

FASTENER GROUPS LISTED BELOW ARE USED FOR ASSEMBLY AND INSTALLATION. **SOME ASSEMBLY DRILLING IS REQUIRED.** FASTENERS SHOULD BE OF A GRADE 5 OR 8, AND SHOULD BE THE TYPE FOR OUTDOORS USE. STAINLESS STEEL FASTENERS WILL WORK THE BEST FOR THIS PRODUCT.

SYM.	FASTENERS	QTY
INSTALLATION FASTENERS		
	1/4-20 ELASTIC L'NUT S/S	(4)
	1/4 PLAIN FLAT WASHER S.S.	(2)
(R)	1/4-20 x 2x2-1/2 U-BOLT SS	(2)
(S)	1/4-20x2-1/8x2-1/2 U-BOLT	(2)

INSTALLATION PROCEDURE:

- 1) LOCATE DESIRED POSITION FOR STROBE OR BEACON.
- 2) SELECT REQUIRED U-BOLTS:
 - USE (R) (ROUND) FOR INSTALLATION ON FRONT NOSE.
 - USE (S) (SQUARE) FOR INSTALLATION ON ALL OTHER POSITIONS
 - DISCARD UNUSED U-BOLTS
- 3) SLIDE U-BOLTS AROUND TUBING.
- 4) LEVEL PLATES
- 5) TIGHTEN NUTS.

STROBE/BEACON MOUNT PLATE
LOAD RUNNER LADDER RACKS AND 2S LADDER RACKS

ADRIAN STEEL CO.
906 JAMES STREET
ADRIAN, MI 49821
517/265-6194

DWG BY	ECN#	DATE	CHK'D BY	PACKAGE#	ISS.
BDS	7740	11/23/04	RCS	S/L BS2	A
PACKAGE WEIGHT		2.56 #	REF 25644		
ITEM	PART NO.	DESCRIPTION		QTY.	
1	25645	PLATE, STROBE/CONDUIT 6x9		1	

