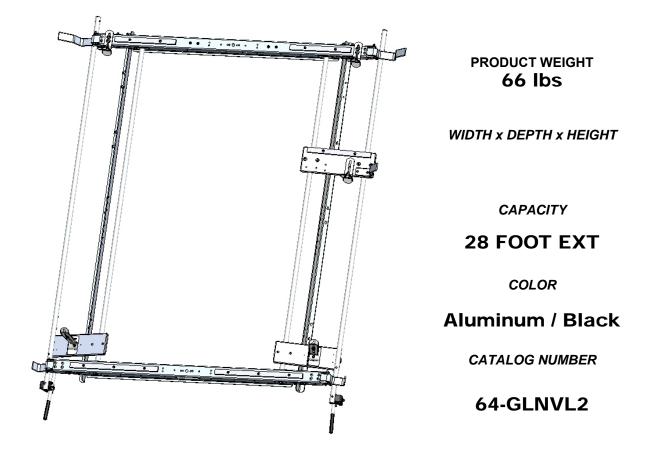


DOUBLE GRIP LOCK GEN 2 WITH STEP LADDER KIT, NISSAN NV LOW ROOF



PRODUCT FEATURES

This Grip Lock and Roof Cross-bow Kit is designed to fit the Nissan NV, low roof vehicle. The grip lock will carry 16 to 28 foot extension ladders, and 8 to 12 foot step ladders. For shorter ladders, you will need the grip lock step ladder kit, GLSLKFSV. Use 69-GL for a 32 foot extension ladder.

The Cross-bow kit is secured to the Nissan by OEM supplied fastening point.

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.

PAGE 1 of 2

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CATALOG NUMBER 64-GLNVL2

PRODUCT APPLICATION

This grip lock kit is designed to fit the Nissan NV, low roof vehicles.

ACCESSORIES THAT WILL WORK WITH THIS PRODUCT CATALOG NUMBER DESCRIPTION

- GLSLKFSV STEP LADDER KIT , GRIP LOCK
 - 69-GL EXTENSION, GRIP LOCK LADDER RACK—FOR 32 FOOT LADDER
 - 80-1LR CONDUIT KITS, ALUMINUM
 - 70-1LR CONDUIT KITS, PVC

SPECIAL APPLICATION NOTES



PRODUCT WEIGHT 4.25 lbs

WIDTH x DEPTH x HEIGHT

8"x20"x7"

CAPACITY

6, 7 & 8 FT STEP

COLOR

Aluminum / Black

CATALOG NUMBER

GLSLKFSV



This Grip lock step ladder kit is designed to adapt to the 61-GL2 SERIES and 63-GL2 SERIES grip lock ladder racks.

This step ladder kit will get you move to any location along the new grip lock rack. This will allow you to carry shorter ladders on your vehicle.

This step ladder kit will accommodate a 6, 7 and 8 foot step ladder and on the extension ladders, a 12, 14 and 16 foot standard.

SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.

PAGE 1 of 2



CATALOG NUMBER GLSLKFSV

PRODUCT APPLICATION

This Grip lock step ladder kit is designed to adapt to the 61-GL2 SERIES and 63-GL2 SERIES grip lock ladder racks.

ACCESSORIES THAT WILL WORK WITH THIS PRODUCT

CATALOG NUMBER

DESCRIPTION

SPECIAL APPLICATION NOTES

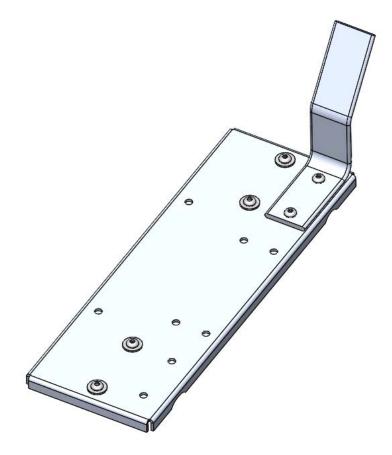


Introduction / Comments:

THIS GRIP LOCK STEP LADDER KIT IS DESIGNED TO ADAPT TO YOUR GM GRIP LOCK AND CROSS BOW KIT.

Note:

It is advised that all fasteners used in this assembly and installation of this Rack should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your package gives you long service life.



GLSLKFSV GRIP LOCK STEP LADDER KIT VARIOUS LOW ROOF VEHICLES



- PRECAUTIONS -



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

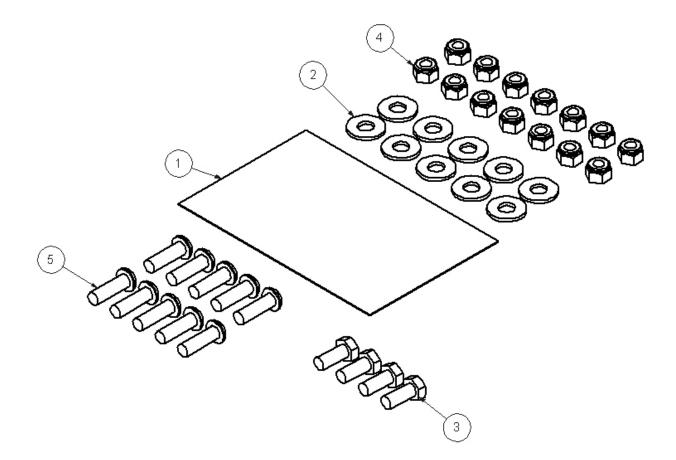
Image: Drill Bit with Stop Brill Bit with Stop Ratchet, Sockets And/or wrenches Screwdrivers Measuring tape

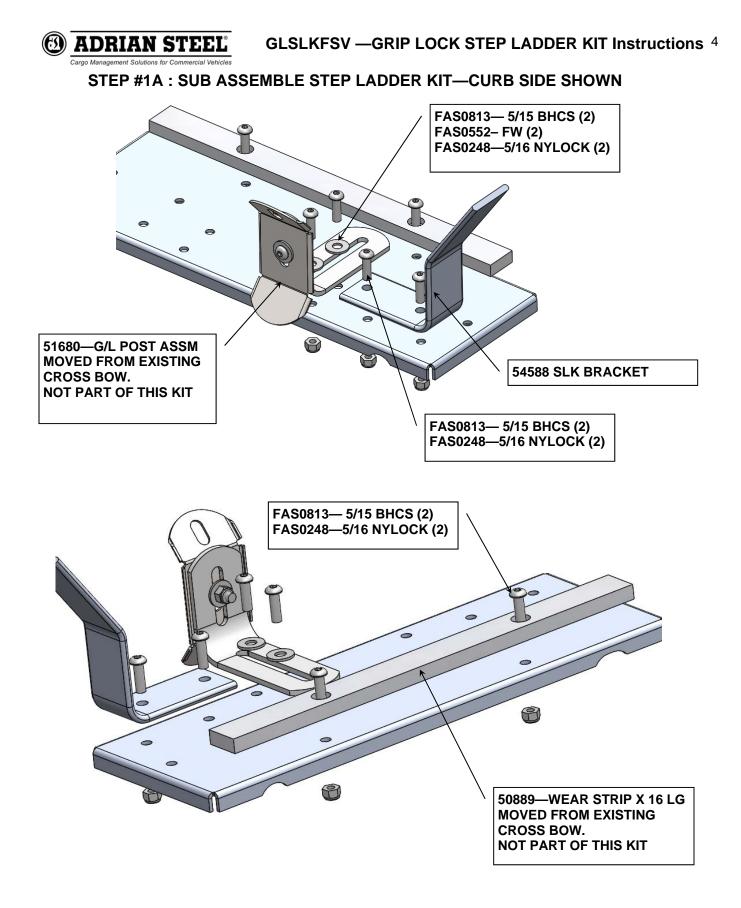
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

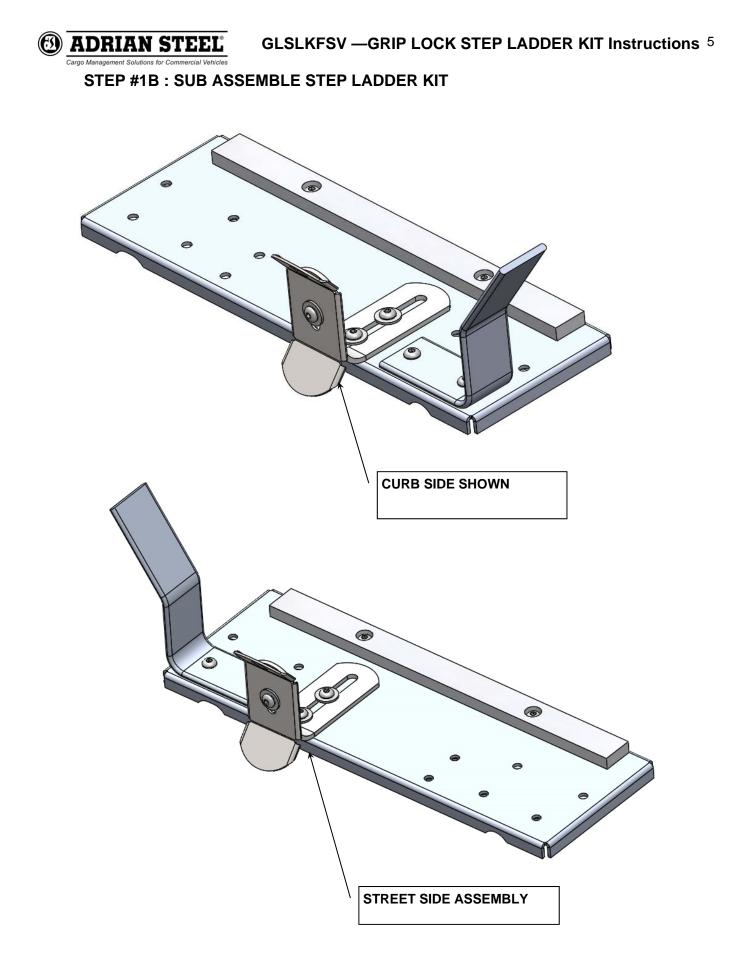


BAGGLSLK - FASTENER BAG

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|-------------------------------------|------|
| 1 | BAG0406-A | 4" x 6" 3MIL AUTOBAG | 1 |
| 2 | FAS0552 | Washer, Flat, 5/16, SST | 10 |
| 3 | FASO799 | Screw, Hex Hd, 5/16-18x0.75 SS | 4 |
| 4 | FASO248 | Nut, Nylon Insert Lock, 5/16-18 SST | 14 |
| 5 | FASO813 | Screw, BHCS, 5/16-18X1.00, SS | 10 |



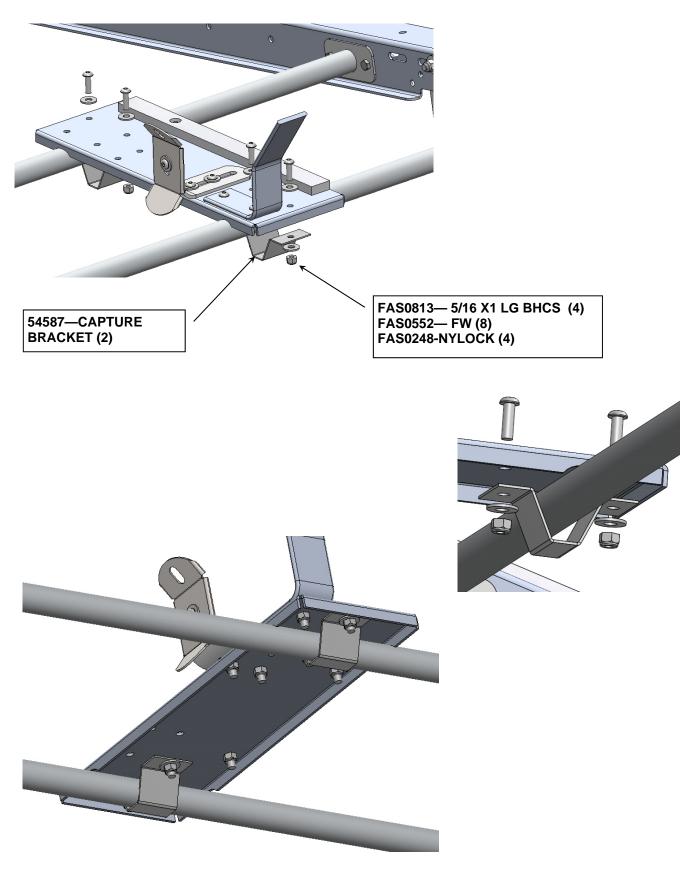


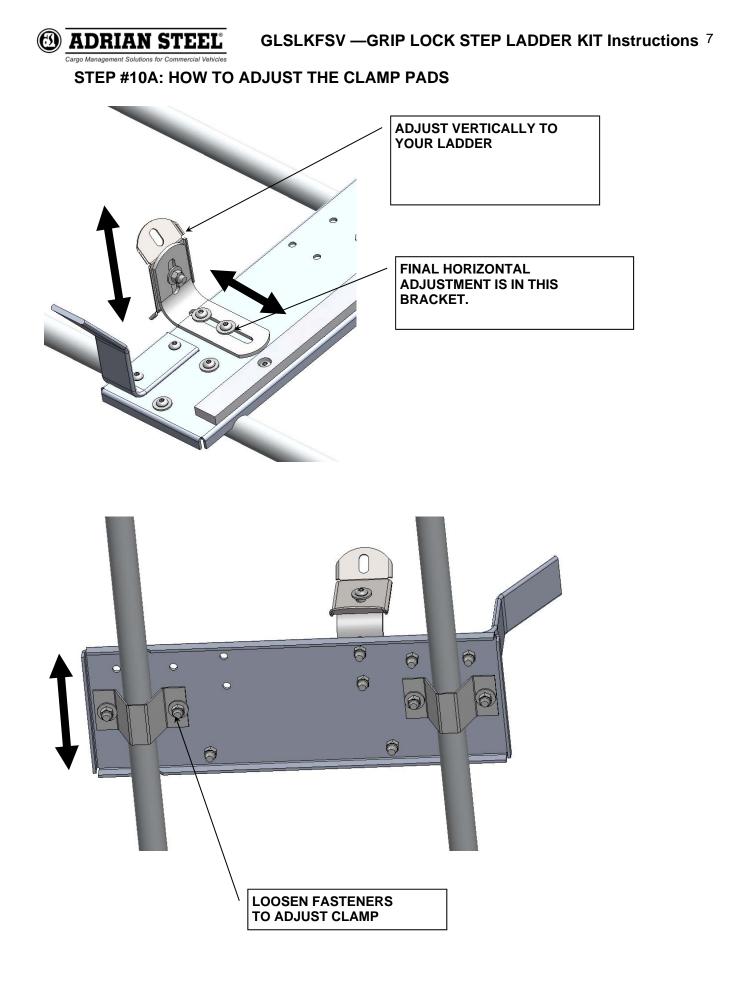




GLSLKFSV — GRIP LOCK STEP LADDER KIT Instructions 6

STEP #2: PLACE G/L STEP LADDER KIT ON THE INSTALLED GRIP LOCK. MOVE TO DESIRED LOCATION DEPENDING ON YOUR LADDER

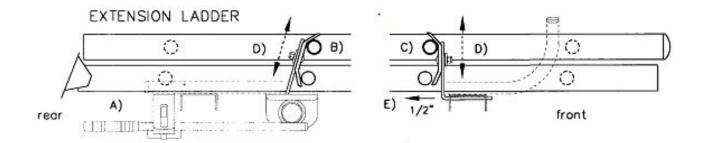




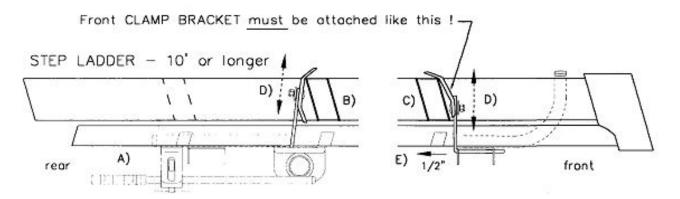
ADRIAN STEEL GLSLKFSV — GRIP LOCK STEP LADDER KIT Instructions ⁸

STEP #10B : HOW TO ADJUST THE CLAMP PADS

- A) Load your ladder onto the ladder rack (see page 14) and latch the HANDLE BAR into the HANDLE LATCH.
- B) Now slide the ladder back towards the rear of the vehicle and slide the rear CLAMP BRACKET to fit snug over and against the top ladder rung. ** See bottom illustration for STEP LADDERS ! ** SEE ILLUSTRATION BELOW.
- C) Next slide the FRONT STOP POST at the front of the ladder rack back towards the rear of the vehicle and fit the front CLAMP BRACKET to the top ladder rung the same as the rear.
- D) Firmly tighten both front and rear CLAMP BRACKETS to their posts and tighten snug the FRONT STOP POST to the front CROSS SUPPORT.
- E) Now unlatch the HANDLE BAR and unload your ladder. Next loosen the FRONT STOP POST and slide it out towards the rear of the vehicle 1/2" and FIRMLY RETIGHTEN ! YOUR LADDER RACK SHOULD NOW BE ADJUSTED FOR YOUR LADDER.



CAUTION: Never clamp up the first step and the head of the STEP LADDER !



DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS. YOUR INSTALLATION IS NOW COMPLETE! STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!



Note: As per the image below, the curbside of the vehicle should be the default location for the step ladder kit.





1

Introduction / Comments:

THIS ROOF RAIL AND CROSS BOW KIT IS DESIGNED FOR THE NISSAN LOW ROOF VAN. IT IS THE BASE UNIT FOR ALL OF THE LADDER RACK COMBINATIONS FOR THIS VEHICLE.

Note:

It is advised that all fasteners used in this assembly and installation of this Rack should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your package gives you long service life.



NISSAN LOW ROOF VAN



- PRECAUTIONS -



- IMPORTANT WARRANTY REQUIREMENTS -

- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

STOP

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS DRILL BIT WITH RATCHET, SOCKETS DRILL SCREWDRIVERS MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

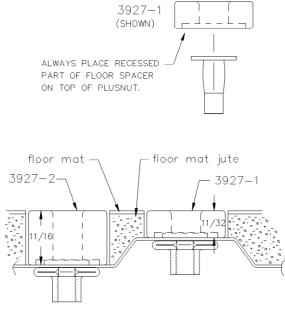
AND/OR WRENCHES



If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once your are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.



vehicle floor with ribs and valleys

 A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION . PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

 <u>1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop</u> FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8 FAS0067 WASHER, FLAT, 1/4"ID 22200-0 PLUSNUT TOOL

 <u>5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop</u> FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8 FAS0086 WASHER, FLAT, 5/16"ID 22200-0 PLUSNUT TOOL

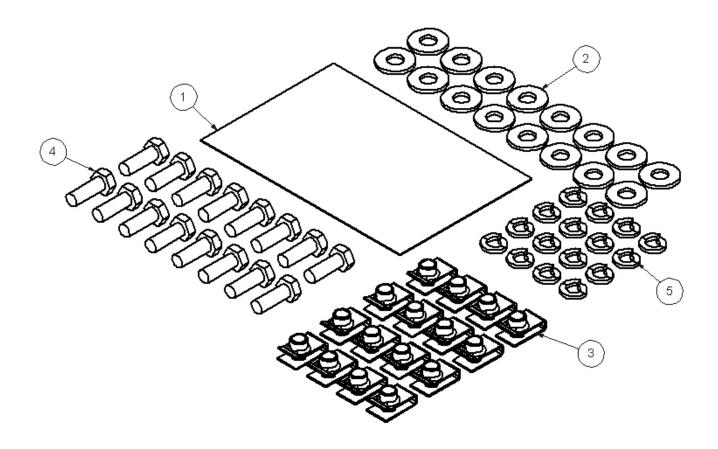
 Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal. Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).



4

BAG52539 - FASTENER BAG, ROOF RAIL KIT

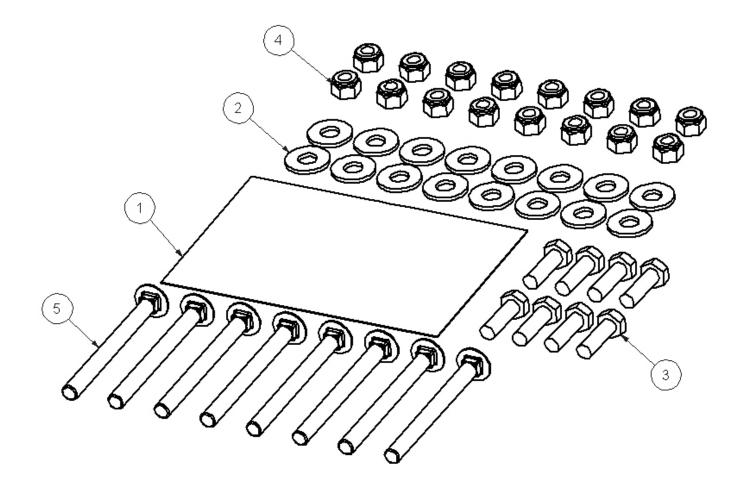
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|----------------------------------|------|
| 1 | BAG0406-A | 4" x 6" 3MIL AUTOBAG | 1 |
| 2 | FAS0552 | Washer, Flat, 5/16, SST | 16 |
| 3 | FAS0759 | 5/16-18 U-NUT | 16 |
| 4 | FAS0283 | Screw, Hex Hd, 5/16-18 x.875 SST | 16 |
| 5 | FAS0588 | Washer, Lock, Split, 5/16, ISS | 16 |





BAG50896 - FASTENER BAG, ROOF RAIL

| ITEM NO. | PART NUMBER | DESCRIPTION | BAG50896/QTY. |
|----------|-------------|-------------------------------------|---------------|
| 1 | BAG0406-A | 4" x 6" 3MIL AU TOBAG | 1 |
| 2 | FAS0552 | Washer, Flat, 5/16, SST | 16 |
| 3 | FAS0597 | Screw, Hex Hd, 5/16-18x 1.00 SST | 8 |
| 4 | FAS0248 | Nut, Nylon Insert Lock, 5/16-18 SST | 16 |
| 5 | FAS0808 | Bolt, Carriage, 5/16-18x3 1/2 | 8 |





6

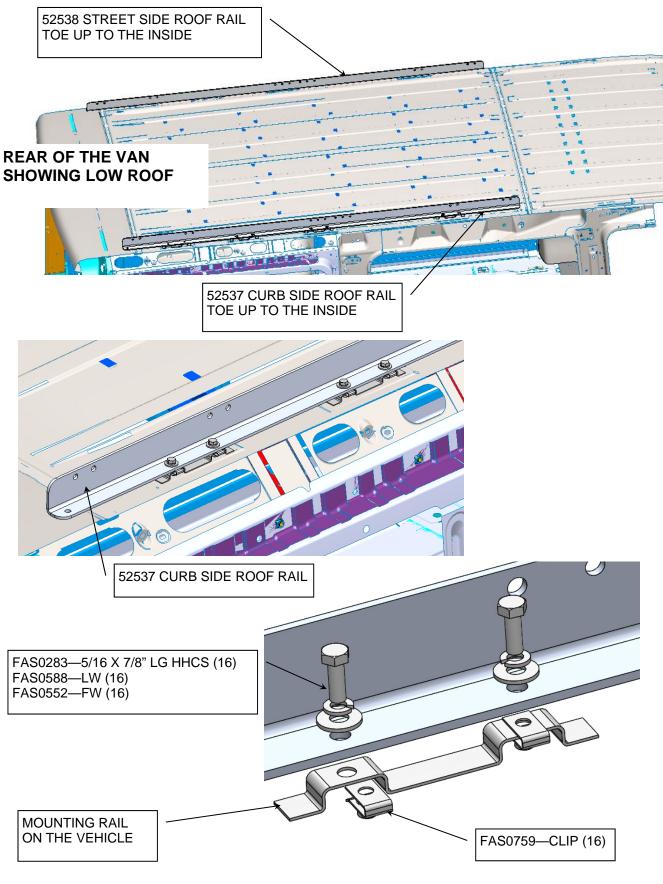
STEP #1 : FOLLOWING THE DROP DOWN OR GRIP LOCK INSTRUCTIONS, ASSEMBLE WHAT YOU CAN PRIOR TO INSTALLING ON THE VEHICLE. BELOW ARE A FEW EXAMPLES.





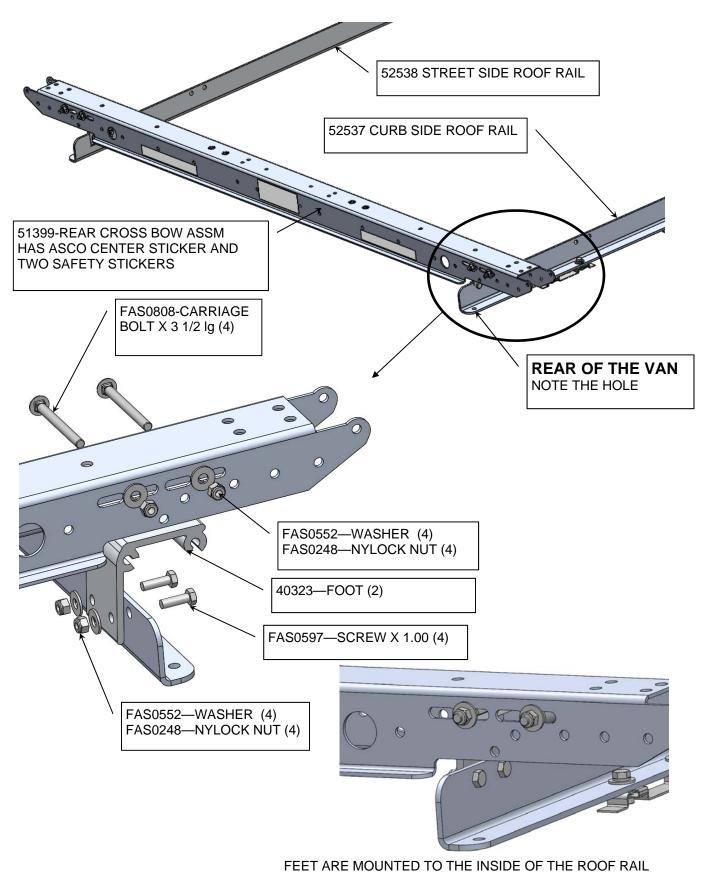
7

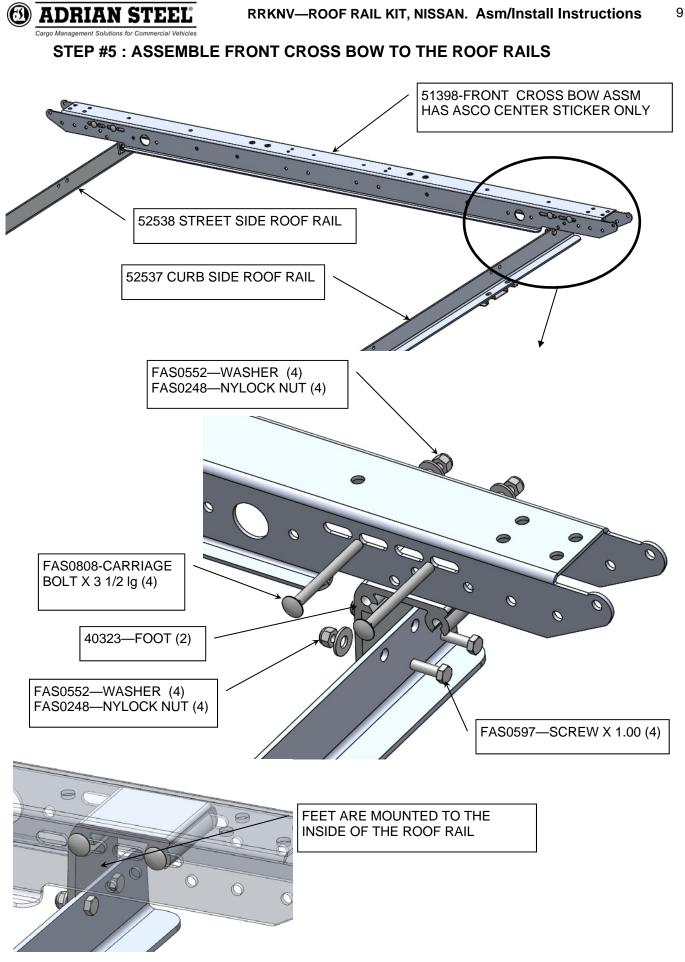
STEP #2 : PREP ROOF RAILS—NISSAN LOW ROOF





STEP #3 : ASSEMBLE REAR CROSS BOW TO THE ROOF RAILS







Introduction / Comments:

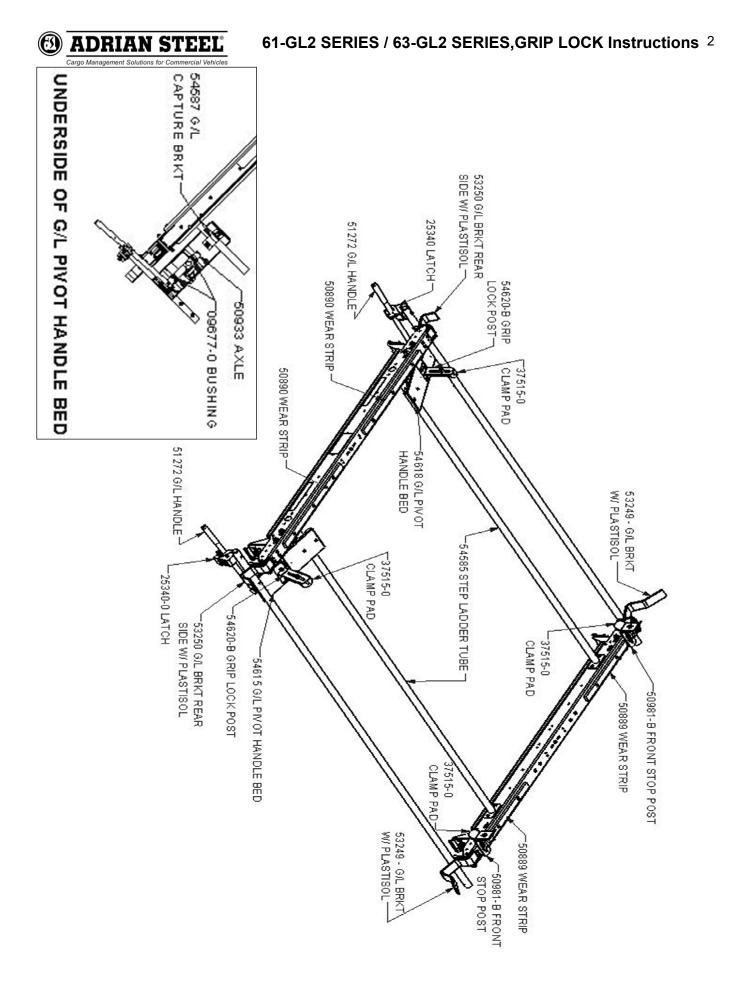
THIS GRIP LOCK IS DESIGNED TO ADAPT TO YOU ROOF RAIL AND CROSS BOW KIT. SPECIFICALLY DESIGNED FOR THE LOW ROOF VEHICLES.

FOR A GM SIDE SLIDER DOOR, PLEASE ORDER A 55075 RISER KIT. THIS IS AVAILABLE UPON REQUEST. THESE FEET RAISE THE GRIP LOCK APPROX 2" AND CLEARS THE SIDE SLIDER DOOR. THIS ALSO COMES WITH A WIND DEFLECTOR AS RAIS-ING THIS RACK CHANGED THE HARMONICS.

Note:

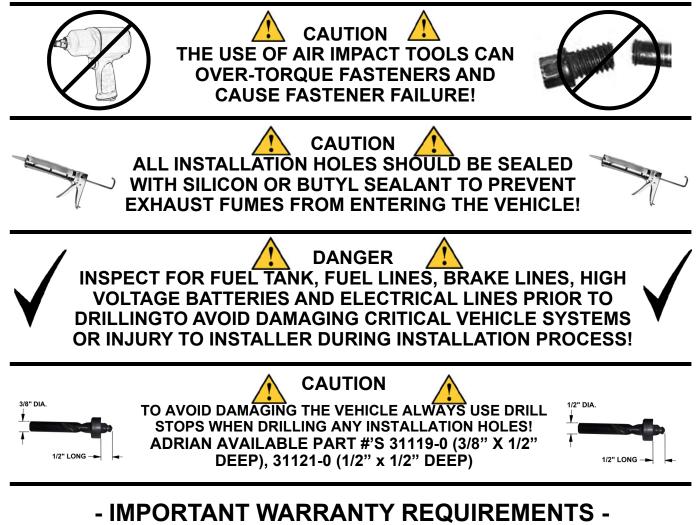
It is advised that all fasteners used in this assembly and installation of this Rack should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your package gives you long service life.







- PRECAUTIONS -



- 1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
- 2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF -ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
- 3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
- 4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

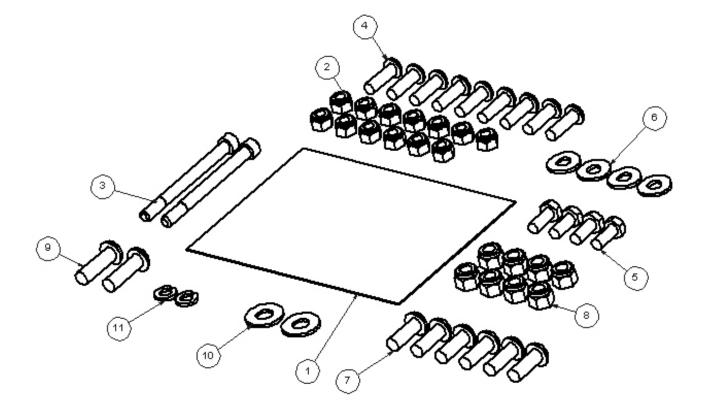


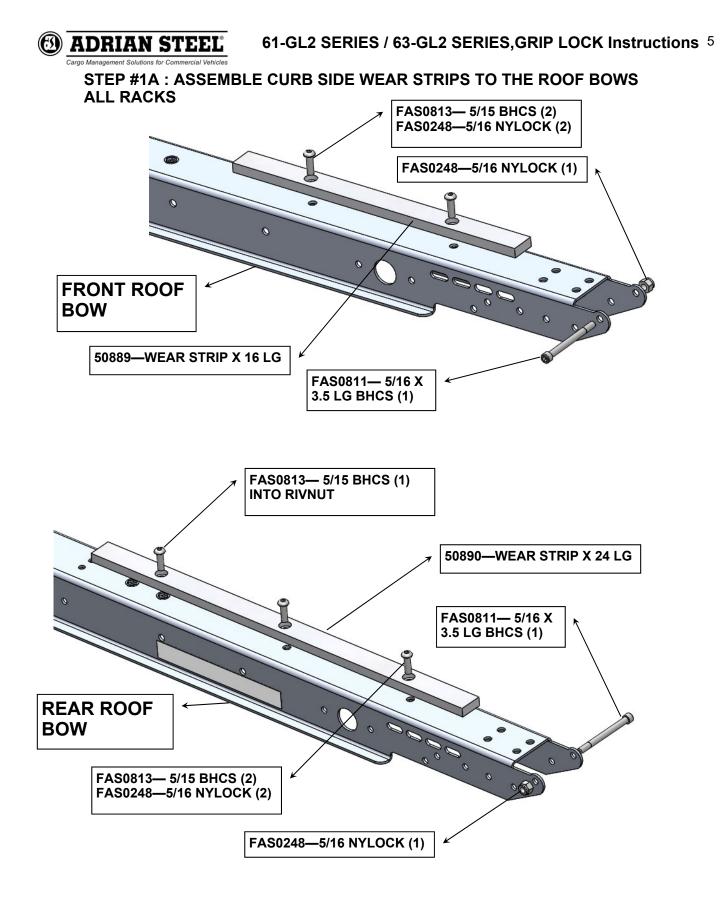
ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

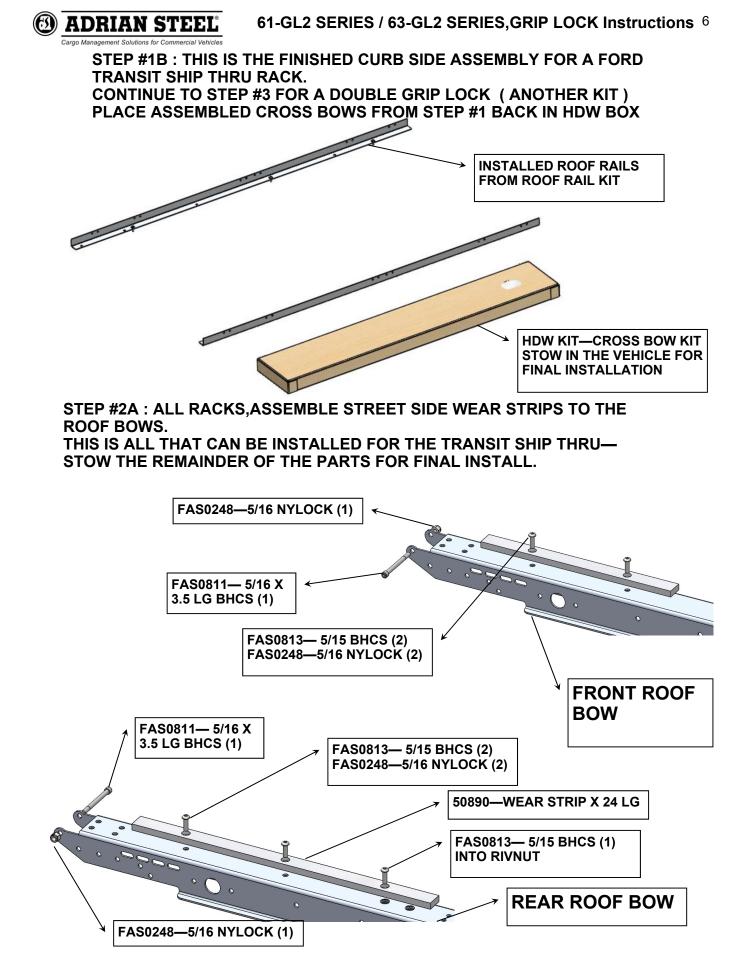


| BAG54629 - FAS | STENER BAG |
|----------------|-------------------|
|----------------|-------------------|

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|-------------------------------------|------|
| 1 | BAG0507-A | 5" \times 7" 3MIL AUTOBAG | 1 |
| 2 | FAS0248 | Nut, Nylon Insert Lock, 5/16-18 SST | 13 |
| 3 | FAS0811 | SCREW,CAP, 5/16-18X3.50 SS | 2 |
| 4 | FAS0813 | Screw, BHCS, 5/16-18X1.00, SS | 9 |
| 5 | FAS0799 | Screw, Hex Hd, 5/16-18×0.75 SS | 4 |
| 6 | FAS0552 | Washer, Flat, 5/16, SST | 4 |
| 7 | FAS0820 | SCREW,BHCS 3/8-16X1.0 SS | 6 |
| 8 | FAS0110 | Nut,Hex Nylk 3/8-16 SS W | 8 |
| 9 | FAS0701 | Screw,BHCS 3/8-16×1.25 SS | 2 |
| 10 | FAS 0720 | Washer,Flat 3/8 SS | 2 |
| 11 | FAS0588 | Washer, Lock, Split, 5/16, ISS | 2 |
| | | | |

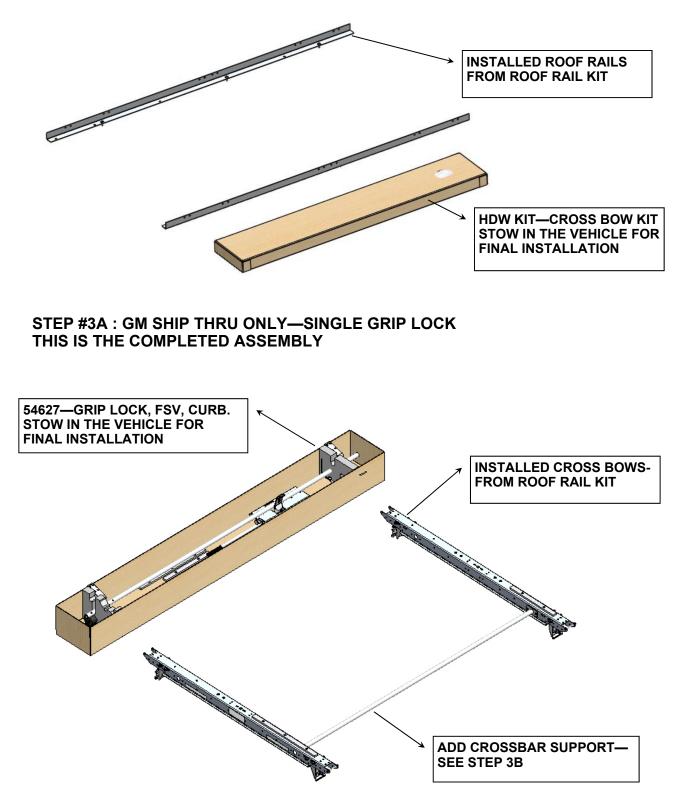






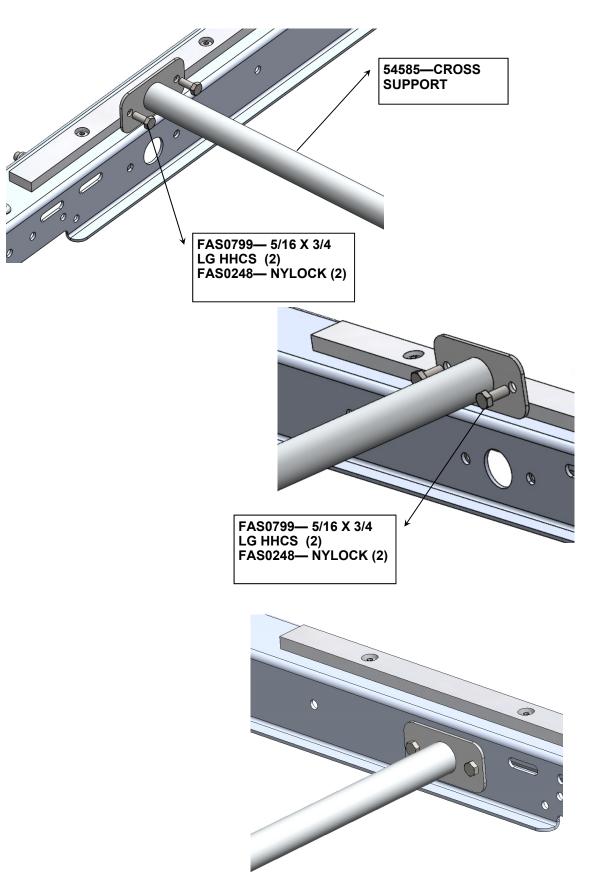


STEP #2B : FOR A FORD TRANSIT SHIP THRU ONLY—THIS IS THE COMPLET-ED ASSEMBLY OF A DOUBLE GRIP LOCK. PLACE ASSEMBLED CROSS BOWS FROM STEP #1 & 3 BACK IN HDW BOX CONTINUE TO STEP 5 FOR A COMPLETE ASSEMBLY / INSTALL



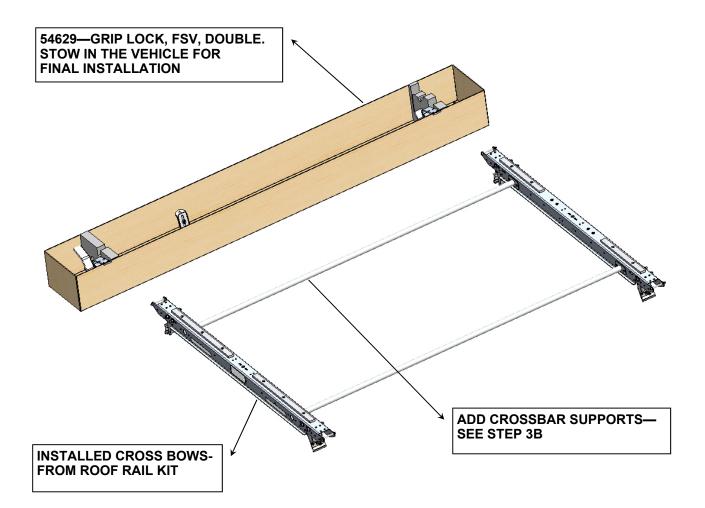


STEP #3B: ADD CROSS SUPPORT FOR SLIDE BED



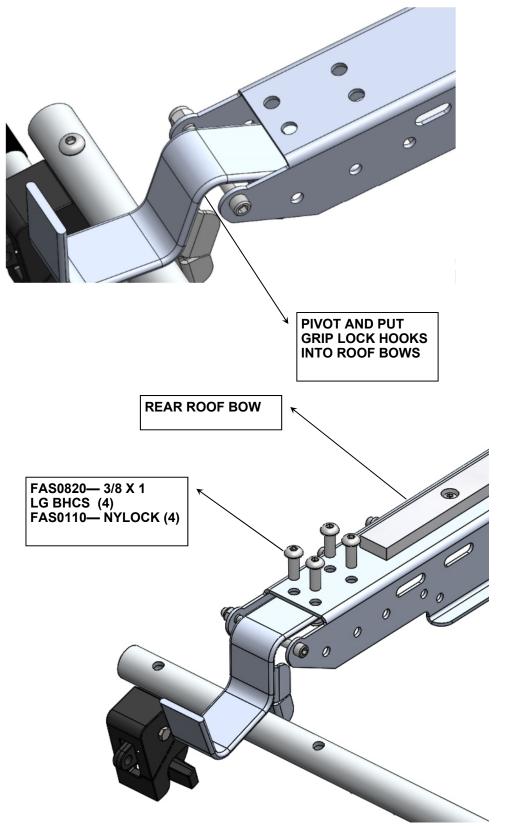


STEP #4A : GM SHIP THRU ONLY—DOUBLE GRIP LOCK THIS IS THE COMPLETED ASSEMBLY





STEP #5 : INSTALL CURB SIDE SUB ASSEMBLY ON THE ROOF BOWS

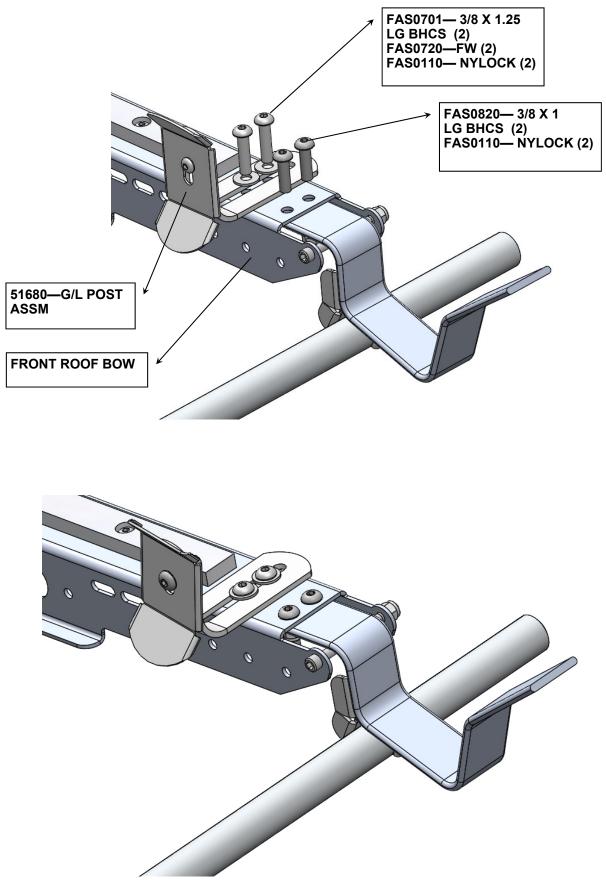




nt Solutions for Commercial Vehicle

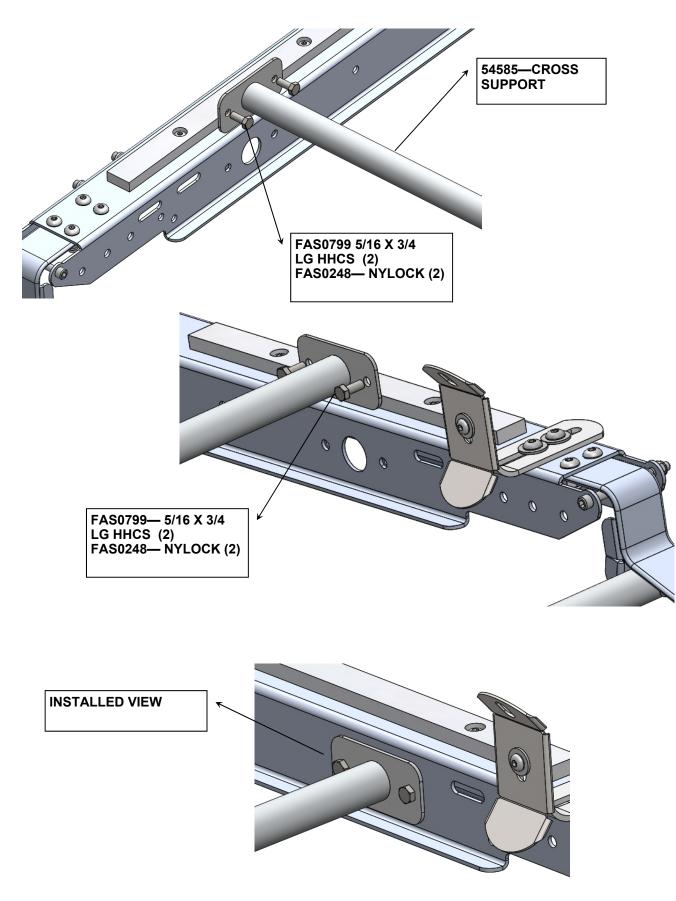
Cargo Ma

STEP #6: FRONT ROOF BOW ASSEMBLY -CURB SIDE





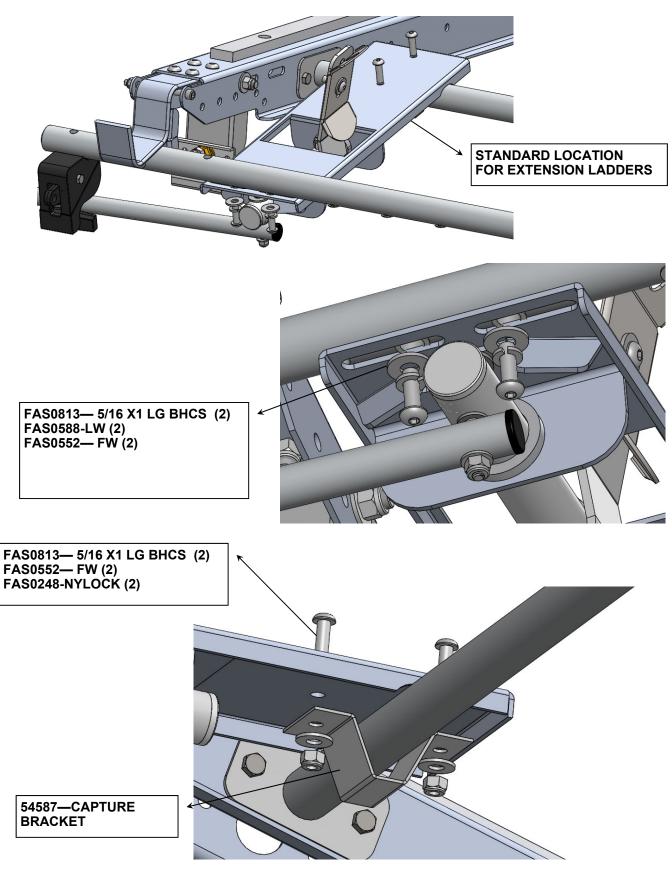
STEP #6: ADD CROSS SUPPORT FOR SLIDE BED -CURB SIDE

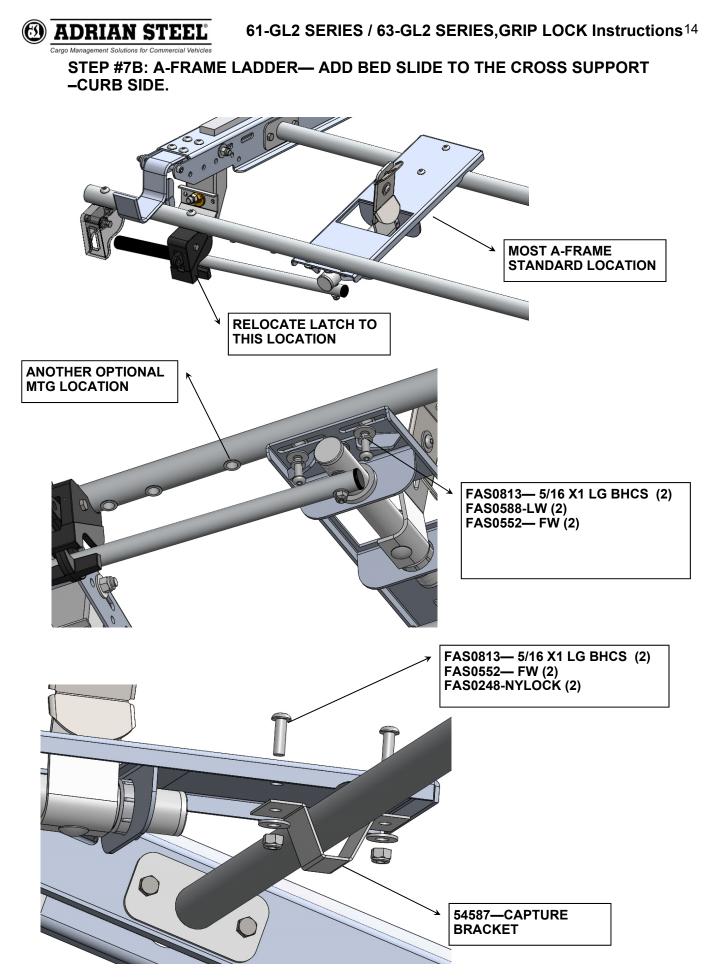




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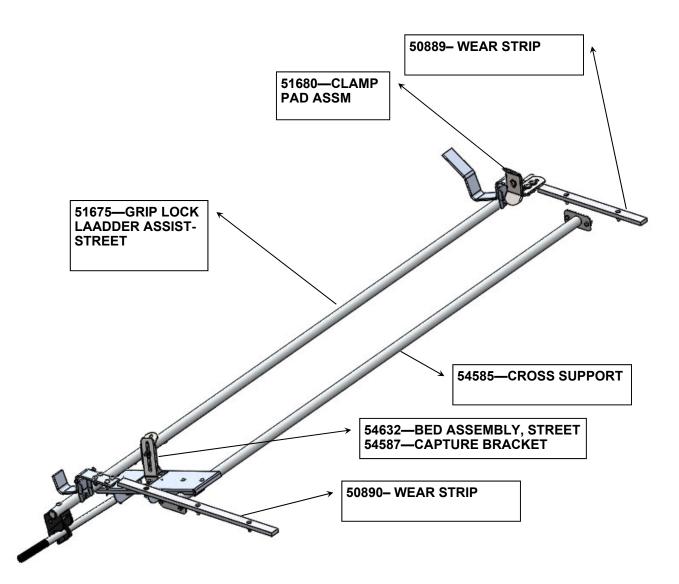
STEP #7A: EXTENSION LADDER—ADD BED SLIDE TO THE CROSS SUPPORT – CURB SIDE.







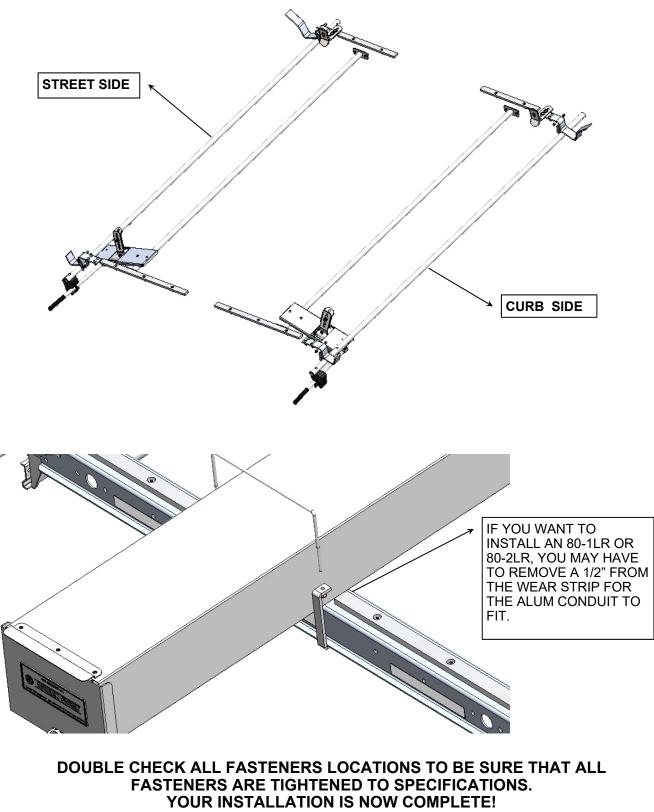
STEP #8: FOLLOW STEPS 1 THRU 7 FOR YOU STREET SIDE ASSEMBLY



DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS. YOUR INSTALLATION IS NOW COMPLETE! STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!



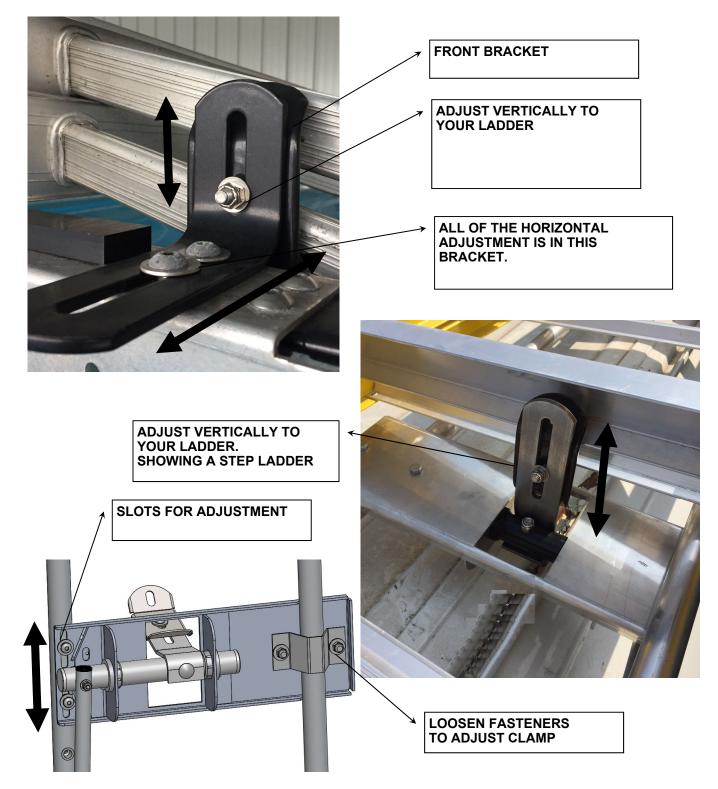
STEP #9: YOUR ASSEMBLY IS NOW COMPLETE



STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!



STEP #10A: HOW TO ADJUST THE CLAMP PADS

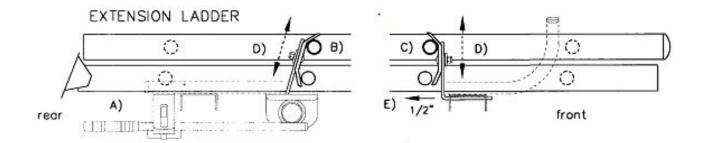


DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS. YOUR INSTALLATION IS NOW COMPLETE! STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!

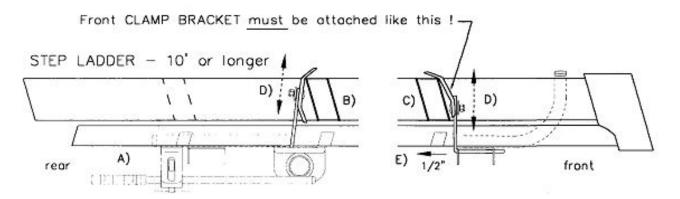
3 ADRIAN STEEL 61-GL2 SERIES / 63-GL2 SERIES, GRIP LOCK Instructions¹⁸

STEP #10B : HOW TO ADJUST THE CLAMP PADS

- A) Load your ladder onto the ladder rack (see page 14) and latch the HANDLE BAR into the HANDLE LATCH.
- B) Now slide the ladder back towards the rear of the vehicle and slide the rear CLAMP BRACKET to fit snug over and against the top ladder rung. ** See bottom illustration for STEP LADDERS ! ** SEE ILLUSTRATION BELOW.
- C) Next slide the FRONT STOP POST at the front of the ladder rack back towards the rear of the vehicle and fit the front CLAMP BRACKET to the top ladder rung the same as the rear.
- D) Firmly tighten both front and rear CLAMP BRACKETS to their posts and tighten snug the FRONT STOP POST to the front CROSS SUPPORT.
- E) Now unlatch the HANDLE BAR and unload your ladder. Next loosen the FRONT STOP POST and slide it out towards the rear of the vehicle 1/2" and FIRMLY RETIGHTEN ! YOUR LADDER RACK SHOULD NOW BE ADJUSTED FOR YOUR LADDER.



CAUTION: Never clamp up the first step and the head of the STEP LADDER !



DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS. YOUR INSTALLATION IS NOW COMPLETE! STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!