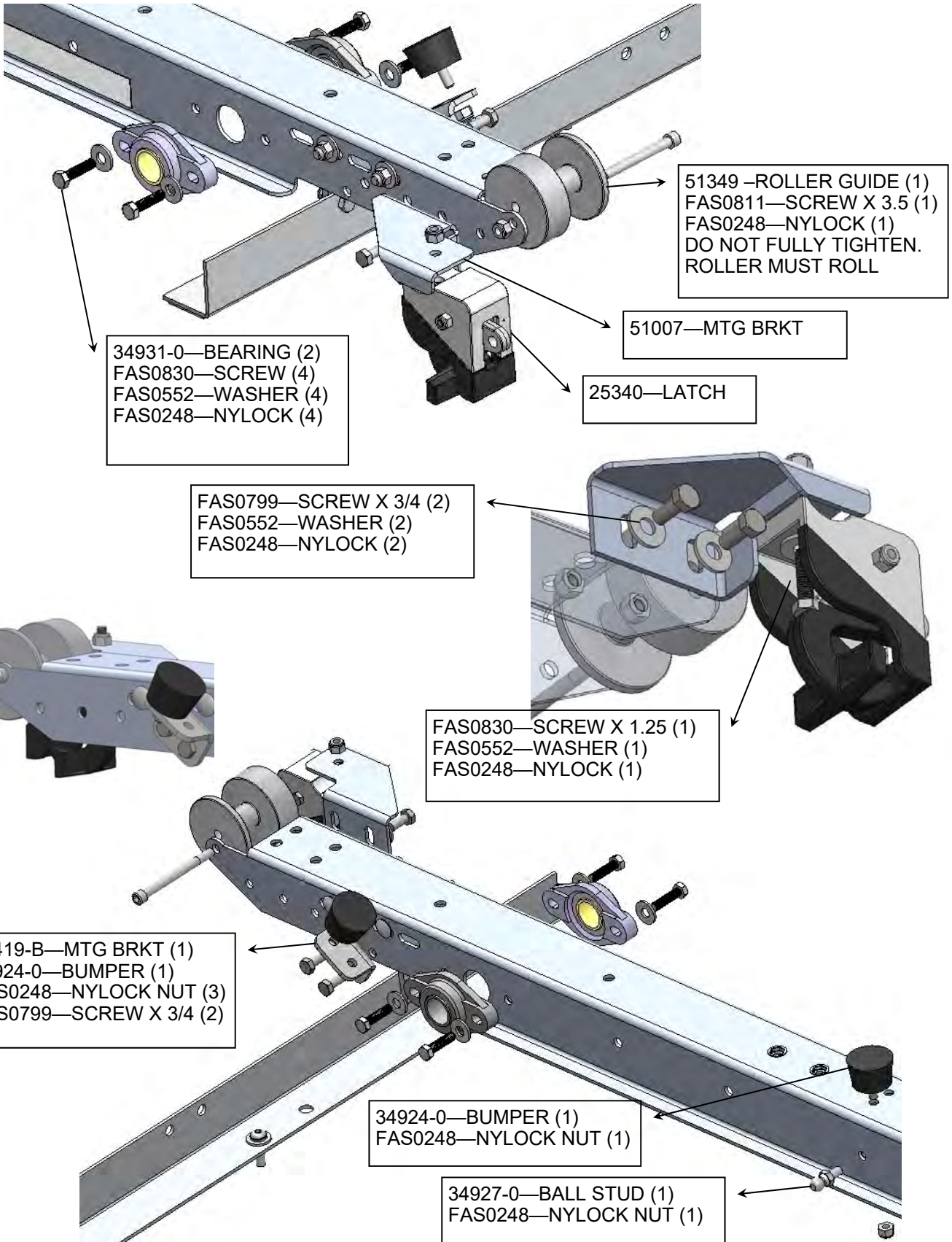
**BAG51041—FINAL ASSEMBLY FASTENER BAG**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0507-A	5" x 7" 3MIL AUTOBAG	1
2	FAS0246	Washer, Flat, 3/8, HRD, ZN	6
3	FAS0799	Screw, Hex Hd, 5/16-18x0.75 SS	4
4	FAS0110	Nut, Hex Nylk 3/8-16 SS W	4
5	FAS0572	Screw, Button Hd Hex Soc, 3/8-16x1.00 NI-ZN	2
6	FAS0588	Washer, Lock, Split, 5/16, SS	4
7	FAS0286	SCREW, HHCS, 3/8-16x4, SS	2
8	FAS0287	COTTER PIN, 1/16DIA X 1"LG, SS	2



**STEP #1 : ASSEMBLE CURB SIDE REAR CROSS BOW**

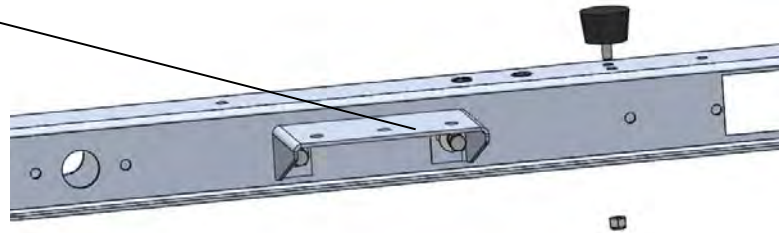
**REAR OF THE VAN**



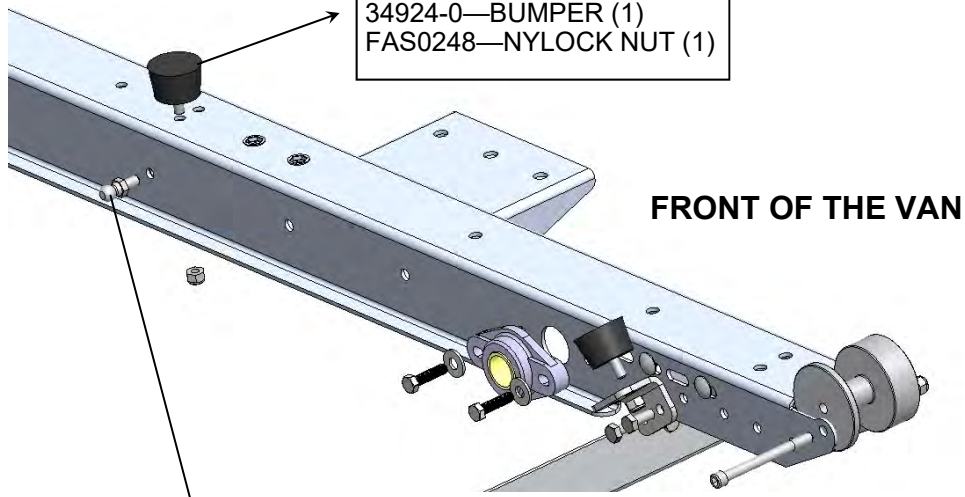


**STEP #2 : ASSEMBLE CURB SIDE FRONT CROSS BOW. DO NOT ATTACH TO THE RAIL YET.**

- 50828—MTG PLATE (1)
- FAS0799 -SCREW X 3/4 (2)
- FAS0552—WASHER (2)
- FAS0248—NYLOCK (2)



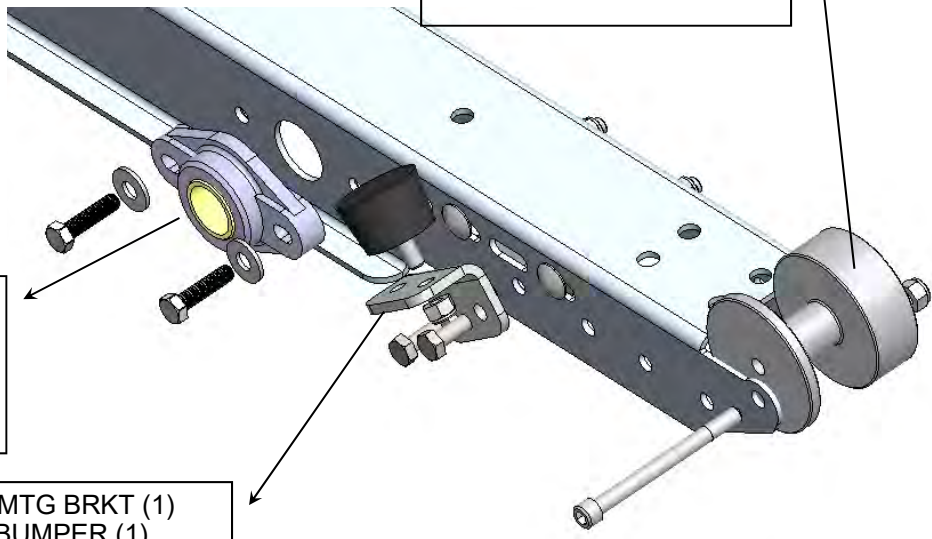
- 34924-0—BUMPER (1)
- FAS0248—NYLOCK NUT (1)



**FRONT OF THE VAN**

- 34927-0—BALL STUD (1)
- FAS0248—NYLOCK NUT (1)

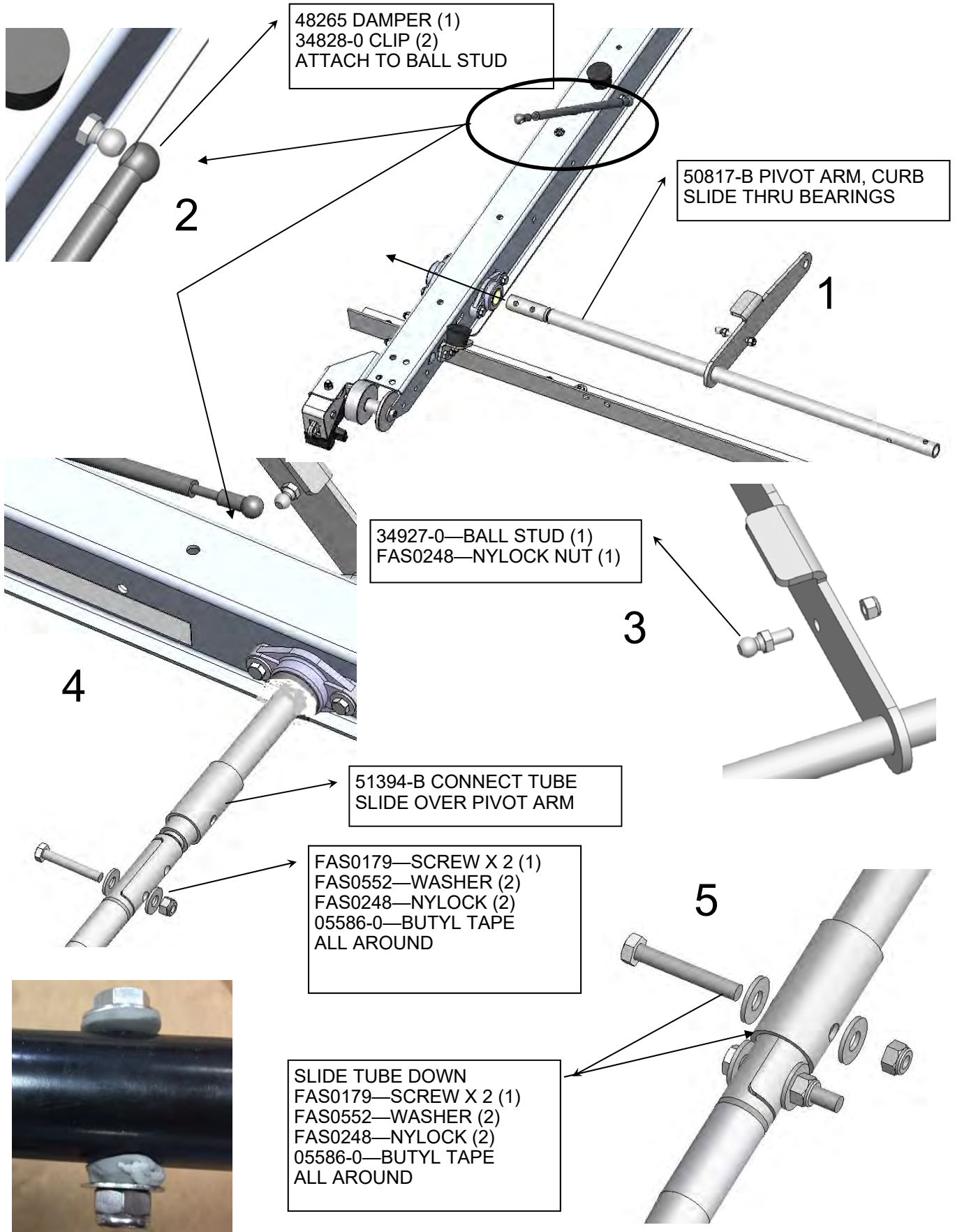
- 51349 –ROLLER GUIDE (1)
- FAS0811—SCREW X 3.5 (1)
- FAS0248—NYLOCK (1)
- DO NOT FULLY TIGHTEN. ROLLER MUST ROLL



- 34931-0—BEARING (1)
- FAS0830—SCREW (2)
- FAS0552—WASHER (2)
- FAS0248—NYLOCK (2)

- 40419-B—MTG BRKT (1)
- 34924-0—BUMPER (1)
- FAS0248—NYLOCK NUT (3)
- FAS0799—SCREW X 3/4 (2)

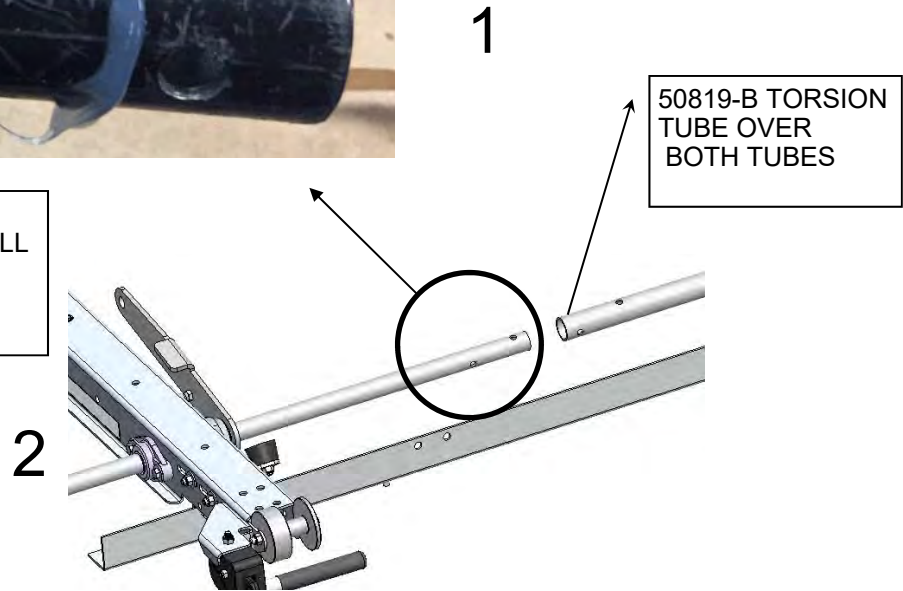
**STEP #3 : ASSEMBLE CURB SIDE PIVOT DRIVE TO THE CROSS BOWS**



**STEP #4A : ASSEMBLE CURB SIDE PIVOT DRIVE AT REAR OF VEHICLE.**



APPLY SILICONE BEAD (2) PLACES ALL AROUND ON EACH PIVOT ARM



3

05586-0 BUTYL TAPE ALL AROUND

FAS0179—SCREW X 2 (2)  
FAS0552—WASHER (4)  
FAS0248—NYLOCK NUT (2)

26618-0—SILOCONE ALL AROUND

4



**FINISHED CONNECTION**

**STEP #4B : ASSEMBLE CURB SIDE PIVOT DRIVE AT FRONT OF VEHICLE**

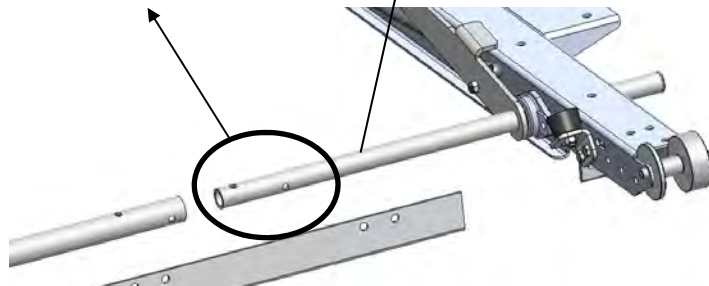


APPLY SILICONE BEAD (2) PLACES ALL AROUND ON EACH PIVOT ARM

5

50817-B—PIVOT ARM, CS

6



7

05586-0 BUTYL TAPE ALL AROUND

FAS0179—SCREW X 2 (4)  
FAS0552—WASHER (8)  
FAS0248—NYLOCK NUT (4)

26618-0—SILOCONE ALL AROUND

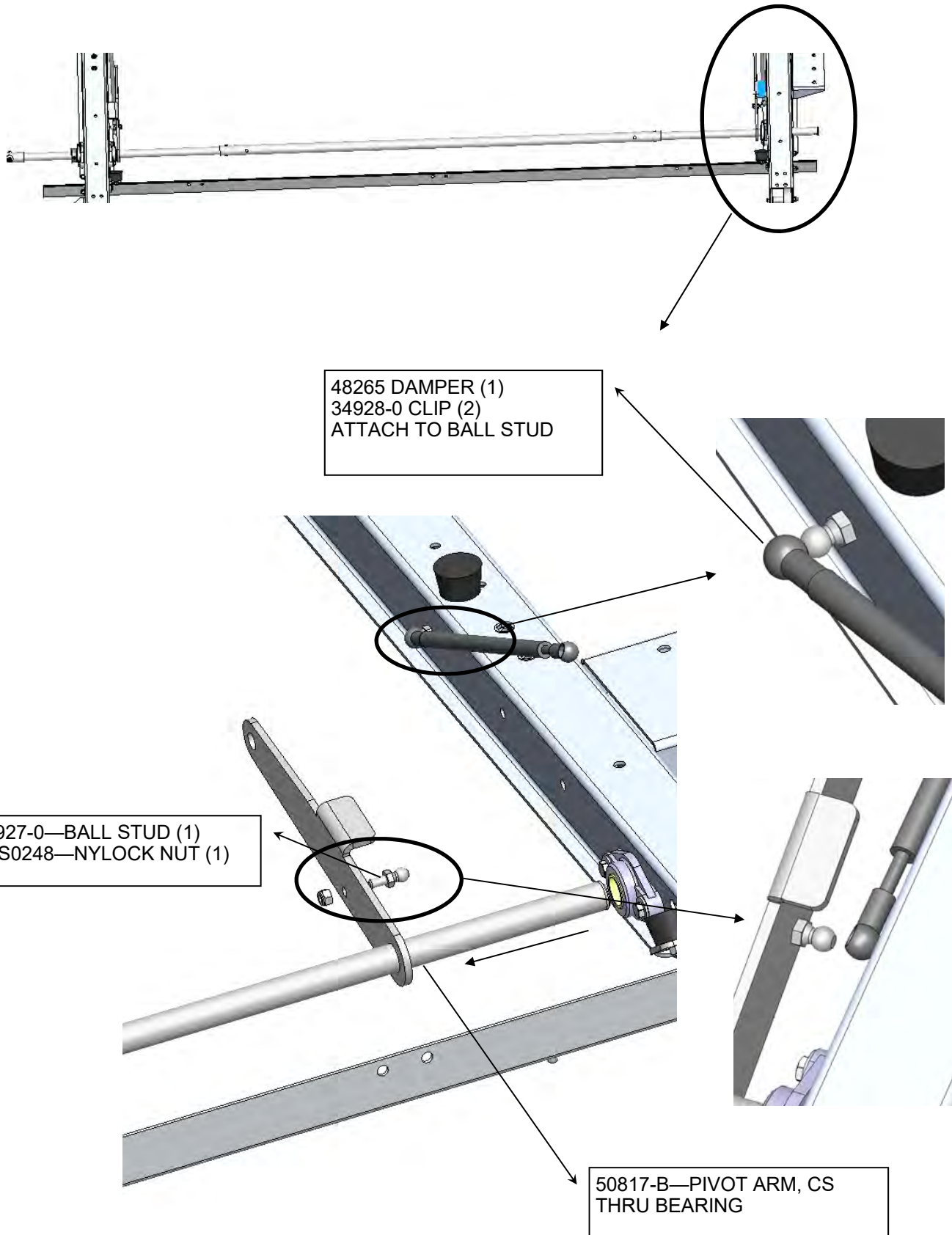
8



**FINISHED CONNECTION**

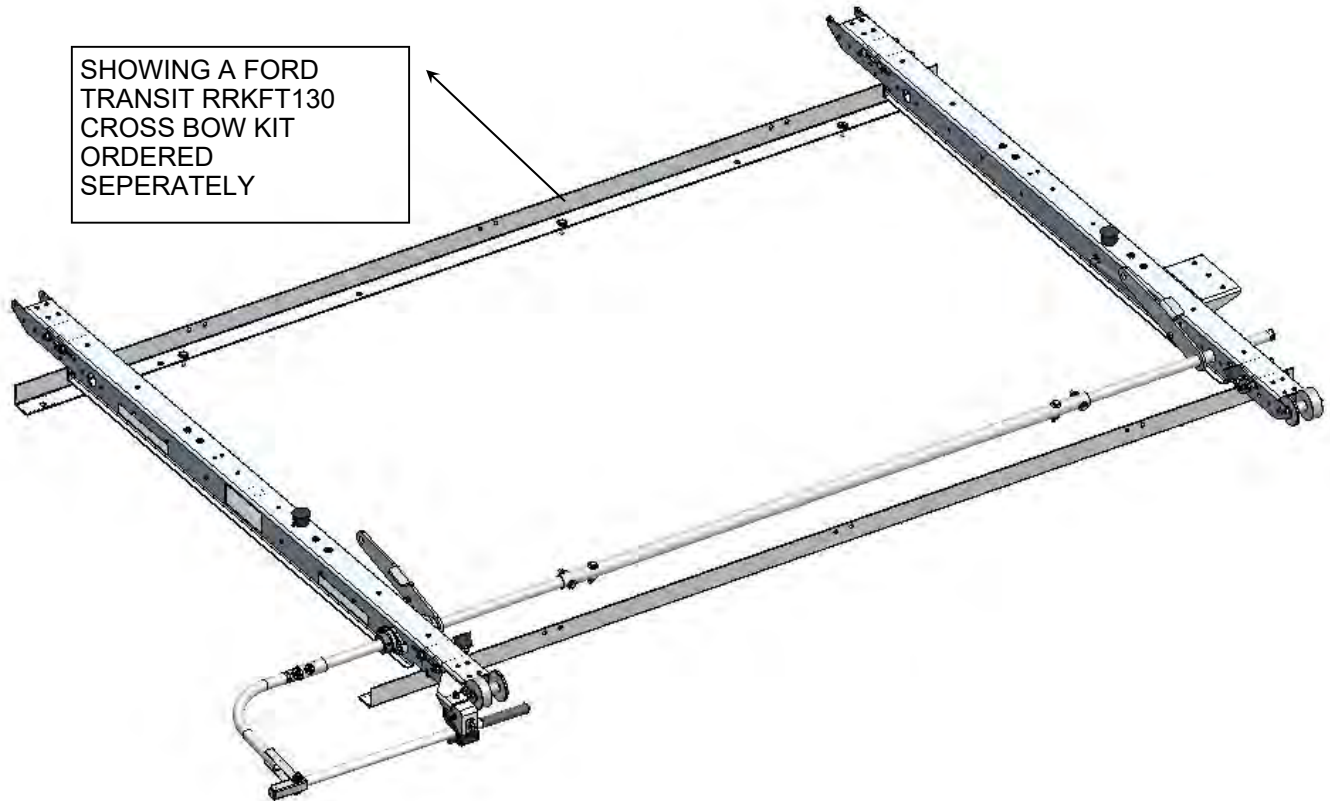


**STEP #4C : ASSEMBLE CURB SIDE PIVOT DRIVE TO THE CROSS BOWS**





**STEP #5 : THIS IS THE FINISHED CURB SIDE PIVOT DRIVE**  
**-CONTINUE TO STEP #11 FOR A COMPLETE ASSEMBLY / INSTALL**  
**-CONTINUE TO STEP #6 FOR THE STREET SIDE PIVOT DRIVE.**

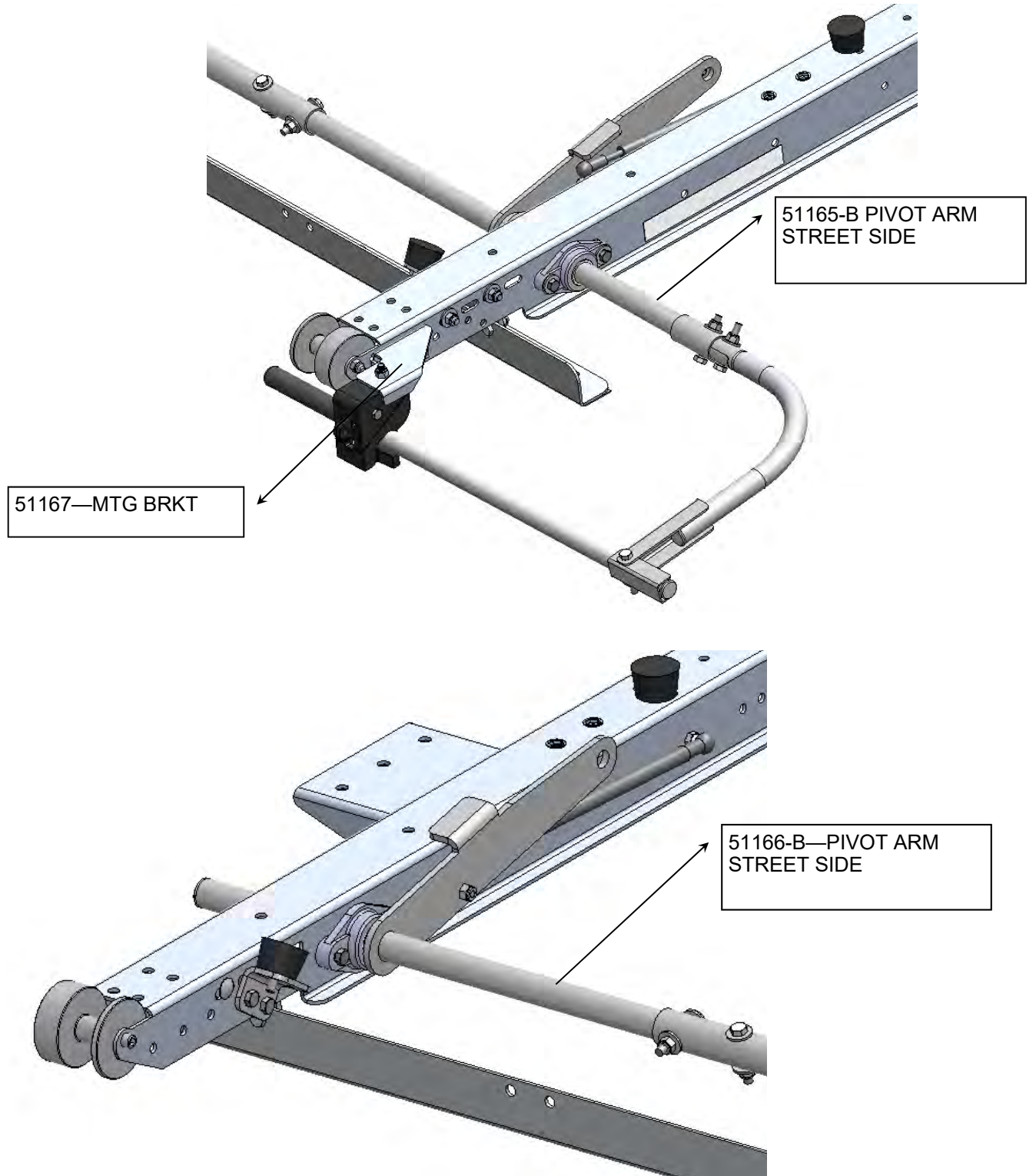


**STEP #6 : THIS IS THE FINISHED CURB SIDE PIVOT DRIVE.**  
**-CONTINUE TO STEP #7 FOR A COMPLETE ASSEMBLY / INSTALL**  
**-CONTINUE TO STEP #9 FOR THE STREET SIDE PIVOT DRIVE**



**STEP #6 THRU #9: ASSEMBLE STREET SIDE REAR CROSS BOW**

**USE STEPS #1 THRU #4 AS YOUR GUIDE—FINAL SHIP THRU STREET SIDE ASSEMBLY SHOWN BELOW**



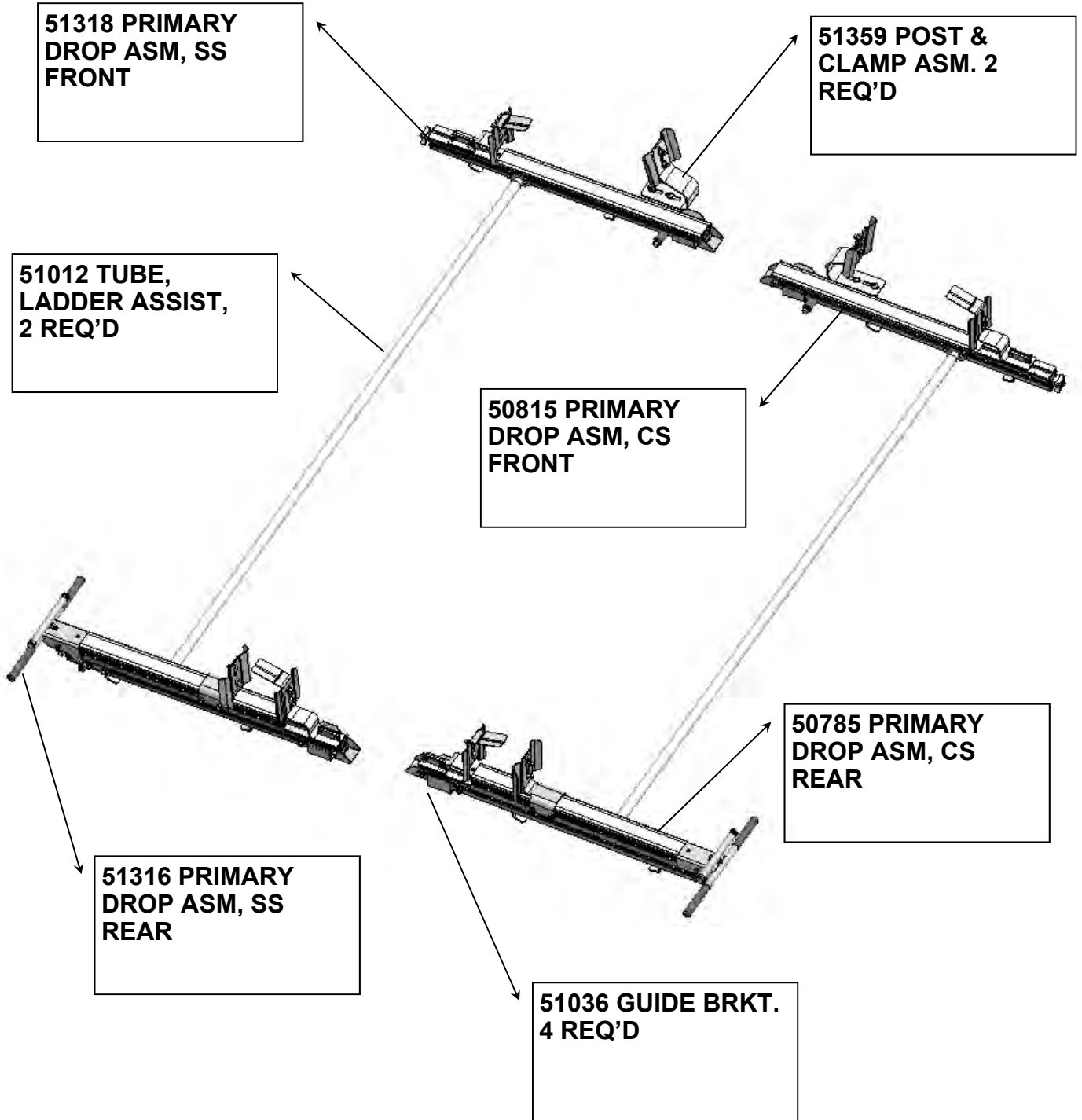
**STEP #10 : THIS IS THE FINISHED CURB AND STREET SIDE PIVOT DRIVE**  
**-CONTINUE TO STEP #11 FOR A COMPLETE ASSEMBLY / INSTALL**



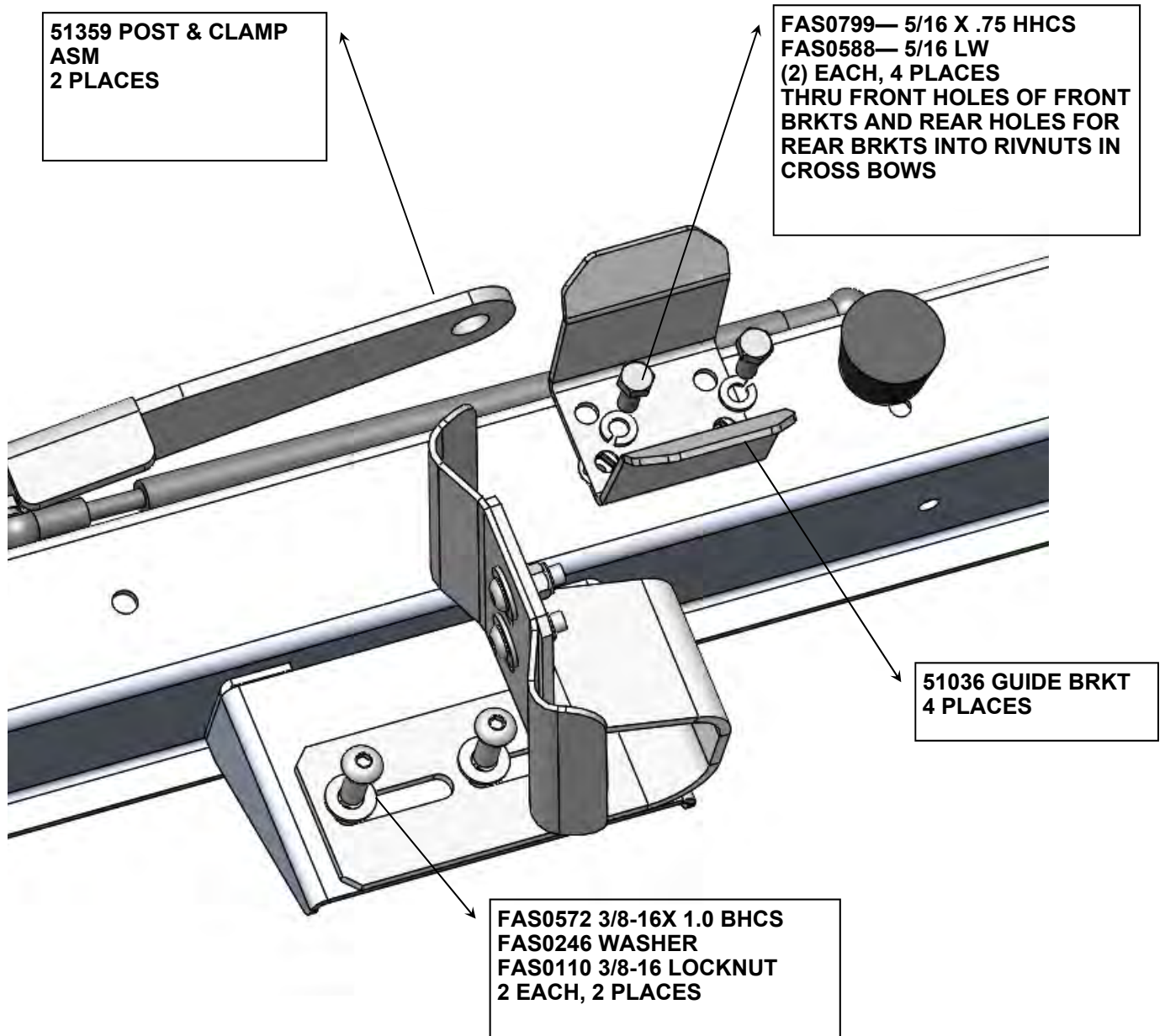
**STEP #10 : THIS IS THE FINISHED CURB AND STREET SIDE PIVOT DRIVE.**  
**-CONTINUE TO STEP #11 FOR A COMPLETE ASSEMBLY / INSTALL**



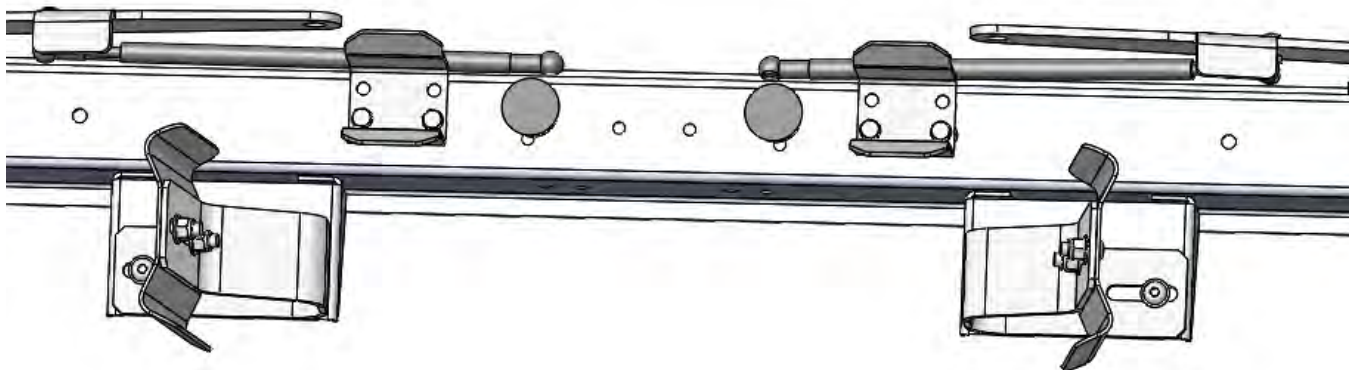
**STEP #11 - THIS IS THE FINAL ASSEMBLY, SHOWING THE CURB AND STREET SIDE DROP DOWN COMPONENTS**



**STEP 12 : ASSEMBLE BRACKETS TO THE FRONT CROSS BOW**

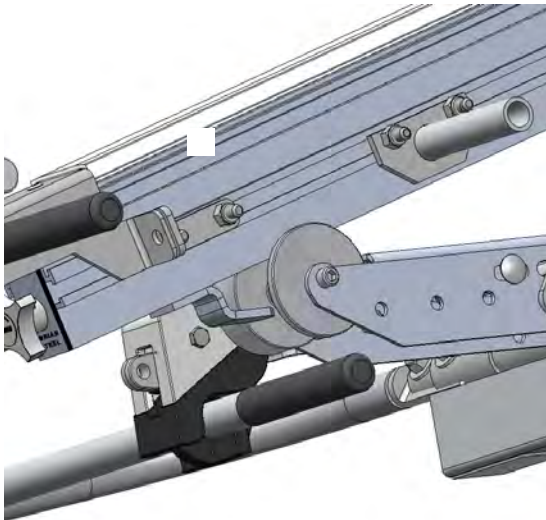


**STEP 12 : COMPLETED VIEW OF THE FRONT CROSS BOW**



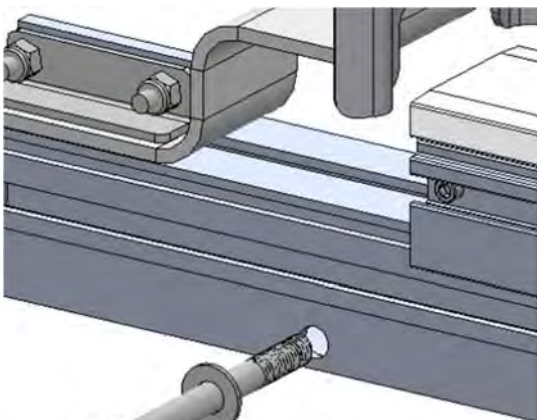
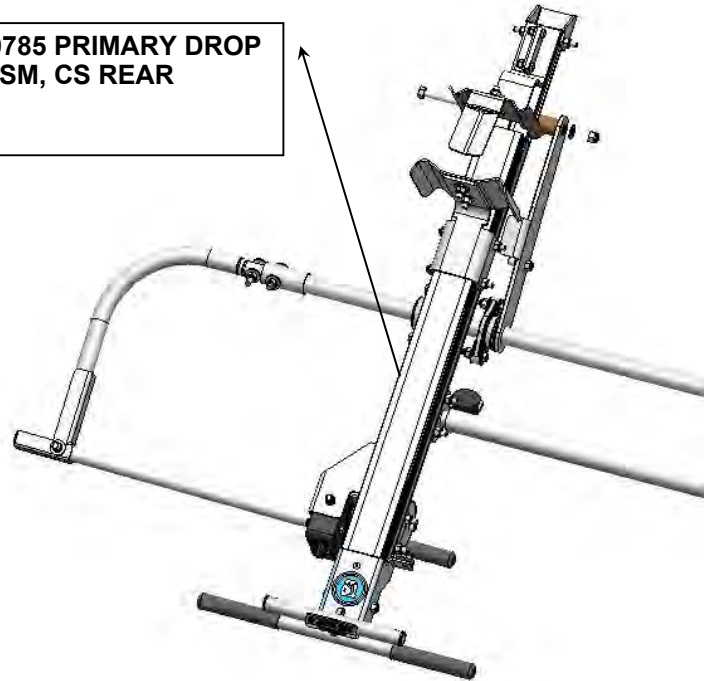
**STEP 13 : ASSEMBLE REAR CURB SIDE PRIMARY DROP TO RACK**

**SET 50785 PRIMARY DROP ASM, REAR CS IN PLACE ON REAR CROSS BOW.  
USE GUIDE ROLLER**

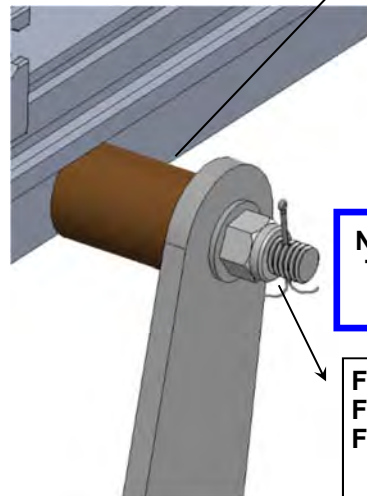


**50785 PRIMARY DROP  
ASM CS REAR**

**50785 PRIMARY DROP  
ASM, CS REAR**



**FAS0286 3/8-16 X 4" HHCS  
FAS0246 WASHER**



**51034 BRONZE  
BUSHING**

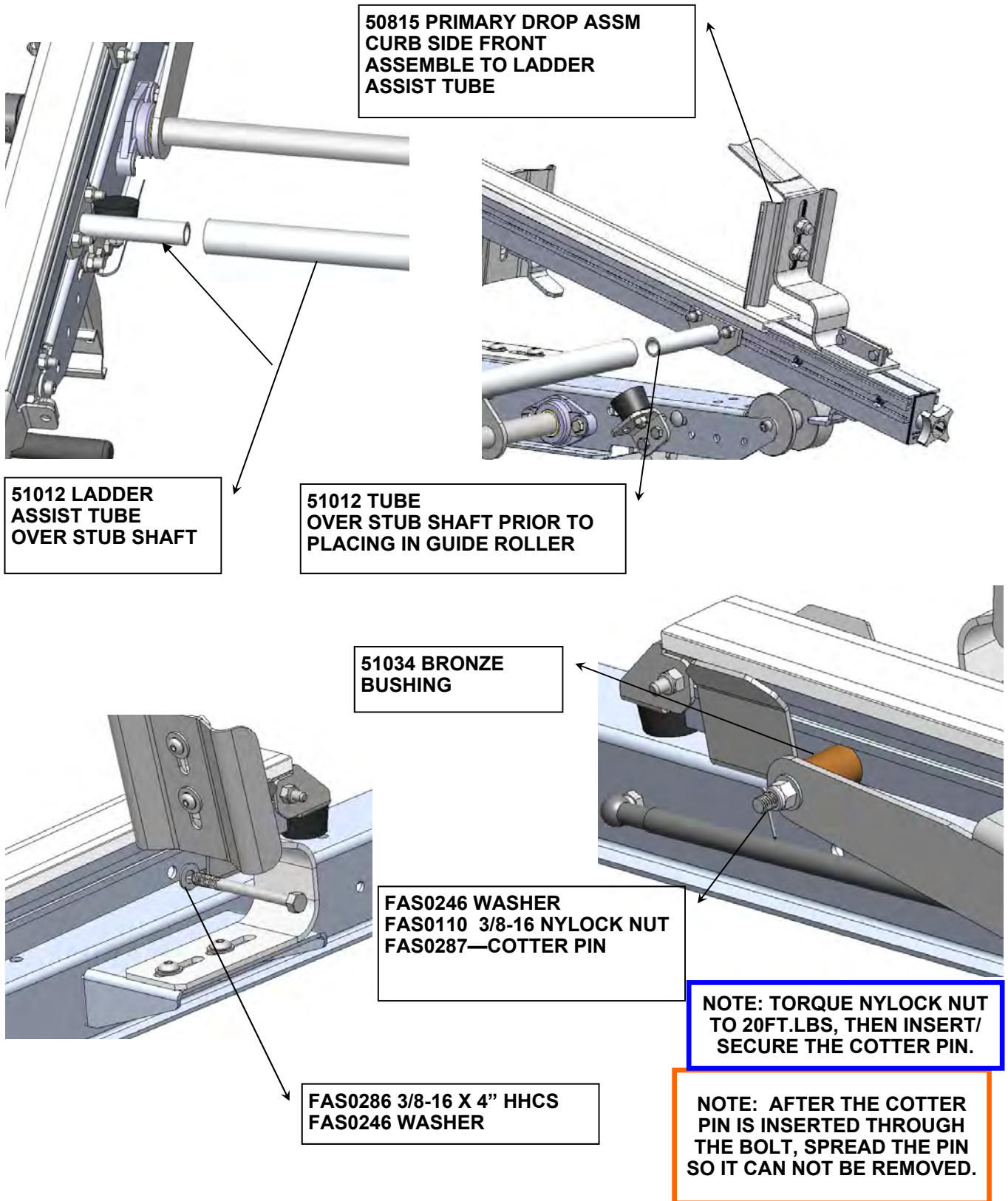
**NOTE: TORQUE NYLOCK NUT  
TO 20FT.LBS, THEN INSERT/  
SECURE THE COTTER PIN.**

**FAS0246 WASHER  
FAS0110 3/8-16 NYLOCK NUT  
FAS0287—COTTER PIN**

**NOTE: AFTER THE COTTER  
PIN IS INSERTED THROUGH  
THE BOLT, SPREAD THE PIN  
SO IT CAN NOT BE REMOVED.**

**STEP 14 : ASSEMBLE FRONT SIDE PRIMARY DROP TO RACK**

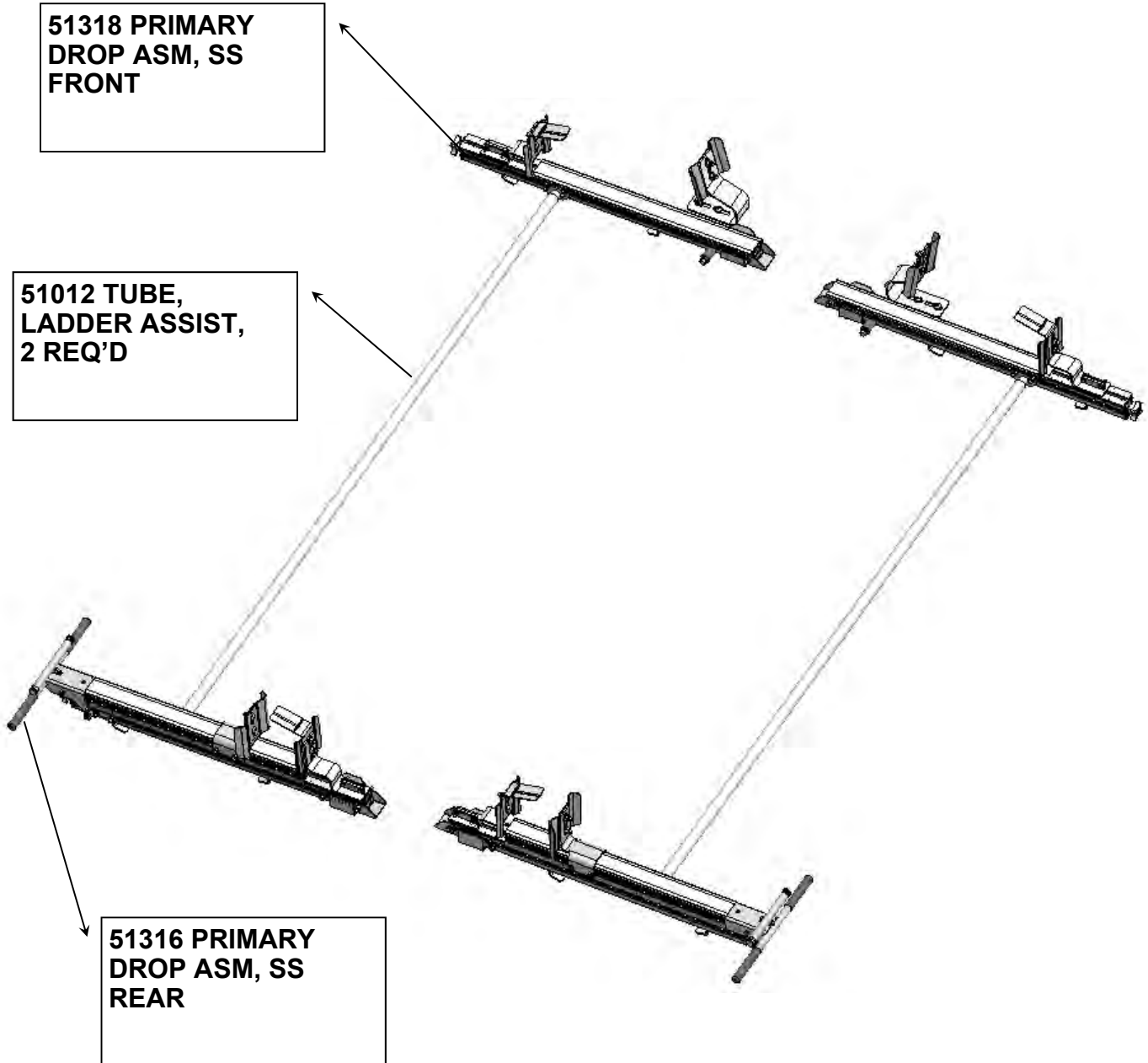
**SET 50815 PRIMARY DROP ASM, FRONT CS IN PLACE ON FRONT CROSS BOW. USE GUIDE ROLLER AFTER LADDER ASSIST TUBE IS ON BOTH STUB SHAFTS**







**STEP #15 : FOR A DOUBLE DROP DOWN, INSTALL STREET SIDE USING STEPS #13 & 14 AS YOUR GUIDE.**



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.  
YOUR INSTALLATION IS NOW COMPLETE!  
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**

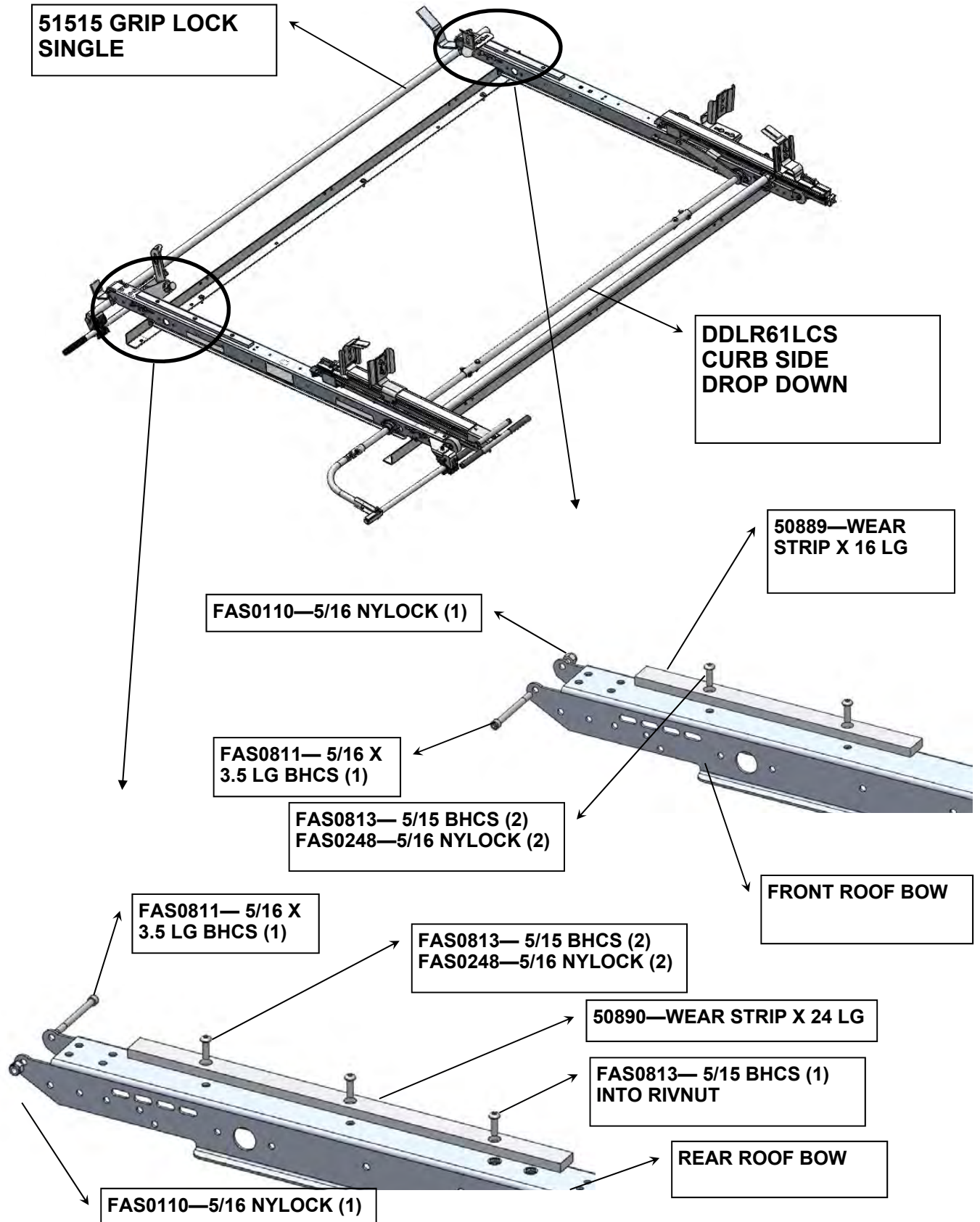
**STEP #16 : YOUR DOUBLE DROP DOWN INSTALLATION IS NOW COMPLETE  
GO TO STEP 17 FOR A COMBO RACK**



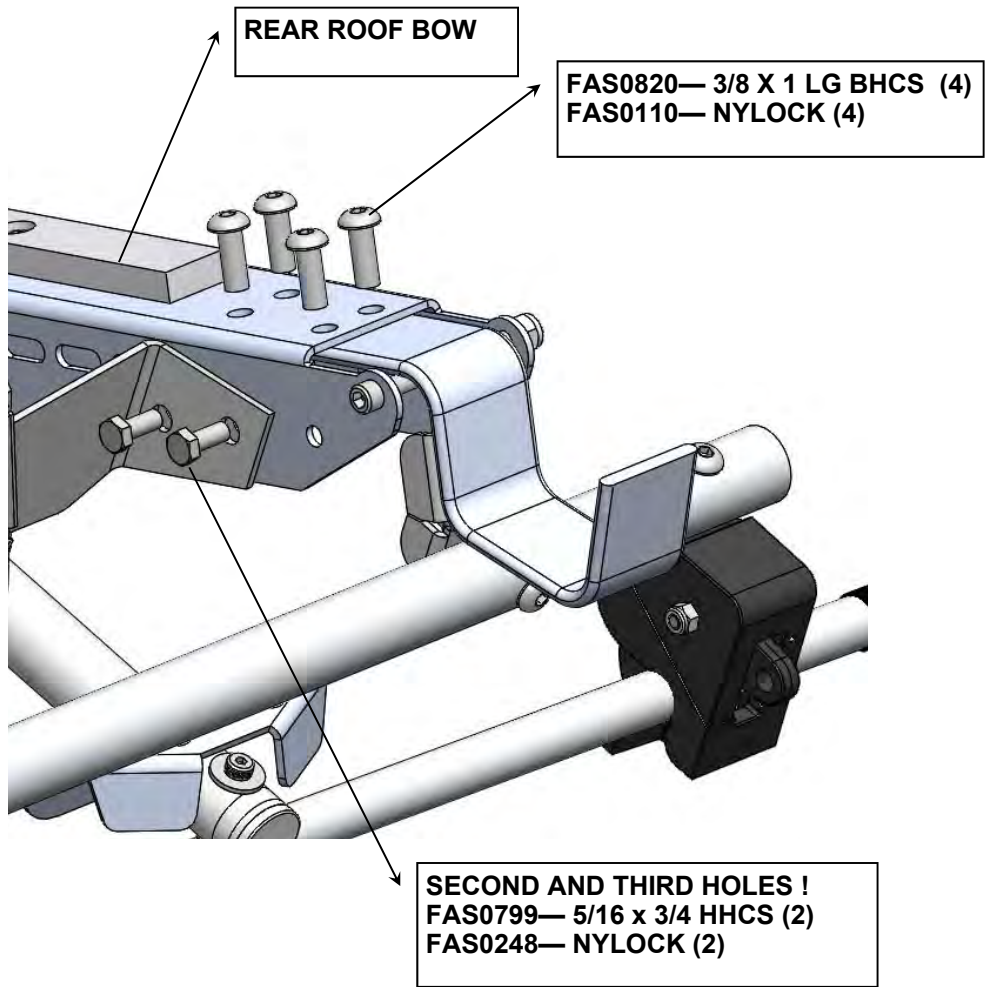
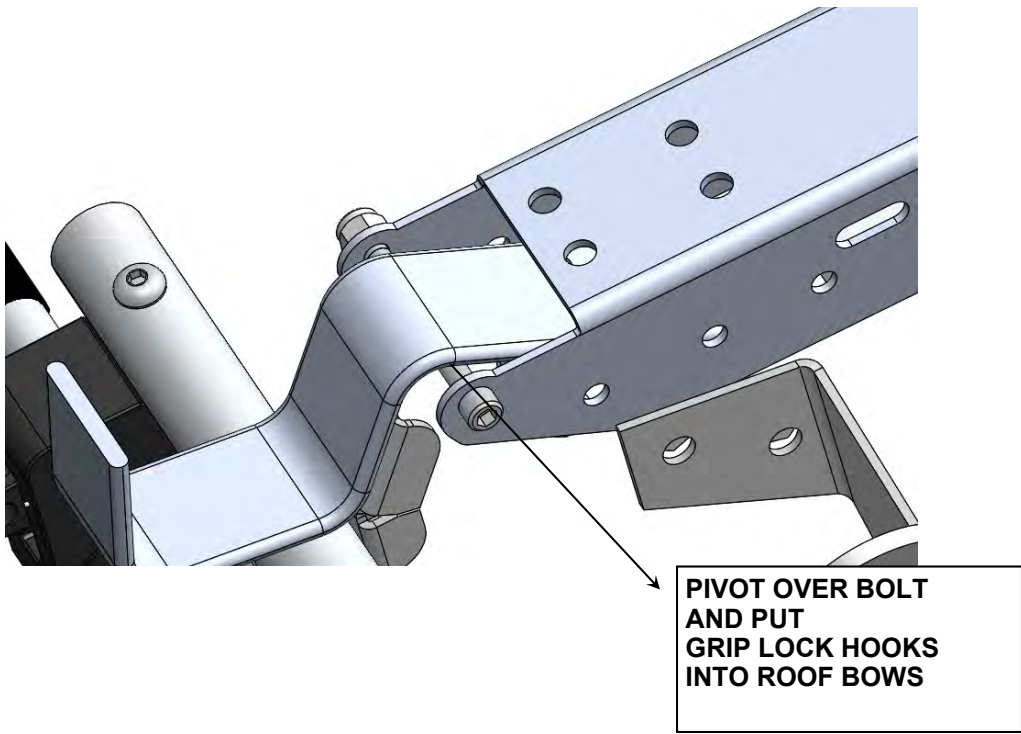
**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL  
FASTENERS ARE TIGHTENED TO SPECIFICATIONS.  
YOUR INSTALLATION IS NOW COMPLETE!  
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**



**STEP #17 : COMBO RACK, INSTALL STREET SIDE GRIP LOCK  
ADD WEAR STRIPS**

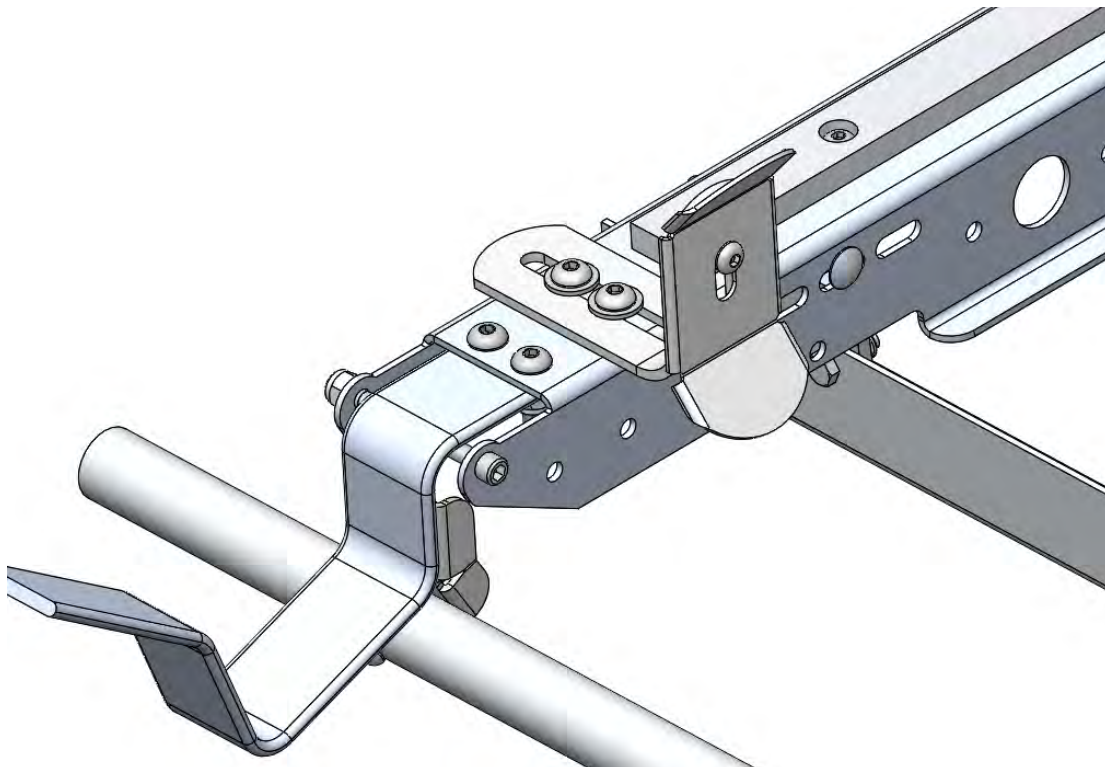
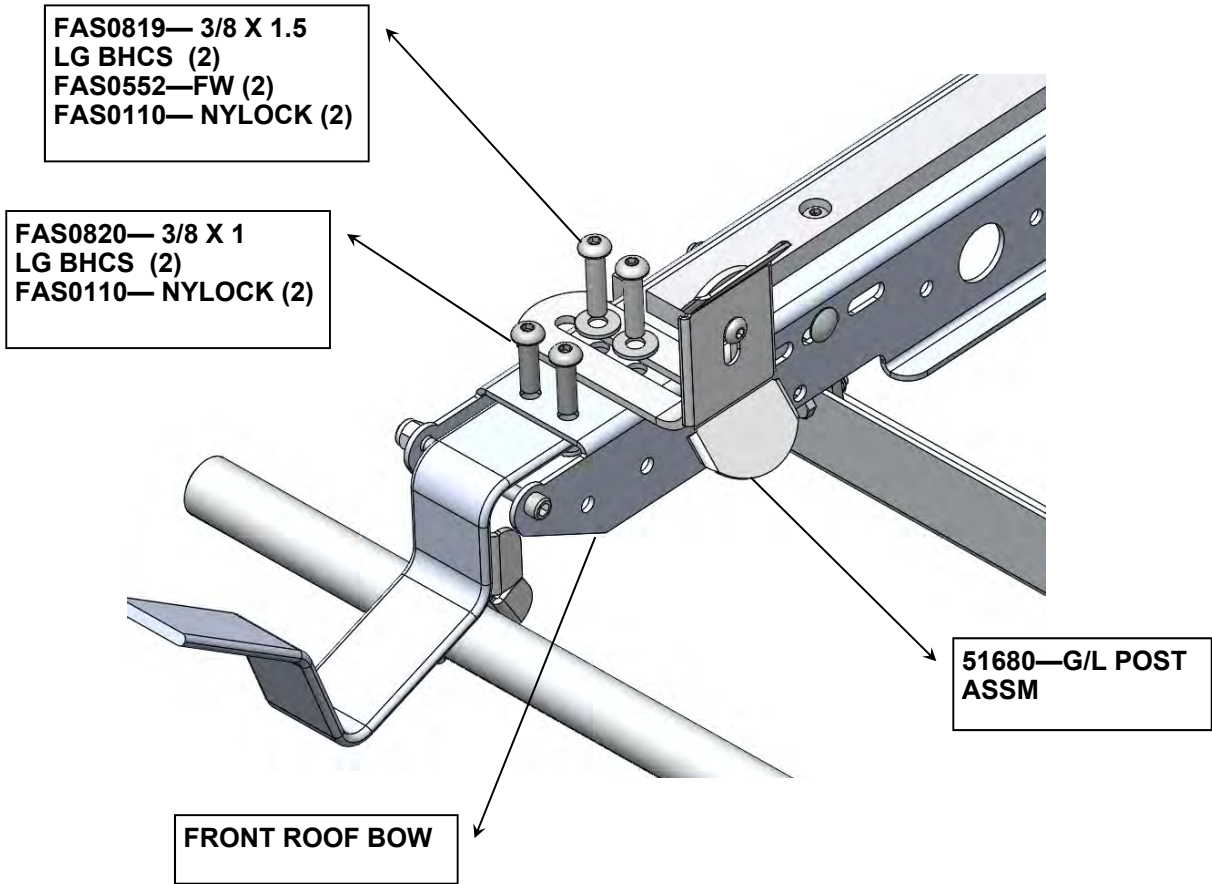


**STEP #18 : COMBO RACK, INSTALL STREET SIDE GRIP LOCK**





**STEP #19: FRONT ROOF BOW ASSEMBLY –STREET SIDE**





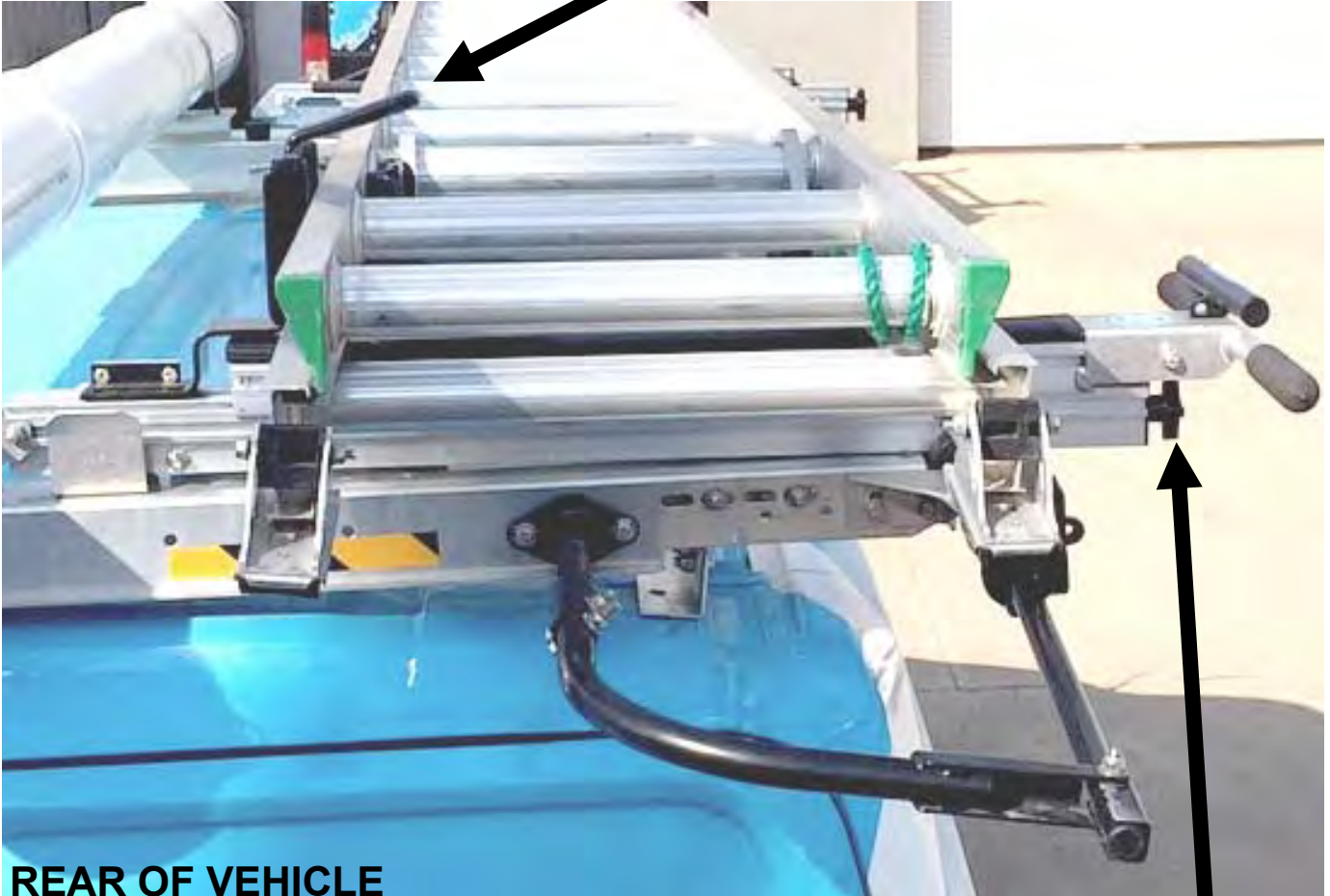
**STEP #23 : YOUR DROP DOWN COMBO INSTALLATION IS NOW COMPLETE**



**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL  
FASTENERS ARE TIGHTENED TO SPECIFICATIONS.  
YOUR INSTALLATION IS NOW COMPLETE!  
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**



**REAR CLAMP PAD MOVES TOWARDS CURB TO  
TIGHTEN LADDER TO RACK**



**REAR OF VEHICLE**

**TURN KNOB TO ADJUST TO  
YOUR LADDER.**

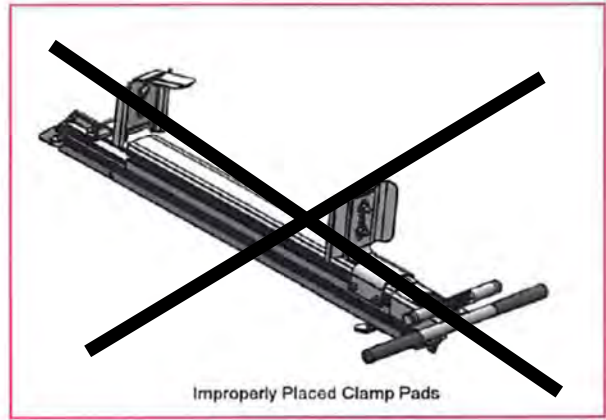
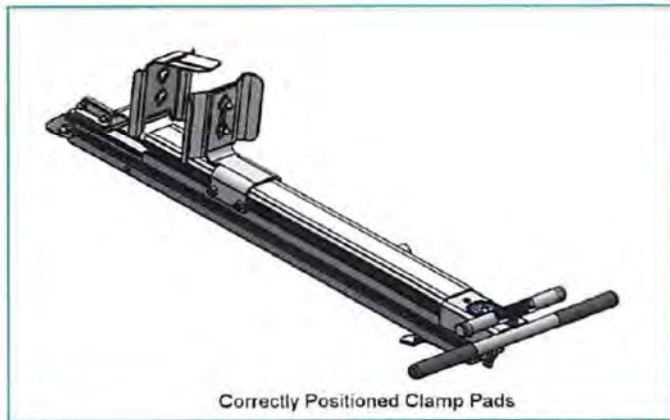
**DO NOT OVER TIGHTEN!  
CLAMP PAD SHOULD JUST  
TOUCH THE LADDER.**



## Proper Clamp Pad Locations

Below is the proper way to clamp the ladder to the vehicle (highlighted in green)

How to inspect for this: Properly placed clamp pads should be in close proximity to each other to allow the clamp pads to securely retain the ladder from side to side motion and front to back motion.



Above is the wrong way to clamp the ladder to the vehicle



**FRONT CLAMP PAD MOVES TOWARDS STREET  
TO TIGHTEN LADDER TO RACK**



**FRONT OF VEHICLE**

**TURN KNOB TO ADJUST TO  
YOUR LADDER.**

**DO NOT OVER TIGHTEN!  
CLAMP PAD SHOULD JUST  
TOUCH THE LADDER.**



**DDL61 Series Final Adjustment Instruction (GMFSV / Ford Transit)**

**DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE  
TIGHTENED TO SPECIFICATIONS.**

**YOUR INSTALLATION IS NOW COMPLETE!**

**STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**



**PRODUCT WEIGHT**

31 lbs

**WIDTH x DEPTH x HEIGHT**

**CAPACITY**

190

**COLOR**

Aluminum

**CATALOG NUMBER**

RRKFT130

**PRODUCT FEATURES**

**This Roof Cross-bow Kit is designed to fit the Ford Transit, 130 and 148 wheel base. This base kit allows mounting of the new re-designed drop down and grip-lock ladder rack series.**

**Cross-bow kits is secured to the Ford Transit by OEM supplied fastening points.**

**SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.**

**CATALOG NUMBER**      RRKFT130

***PRODUCT APPLICATION***

**This Roof Cross-bow Kit is designed to fit the Low roof transit, 130 and 148 wheel base. This will allow mounting of the new re-designed drop down and grip-lock ladder rack series.**

***ACCESSORIES THAT WILL WORK WITH THIS PRODUCT***

<b>CATALOG NUMBER</b>	<b>DESCRIPTION</b>
<b>DDL61FTL</b>	<b>DROP DOWN LADDER RACK, CURB SIDE</b>
<b>DDL63FTL</b>	<b>DROP DOWN LADDER RACK, DOUBLE</b>
<b>61-GLFTL</b>	<b>GRIP LOCK, SINGLE, CURB SIDE</b>
<b>63-GLFTL</b>	<b>GRIP LOCK, DOUBLE</b>

***SPECIAL APPLICATION NOTES***

**Introduction / Comments:**

THIS ROOF RAIL AND CROSS BOW KIT IS DESIGNED FOR THE FORD TRANSIT LOW ROOF VANS, BOTH 130" AND 148" WHEEL BASE. IT IS THE BASE UNIT FOR ALL OF THE LADDER RACK COMBINATIONS FOR THIS VEHICLE. INCLUDING THE SINGLE AND DOUBLE DROP DOWN LADDER RACK, THE SINGLE AND DOUBLE GRIP LOCK, AND THE COMBO GRIP LOCK DROP DOWN LADDER RACK.

**Note:**

It is advised that all fasteners used in this assembly and installation of this Rack should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your package gives you long service life.



TO VIEW INSTALL VIDEO

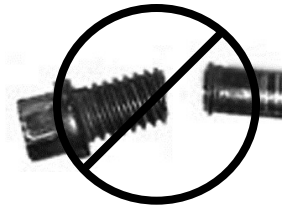


**RRKFT130  
ROOF RAIL AND CROSS BOW KIT  
FORD TRANSIT LOW ROOF VANS**

## - PRECAUTIONS -





 **CAUTION**   
**THE USE OF AIR IMPACT TOOLS CAN  
OVER-TORQUE FASTENERS AND  
CAUSE FASTENER FAILURE!**



 **CAUTION**   
**ALL INSTALLATION HOLES SHOULD BE SEALED  
WITH SILICON OR BUTYL SEALANT TO PREVENT  
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER**   
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH  
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO  
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS  
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION**   
**TO AVOID DAMAGING THE VEHICLE ALWAYS  
USE DRILL STOPS WHEN DRILLING ANY IN-  
STALLATION HOLES!**



## - IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

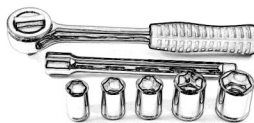
### THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH  
STOP



RATCHET, SOCKETS  
AND/OR WRENCHES



SCREWDRIVERS

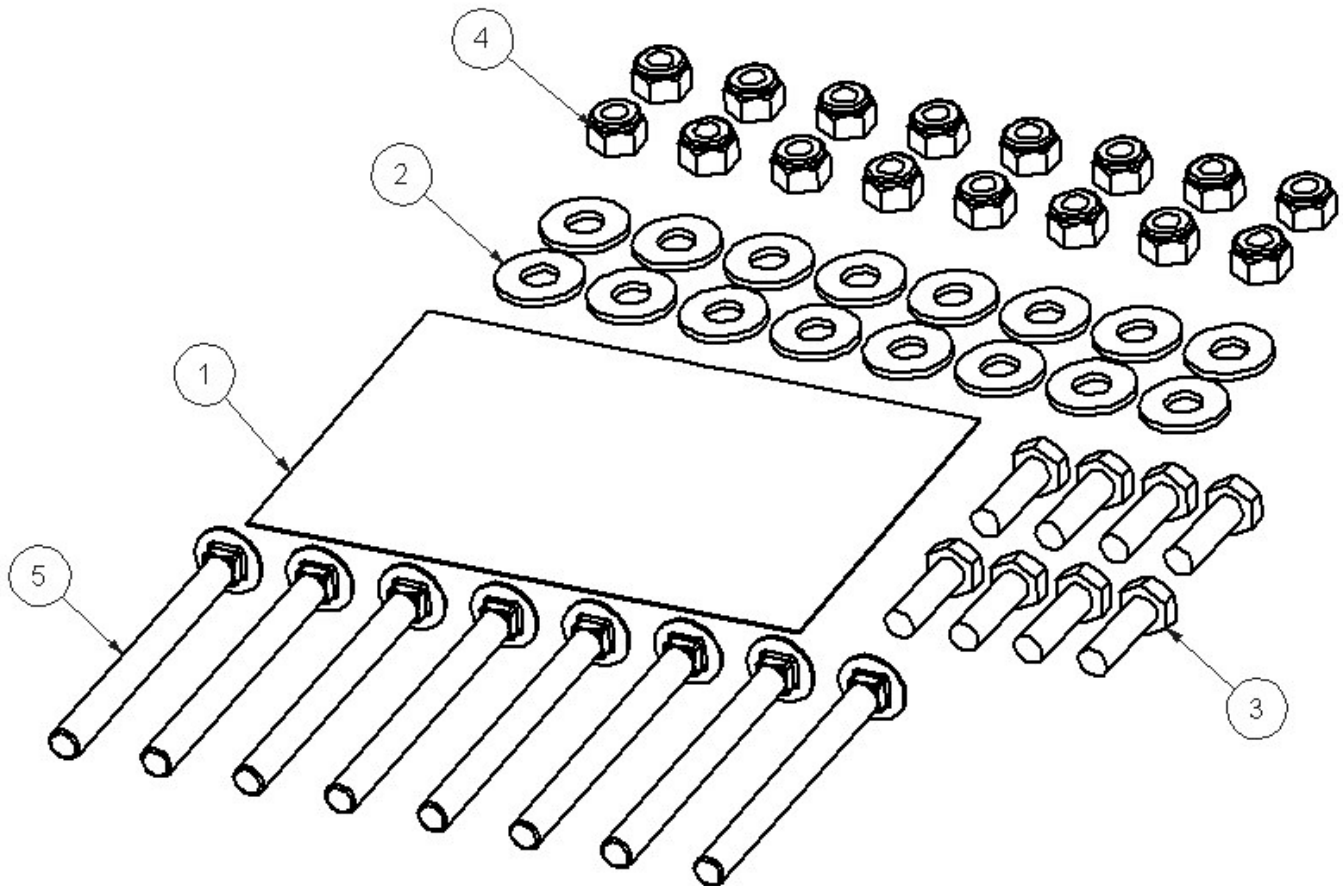


MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

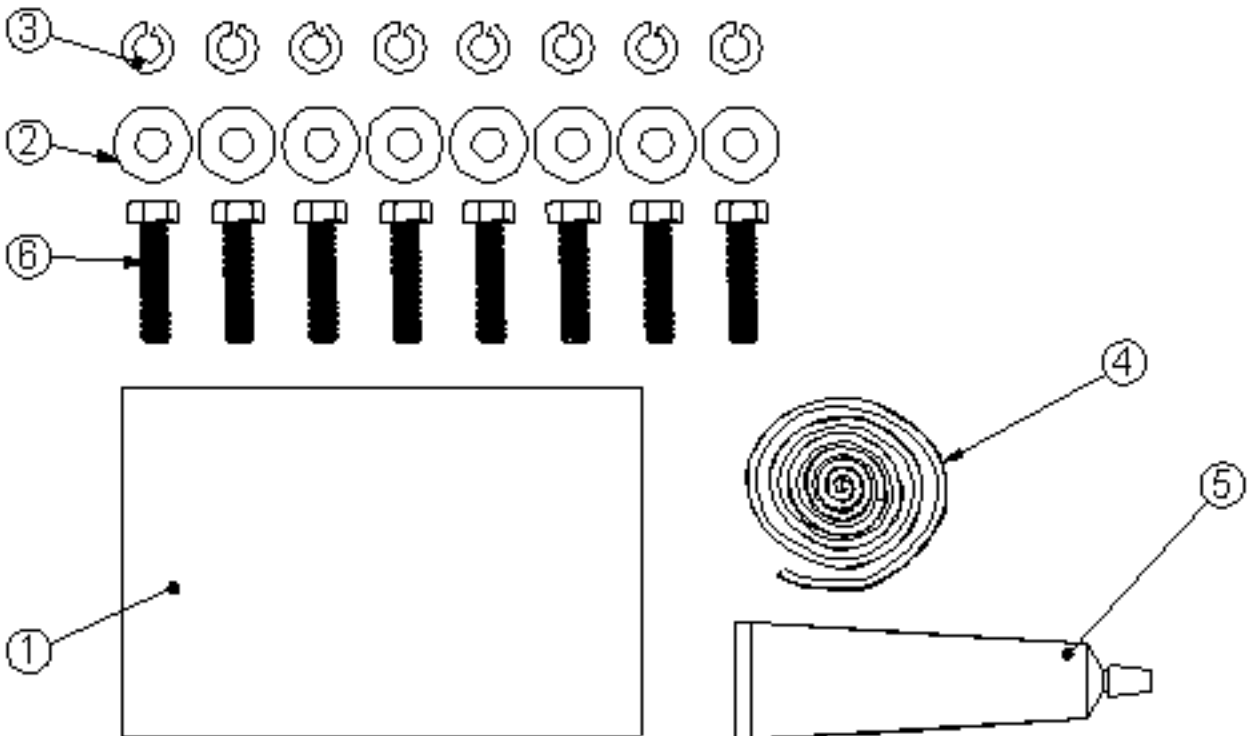
BAG50896 - FASTENER BAG

ITEM NO.	PART NUMBER	DESCRIPTION	BAG50896/QTY.
1	BAG0406-A	4" x 6" 3MIL AUTOBAG	1
2	FAS0552	Washer, Flat, 5/16, SST	16
3	FAS0597	Screw, Hex Hd, 5/16-18x 1.00 SST	8
4	FAS0248	Nut, Nylon Insert Lock, 5/16-18 SST	16
5	FAS0808	Bolt, Carriage, 5/16-18x3 1/2	8



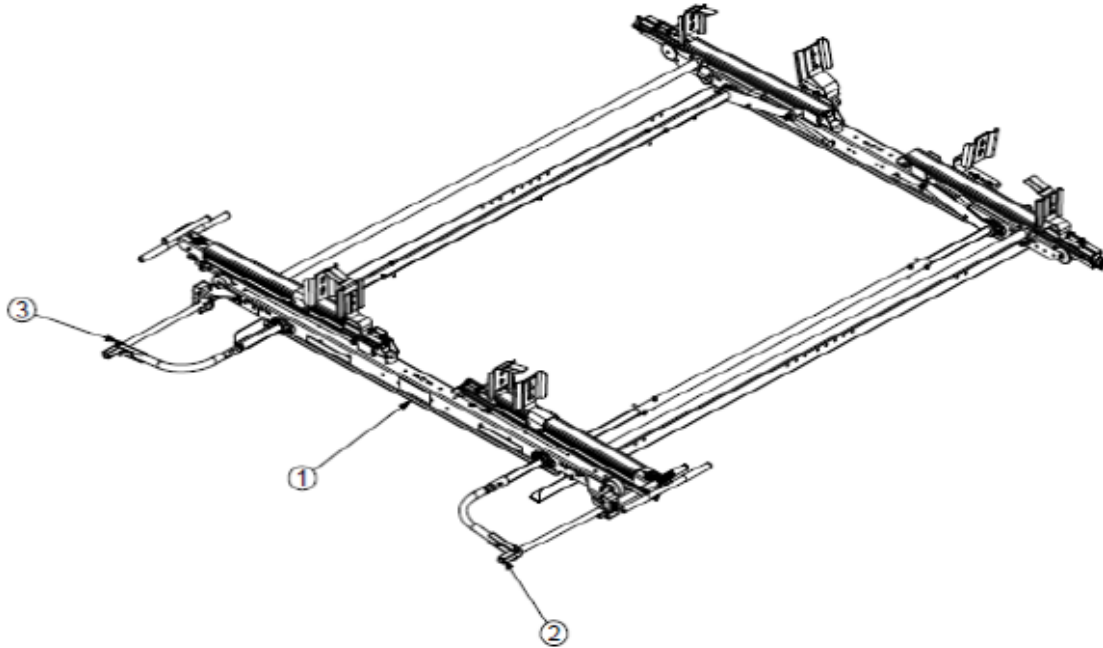
BAGRRKFTL—FASTENER BAG, TRANSIT ROOF RAILS

ITEM NO.	PART NUMBER	DESCRIPTION	BAGFTLRRK/QTY.
1	BAG0406-A	4" x 6" 3MIL AUTOBAG	1
2	FAS0552	Washer, Flat, 5/16, SST	8
3	FAS0588	Washer, Lock, Split, 5/16, SS	8
4	05586-0	Butyl Tape, T224 -1/2"X 1' Roll	1
5	26618-0	Silicone Sealant	1
6	FAS0173	SCREW, HH, M8-1.25X35 SS	8



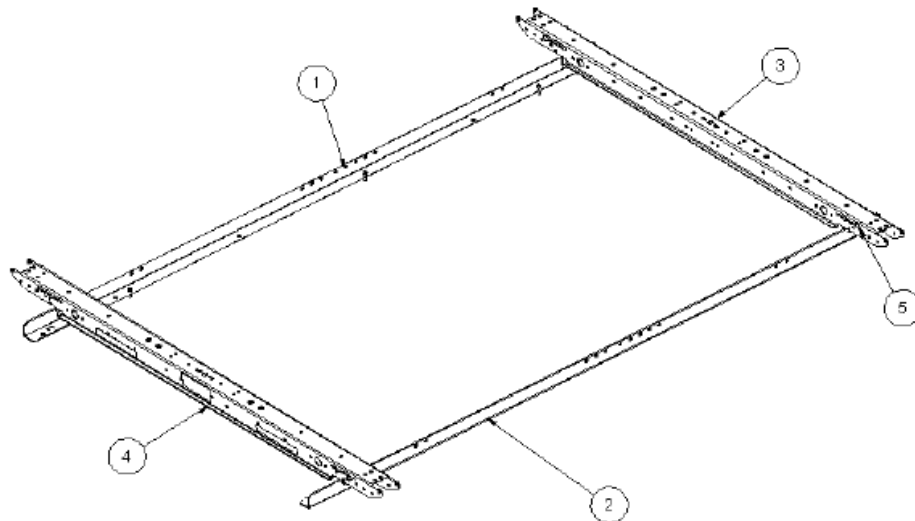
LADDER RACK ASSEMBLY—DDL63FTL

ITEM NO.	PART NUMBER	DESCRIPTION	DDL63FTL QTY.
1	RRKFT130	ROOF RAIL KIT, TRANSIT, LR	1
2	DDL61LCS	DDL61, CURB SIDE, LOW ROOF	1
3	DDL61LSS	DDL61, STREET SIDE, LOW ROOF	1



RRKFT130 - ROOF RAIL KIT, TRANSIT, LR

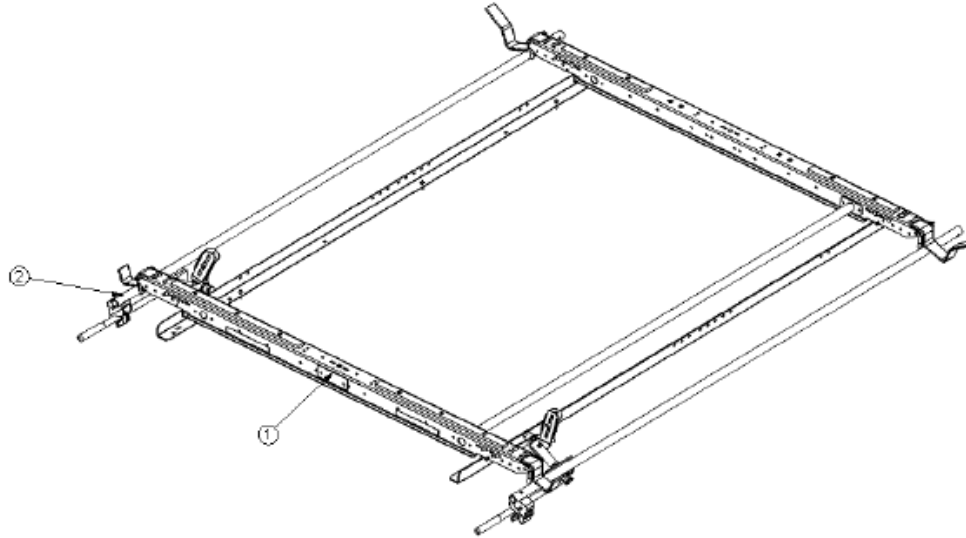
ITEM NO.	PART NUMBER	DESCRIPTION	RRKFT130 QTY.
1	50893	ROOF RAIL, SS FTL	1
2	50894	Roof Rail, CS, FTL	1
3	51398	FRONT CROSS BOW ASSM, TRANSIT STD	1
4	51399	REAR CROSS BOW ASSM, TRANSIT STD	1
5	40323	FOOT, NISSAN	4





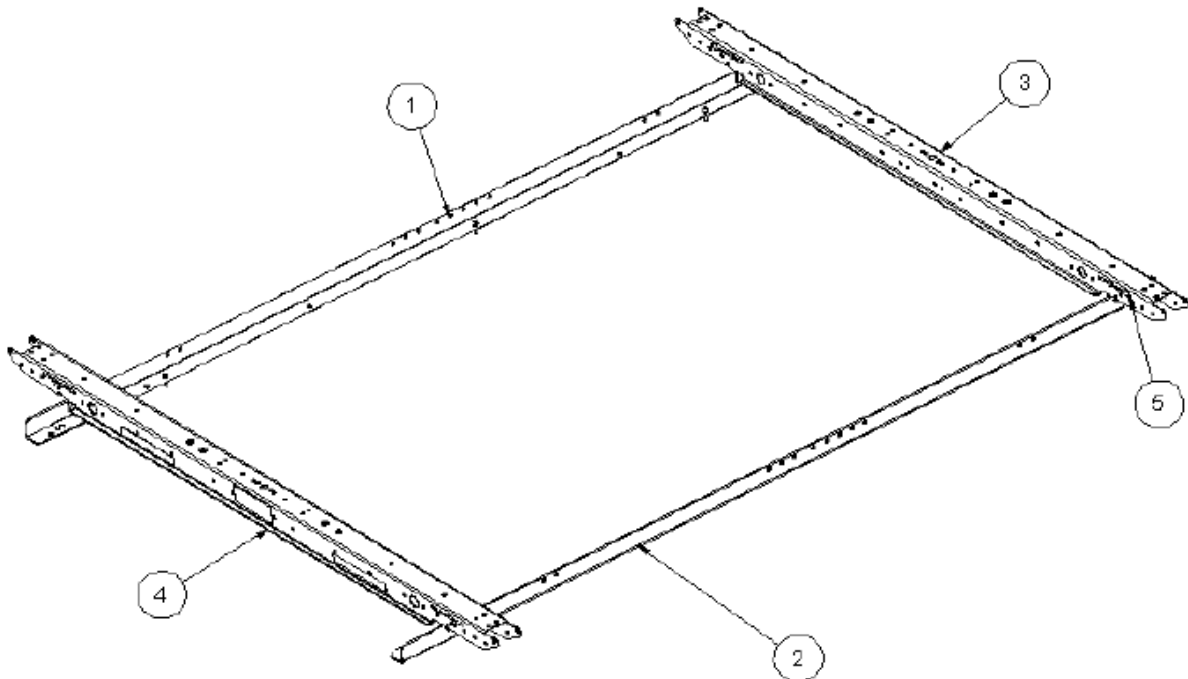
LADDER RACK ASSEMBLY — 63 - GLFTL

ITEM NO.	PART NUMBER	DESCRIPTION	63-GLFTL/QTY.
1	RRKFT130	ROOF RAIL KIT, TRANSIT, LR	1
2	51686	GRIP LOCK LADDER RACK, DBL, LR	1



RRKFT130 — ROOF RAIL KIT, TRANSIT, LR

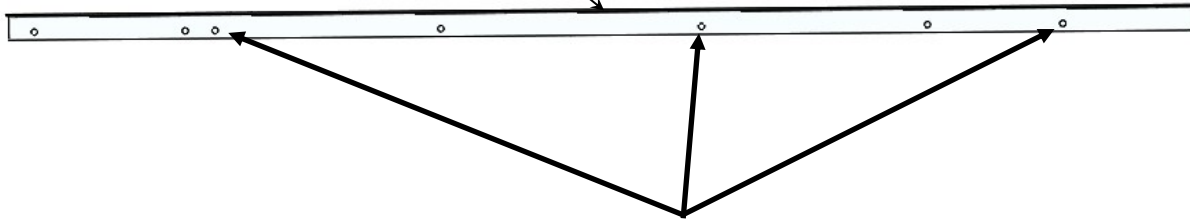
ITEM NO.	PART NUMBER	DESCRIPTION	RRKFT130/QTY.
1	50893	ROOF RAIL, SS FTL	1
2	50894	Roof Rail, CS, FTL	1
3	51398	FRONT CROSS BOW ASSM, TRANSIT STD	1
4	51399	REAR CROSS BOW ASSM, TRANSIT STD	1
5	40323	FOOT,NISSAN	4





**STEP #1 : PREP ROOF RAILS—NOTE THE HOLE PATTERNS**

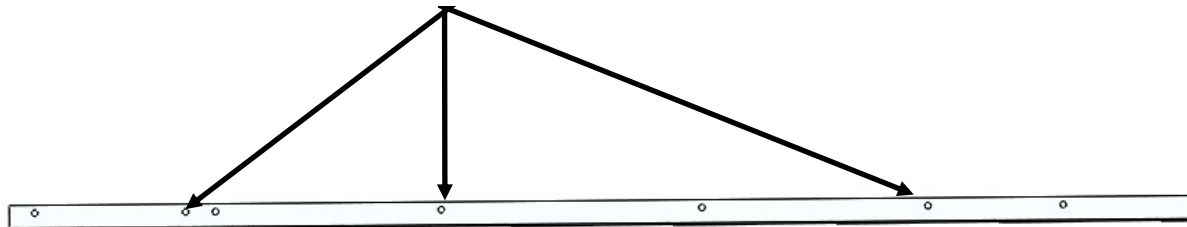
50893 STREET SIDE ROOF RAIL  
TOE UP TO THE OUTSIDE



130" WB MOUNTING  
LOCATIONS BOTH SIDES  
3rd, 5th and 7th HOLE

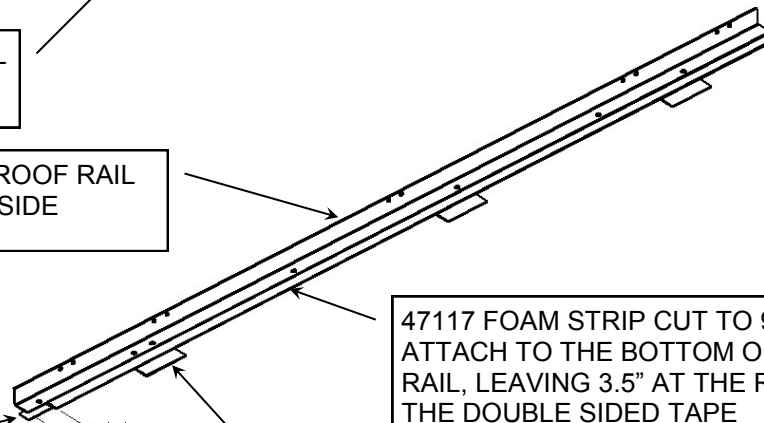
**REAR OF THE VAN**

148" WB MOUNTING  
LOCATIONS BOTH SIDES  
2nd, 4th and 6th HOLE



50894 CURB SIDE ROOF RAIL  
TOE UP TO THE OUTSIDE

50893 STREET SIDE ROOF RAIL  
TOE UP TO THE OUTSIDE

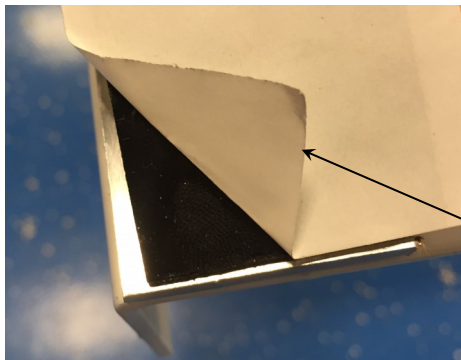


47117 FOAM STRIP CUT TO 91.5" AND  
ATTACH TO THE BOTTOM OF THE  
RAIL, LEAVING 3.5" AT THE REAR FOR  
THE DOUBLE SIDED TAPE

**REAR OF VAN**

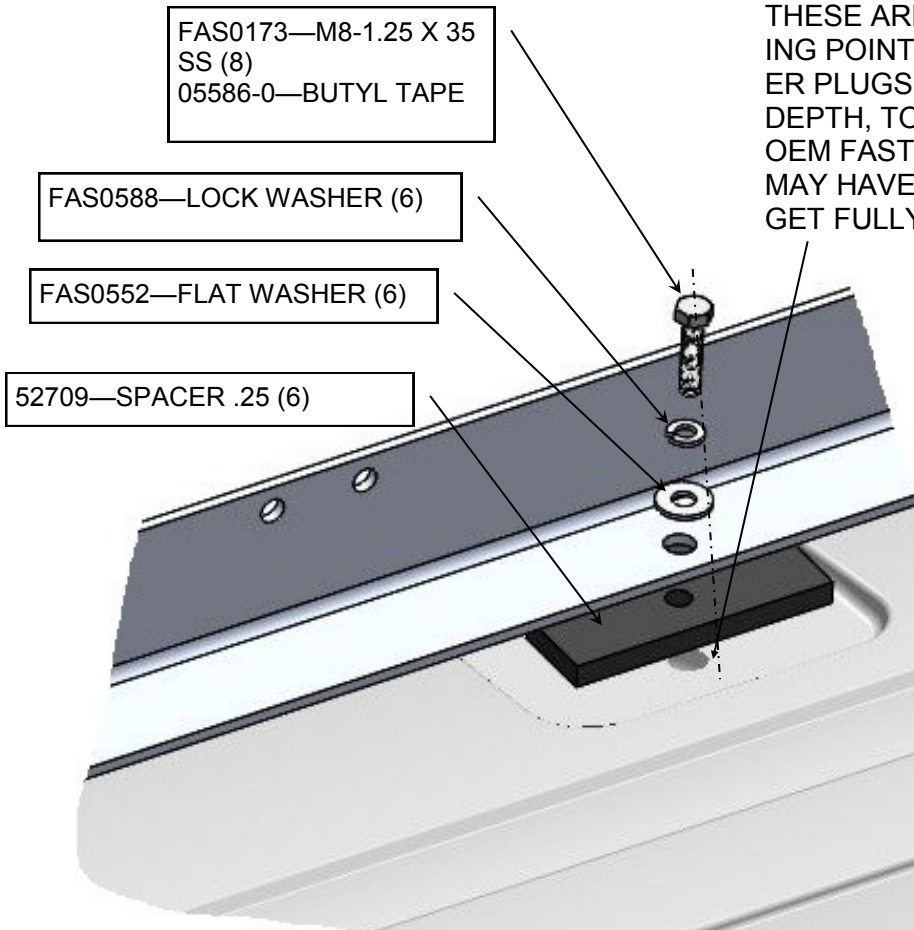
43417 DOUBLE  
SIDED TAPE

52709, PLACE THE 1/4 THICK RUBBER  
SPACER UNDER EACH HOLE TO BE  
USED AS SHOWN.



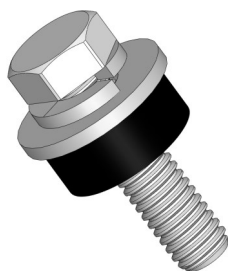
43417 DOUBLE SIDED TAPE  
PEAL EDGE OVER TO ASSIST  
WHEN INSTALLING

**SHIP THRU ONLY—STEP #2A INSTALL RAILS ON VEHICLE**



REMOVE PLASTIC PLUGS FROM SQUARE DEPRESSIONS ONLY. THESE ARE THE FACTORY MOUNTING POINTS. DO **NOT** REMOVE OTHER PLUGS!! RUN M8-1.25 TAP, FULL DEPTH, TO CLEAN OUT THREADS IN OEM FASTENER IF NECESSARY. MAY HAVE TO REPEAT PROCESS TO GET FULLY CLEAN.

CAREFULLY REMOVE PLASTIC PLUGS FROM FACTORY ATTACHMENT POINTS. NOTE, THEY ARE INSTALLED PRIOR TO VEHICAL BEING PAINTED. IF ROOF CLEARANCE HOLES AND OEM FASTENER ARE MISALIGNED TOO FAR, HOLE IN ROOF SKIN MAY NEED TO BE ENLARGED (AND PRIMERED), AS WELL AS CORRESPONDING HOLE IN ROOF RAIL OF RACK. WRAP SCREWS WITH BUTYL TAPE BENEATH WASHERS, ENOUGH TO FILL HOLE IN RAIL. PUSH SREWS THRU FOAM, AND RUBBER PAD, ADD ENOUGH SILICONE TO FILL EACH CAVITY. INSTALL SCREWS AND WASHERS AS SHOWN. TORQUE TO 10 TO 12 FT LBS. TORQUE ALL FASTENERS ON RACK ITSELF TO 10-12 FT LBS. DO NOT OVER-TORQUE AS THESE ARE STAINLESS STEEL FASTENERS!

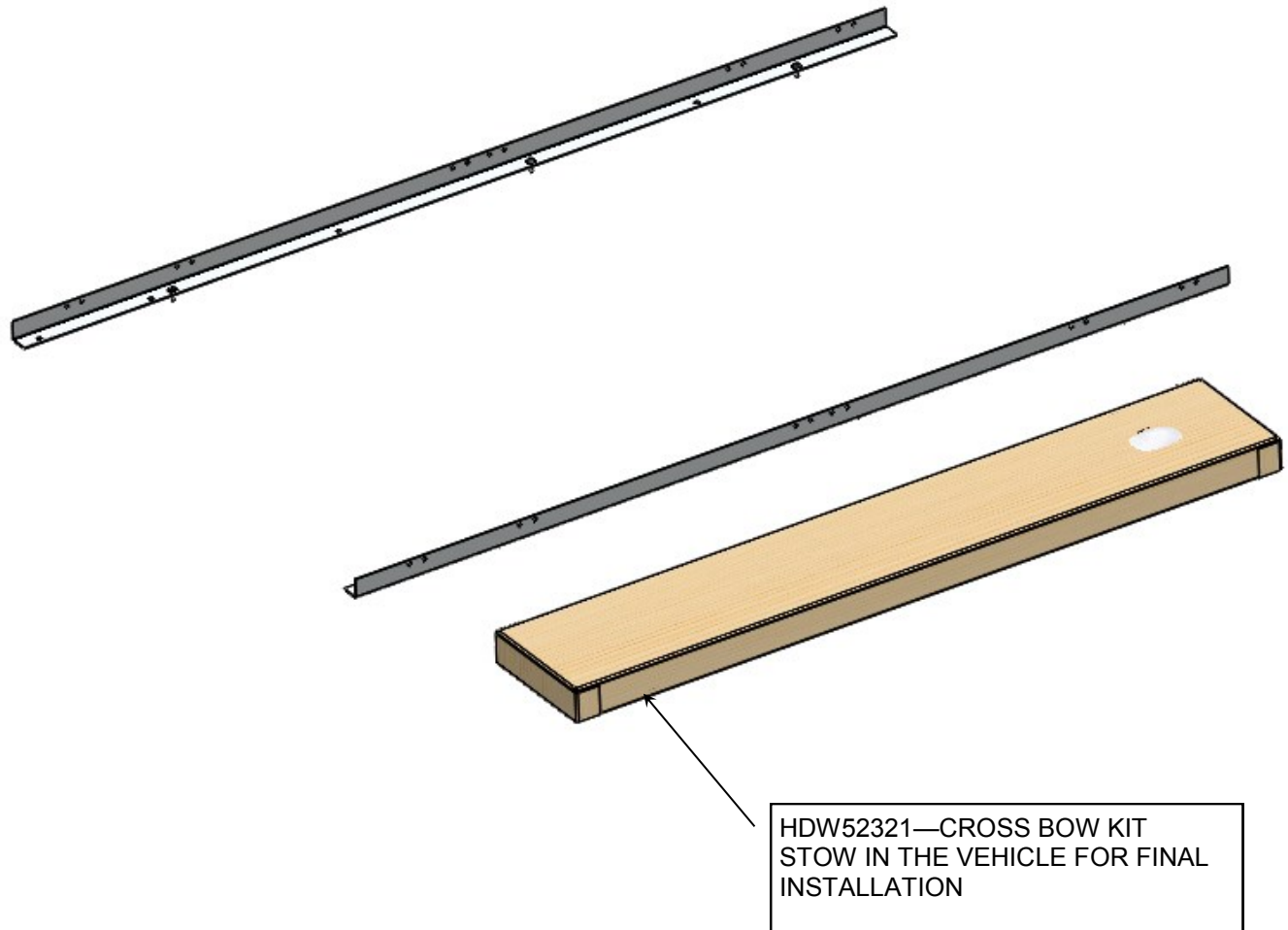


GENERIC PICTURE—MAY NOT LOOK LIKE YOUR FASTENER. MOUNTING SCREW WITH WASHERS AND BUTYL TAPE BEFORE INSTALLATION (LEFT) AND WHAT IT SHOULD LOOK LIKE AFTER INSTALLATION (RIGHT).



**SHIP THRU ONLY—STEP #2B THIS IS WHAT YOUR SHIP THRU FINAL INSTALLATION WILL LOOKS LIKE.**

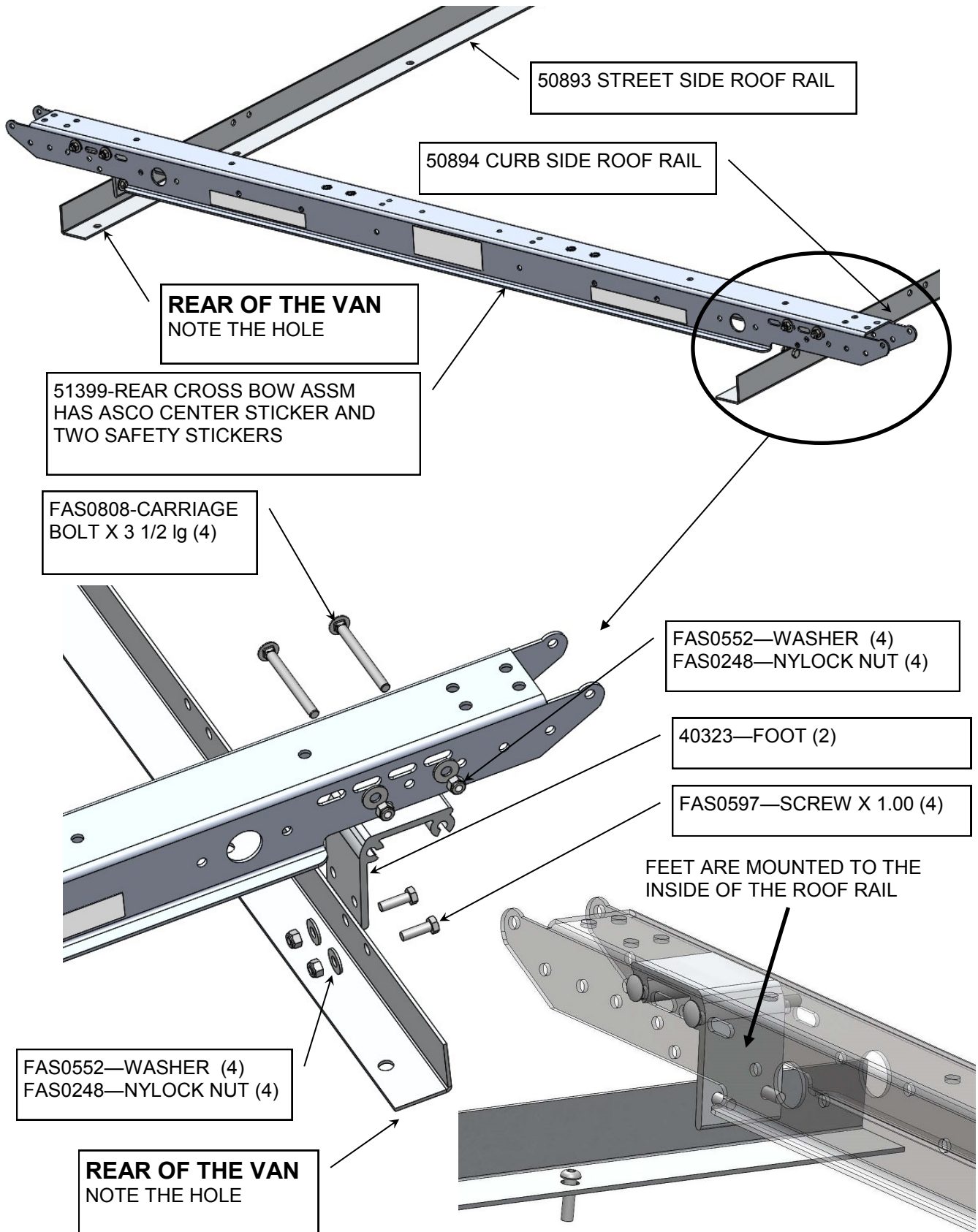
**CONTINUE TO STEP #3 FOR A COMPLETE ASSEMBLY / INSTALL**



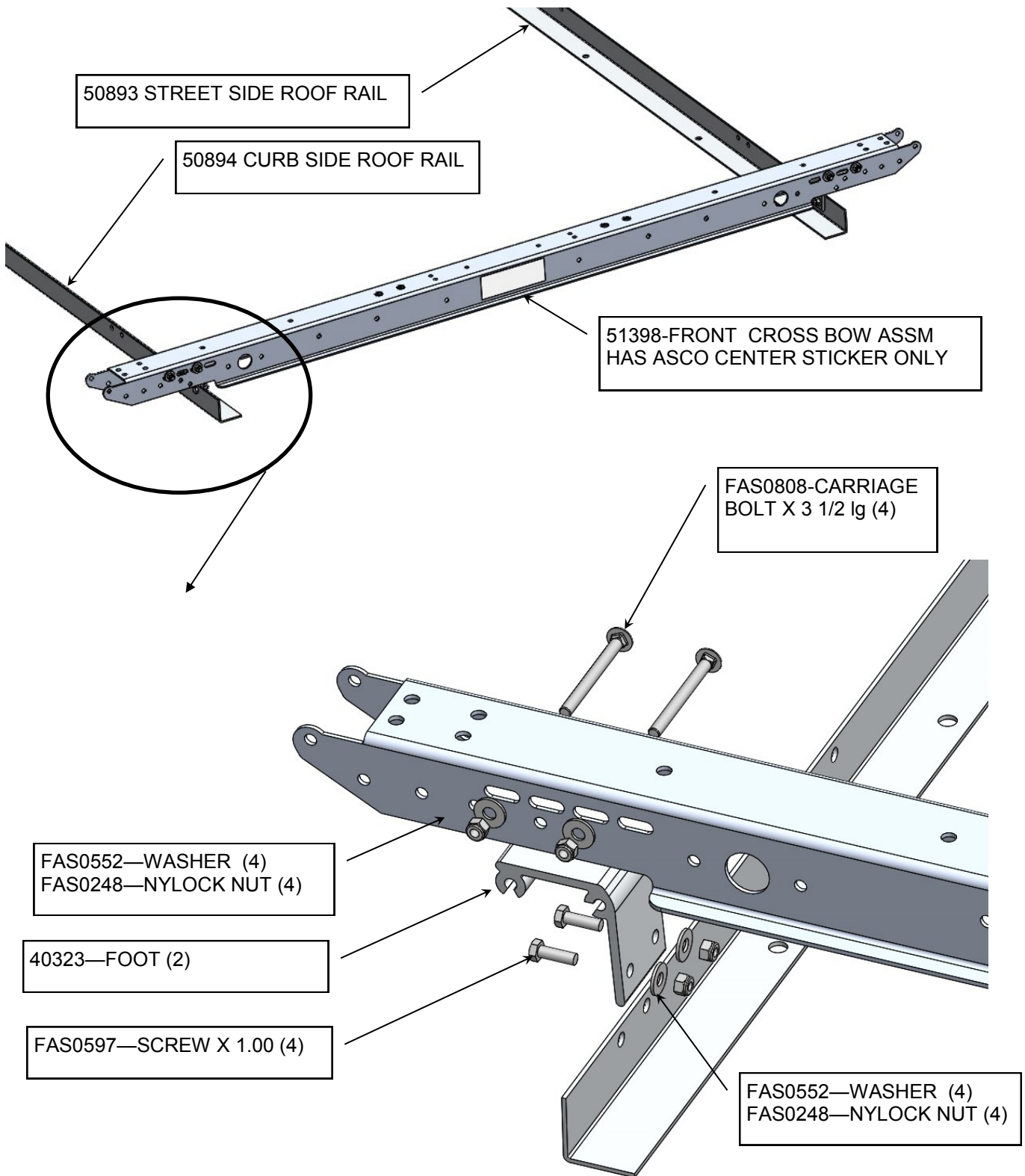
**STEP #2B : THIS IS THE FINISHED ROOF RAIL KIT FOR SHIP THRU**

**-CONTINUE TO STEP #3 FOR A COMPLETE ASSEMBLY / INSTALL**

**STEP #3 : ASSEMBLE REAR CROSS BOW TO THE ROOF RAILS**

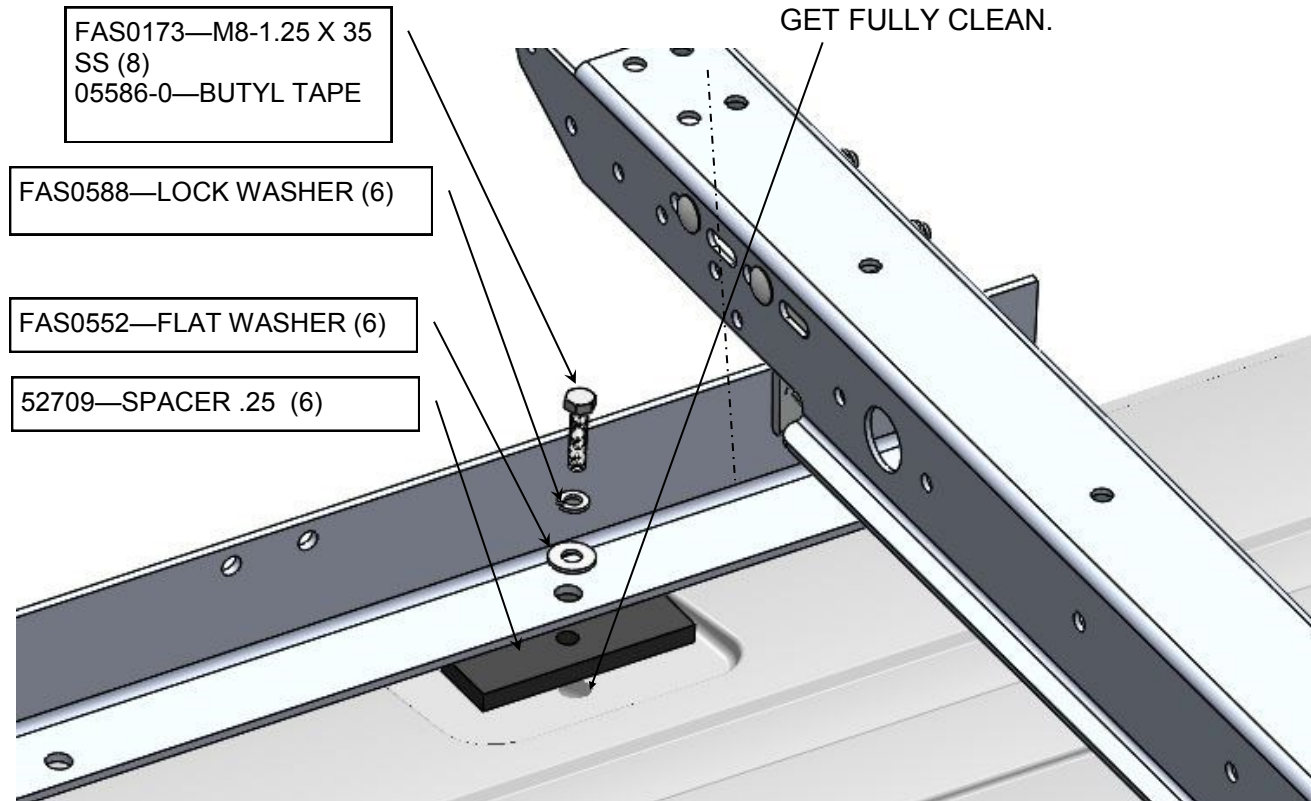


**STEP #3 : ASSEMBLE FRONT CROSS BOW TO THE ROOF RAILS**

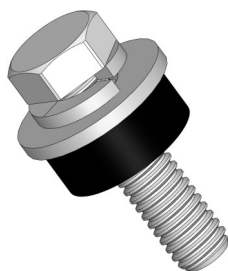


**STEP #5 INSTALL RACK ON VEHICLE**

REMOVE PLASTIC PLUGS FROM SQUARE DEPRESSIONS ONLY. THESE ARE THE FACTORY MOUNTING POINTS. DO **NOT** REMOVE OTHER PLUGS!! RUN M8-1.25 TAP, FULL DEPTH, TO CLEAN OUT THREADS IN OEM FASTENER IF NECESSARY. MAY HAVE TO REPEAT PROCESS TO GET FULLY CLEAN.



CAREFULLY REMOVE PLASTIC PLUGS FROM FACTORY ATTACHMENT POINTS. NOTE, THEY ARE INSTALLED PRIOR TO VEHICAL BEING PAINTED. IF ROOF CLEARANCE HOLES AND OEM FASTENER ARE MISALIGNED TOO FAR, HOLE IN ROOF SKIN MAY NEED TO BE ENLARGED (AND PRIMERED), AS WELL AS CORRESPONDING HOLE IN ROOF RAIL OF RACK. WRAP SCREWS WITH BUTYL TAPE BENEATH WASHERS, ENOUGH TO FILL HOLE IN RAIL. PUSH SCREWS THRU FOAM, AND RUBBER PAD, ADD ENOUGH SILICONE TO FILL EACH CAVITY. INSTALL SCREWS AND WASHERS AS SHOWN. TORQUE TO 10 TO 12 FT LBS. TORQUE ALL FASTENERS ON RACK ITSELF TO 10-12 FT LBS. DO NOT OVER-TORQUE AS THESE ARE STAINLESS STEEL FASTENERS!



GENERIC PICTURE—MAY NOT LOOK LIKE YOUR FASTENER. MOUNTING SCREW WITH WASHERS AND BUTYL TAPE BEFORE INSTALLATION (LEFT) AND WHAT IT SHOULD LOOK LIKE AFTER INSTALLATION (RIGHT).



# COMPLETE DROP DOWN COMBO LADDER RACK

